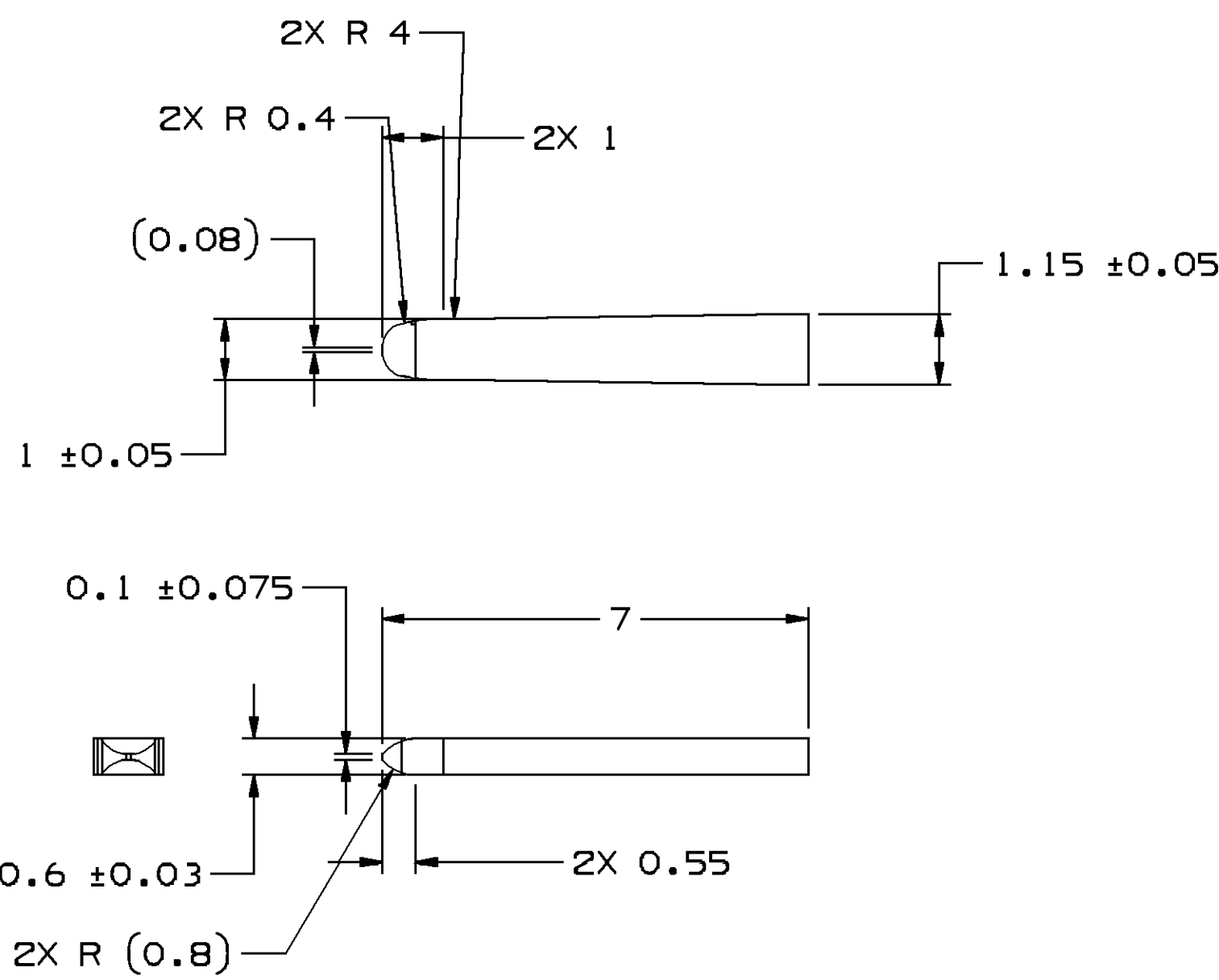
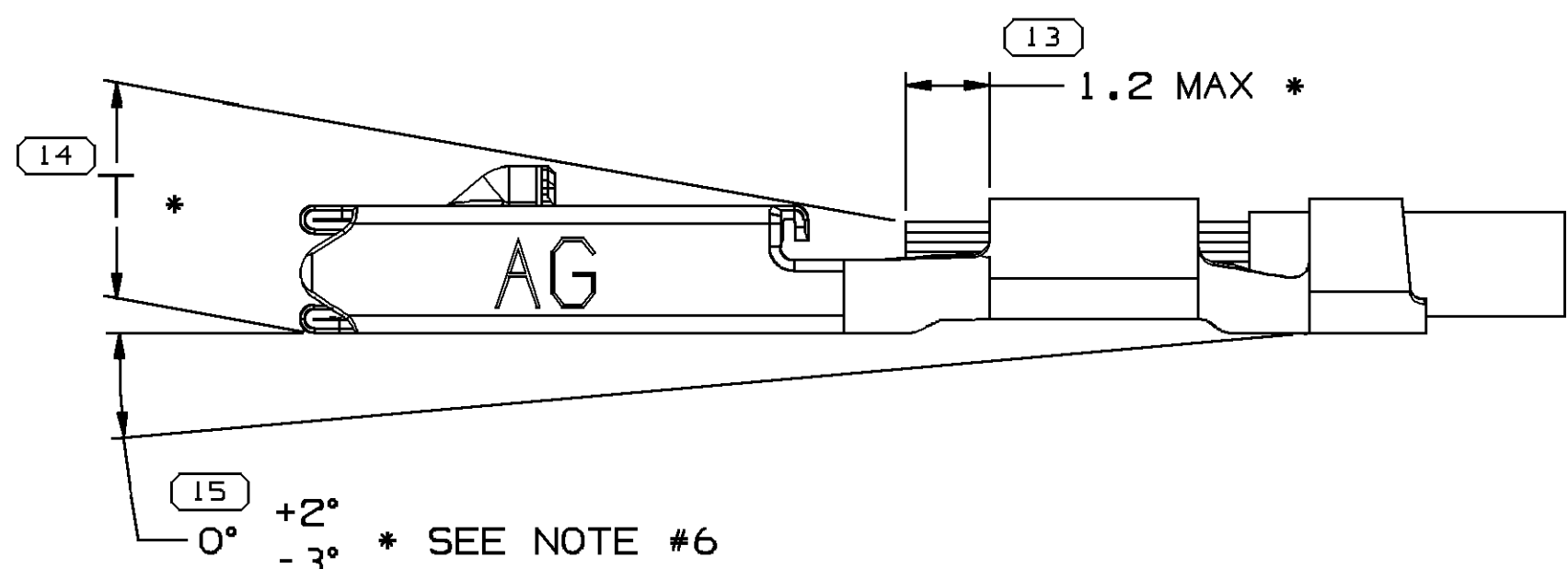
