

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

© COPYRIGHT

ALL RIGHTS RESERVED.

LOC

DIST

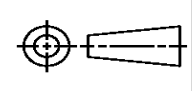
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B1	ECR-15-006704	30APR2015	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266701-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528353
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1528353

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN Gopalakrishna HV		 TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA		NAME FINE ADJ SIDE FD HD-I APPL	
		PRODUCT SPEC		SIZE A3	
		APPLICATION SPEC		CAGE CODE	
MATERIAL		WEIGHT		DRAWING NO C- 1528353	
FINISH		CUSTOMER DRAWING		RESTRICTED TO	
		SCALE		SHEET 1 OF 2 REV B1	

DRAWING MADE IN THIRD ANGLE PROJECTION

THIS DRAWING IS A CONTROLLED DOCUMENT.

LAYOUT L1426163

SET UP GAGE 458637-3

20

THIS DRAWING IS UNPUBLISHED.

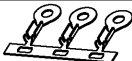
RELEASED FOR PUBLICATION

BY AMP INCORPORATED. ALL RIGHTS RESERVED.

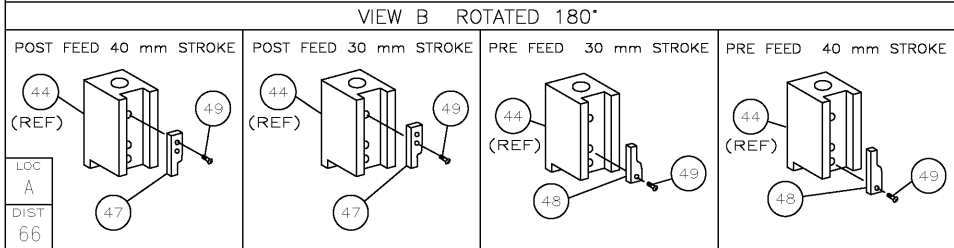
AMP 1756 REV 3-92

Translating 0409,082742 (11MM)DC,HRMMS3, Trng
Competition, Inc., Medusa, Rev 12-2-91

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528353-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528353-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528353-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528353-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528353-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528353-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528353-7	A	-	-	-	SPARE PARTS KIT