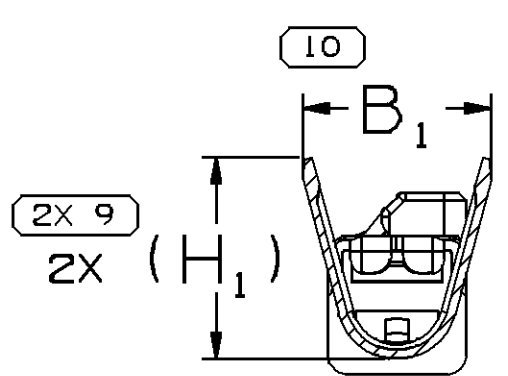
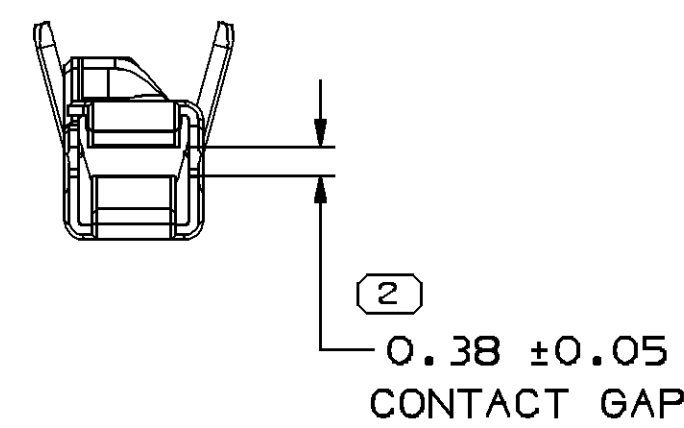
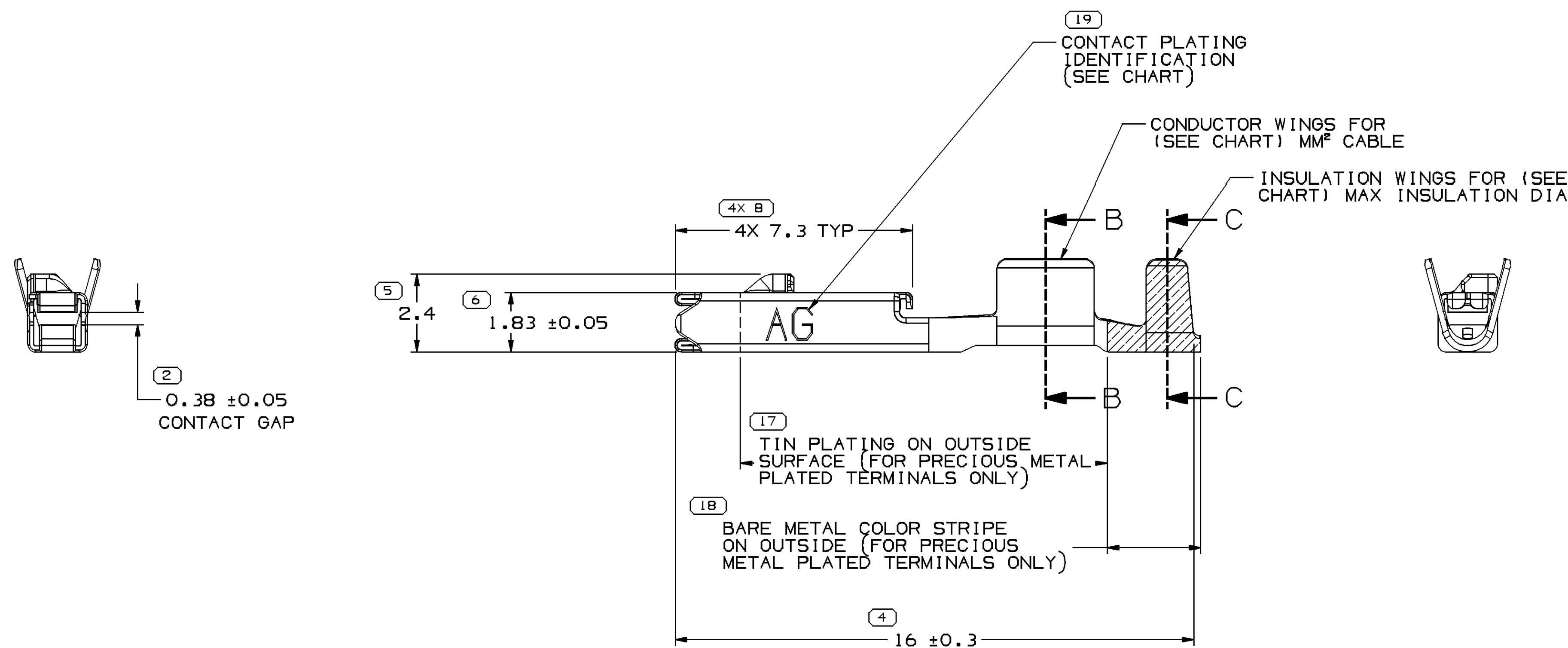
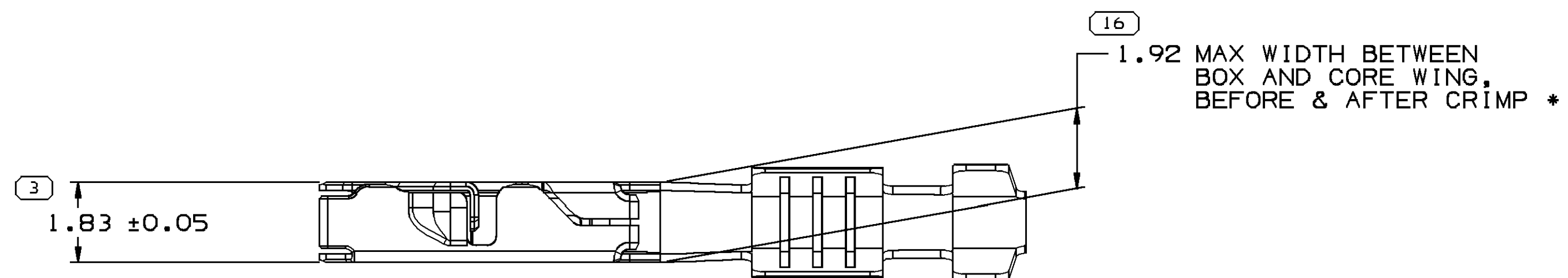
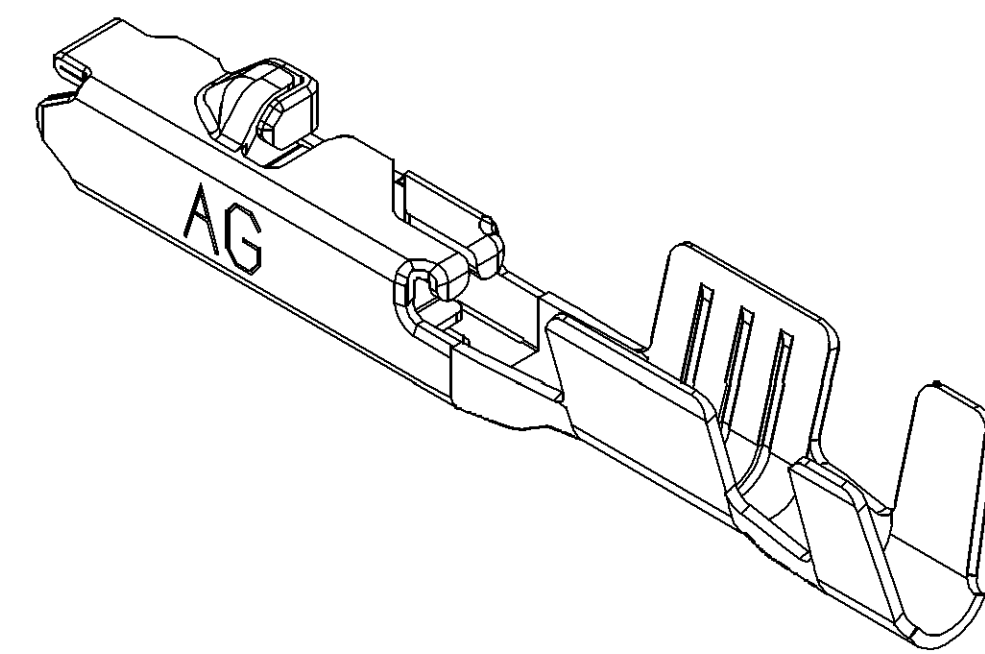




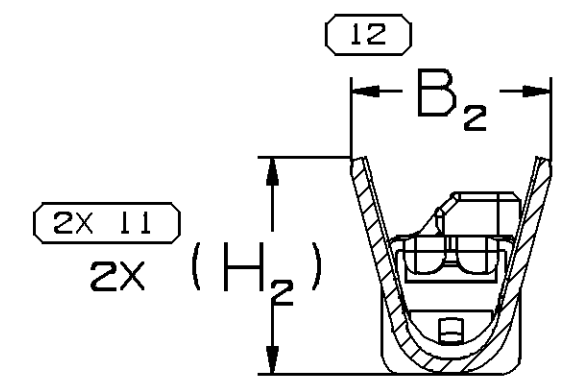
RECOMMENDED MATING BLADE CONFIGURATION
SCALE 10:1



TERMINAL, CABLE CRIMP ALIGNMENT & POSITION



SECTION B-B



SECTION C-C

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. RECOMMENDED MATING BLADE THICKNESS 0.6±0.03 MM OR 0.64±0.03 MM
RECOMMENDED MATING BLADE WIDTH NOT TO EXCEED 1.2 MM
AND NO LESS THAN 0.61 MM.

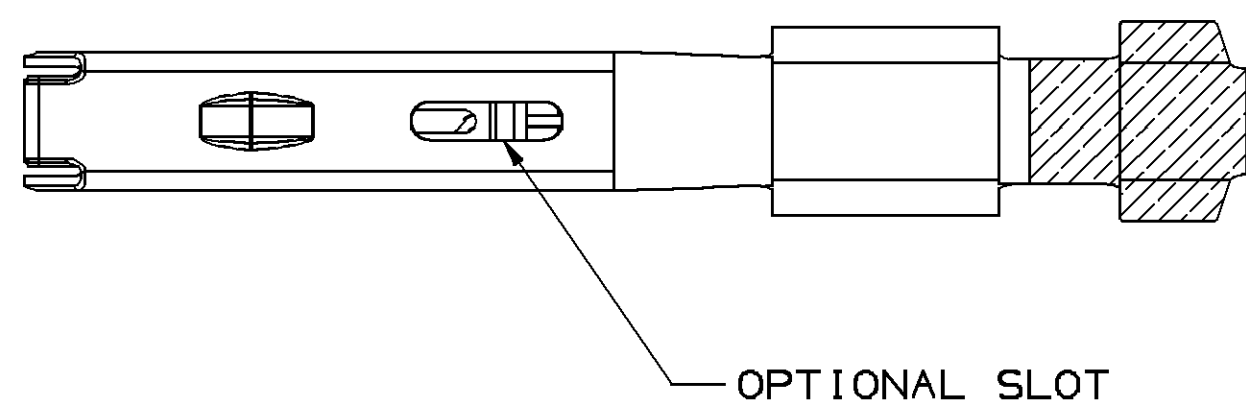
3. MAXIMUM CURRENT CAPACITY IS 10 AMPS WITH 0.8 MM² COPPER CABLE.

4. CRIMP DIMENSION FROM THE BACK OF THE CORE WING (INCLUDES THE FLARE OUT FROM THE CORE WING) TO THE END OF THE INSULATION WING.

2.05 MM MAX WIDTH, 2.1 MM MAX HEIGHT FOR CABLE SIZE UP TO 1.9 MM O.D.
2.35 MM MAX WIDTH, 2.40 MM MAX HEIGHT FOR CABLE SIZE BETWEEN 1.86 TO 2.25 MM O.D.
2.67 MM MAX WIDTH, 2.67 MM MAX HEIGHT FOR CABLE SIZE BETWEEN 2.25 TO 2.40 MM O.D.

5. * DENOTES DIMENSIONS MADE AT CUT-OFF & CRIMP DIE.

6. PLUS ANGLE IS WING BOTTOM SURFACE ROTATED COUNTERCLOCKWISE AGAINST THE BOX BOTTOM SURFACE.



PART NO	REV	N/P	MAT'L SIZE	MAT'L SPEC	CONTACT PLATING	CONTACT PLATING I.D.	SIZE (MM²)	ID	DIA	B _{1±0.2}	B _{2±0.3}	(H ₁)	(H ₂)	T MAX
13627887	02	AK	0.19 X 26.78	SILVER PLATED COPPER ALLOY	SILVER	A0	0.8-1.0	17	1.86 - 2.4	2.5	2.8	2.7	2.8	1.6
13627886	02	AK	0.19 X 26.78	SILVER PLATED COPPER ALLOY	SILVER	A0	0.75-0.8	18	1.7 - 1.9	2.5	2.5	2.7	2.5	1.5
13627884	02	AK	0.19 X 26.78	SILVER PLATED COPPER ALLOY	SILVER	A0	0.35-0.50	21	1.47 - 1.9	2	2.4	2.1	2.4	1.4

SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL () DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	22
	LAST NO. USED	19

MISSING SYMBOLS		DWG STATUS				ZONE	REVISION HISTORY				AUTH	DR	APV/APG	
		DATE	STG	REV	N/P		CHG	1	2					
1 7	15FE07	R	01	-	-	ALL PARTS - RELEASED	400502	MAC	MAC	SCH				
	12JN07	R	02	-	-	ALL PARTS - MAT'L SPEC WAS M5791C21 AND CONTACT PLATING WAS TIN/SILVER	401643	JS	JS	SCH				
	24AU07	R	03	-	-	ALL PARTS: REVISED EXTERIOR LEAD-IN	402155	MM	MM	SCH				
	21SE07	R	04	-	-	ALL PARTS: UPDATED PDM ATTRIBUTES; CORRECTED MATERIAL SPECIFICATION	402423	MM	MM	SCH				
	17MR08	R	05	-	-	ALL PARTS: REDUCED MATERIAL STOCK WIDTH	404136	MM	MM	SCH				
	15MY08	R	06	-	-	ALL PARTS: REVISED PROCESS SENSITIVE DIMENSION	404644	MM	MM	SCH				
	11SE08	R	07	-	-	ALL PARTS: ADDED PLATING INFORMATION AND CONTACT PLATING I.D. COLUMN IN CHART	405961	MM	MM	SCH				
	13NO08	R	08	-	-	ALL PARTS: REVISED PLATING INFORMATION	406771	MM	MM	SCH				
	05DE08	R	09	-	-	ALL PARTS: REVISED GRAPHICS	406948	MM	MM	SCH				
	26JA12	R	10	-	-	ALL PARTS - DRAWING NAME WAS TERM F MICRO HVT 1.2	416835	JEG	JEG	JRV				
	05FE13	R	11	-	-	ALL PARTS - ADDED OPTIONAL SLOT LABEL	421330	AHG	JVM	MEC				
	02JL13	R	12	-	-	ALL PARTS: UPDATED PDM ATTRIBUTES; NO REV UPDATE REQ'D	423154	CM	CM	MEC				
	24AP14	R	13	-	-	ALL PARTS - REVISED CRIMP DIMENSIONING NOTE	426369	APB	JAA	MEC				

PART DRAWING		DISTR CODE	
STYLE			
VOLUME (OMP)			
UNLESS OTHERWISE SPECIFIED			
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS MODIFIED BY THE 2003 DIMENSIONING AND TOLERANCING ADDENDUM-2003. SEPARATE PATTERNING OF FEATURES MAY BE OBTAINED SEPARATELY, REGARDLESS OF DATUM REFERENCES.			
ALL DIMENSIONS ARE IN MILLIMETERS			
REFERENCE			
THIRD ANGLE PROJECTION			
DO NOT SCALE			
USE MATH DATA			

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WARREN, OH					
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			DATE		
DR					
APV01	M. CHRESTAY	15FE07			
APV02	M. CHRESTAY	15FE07			
APV03	S. HSIEH	16FE07			
APV04					
APV05	SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI (0944990)				
MATERIAL SEE CHART					
DRAWING NUMBER					
DRAWING NAME					
TAXI TERM F OCS 1.2					
DRAWING NUMBER					
13543112					
SIZE	SCALE	FRAME NO	SHEET NO		
A0	10:1	1 OF 1	3 OF 3		

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Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

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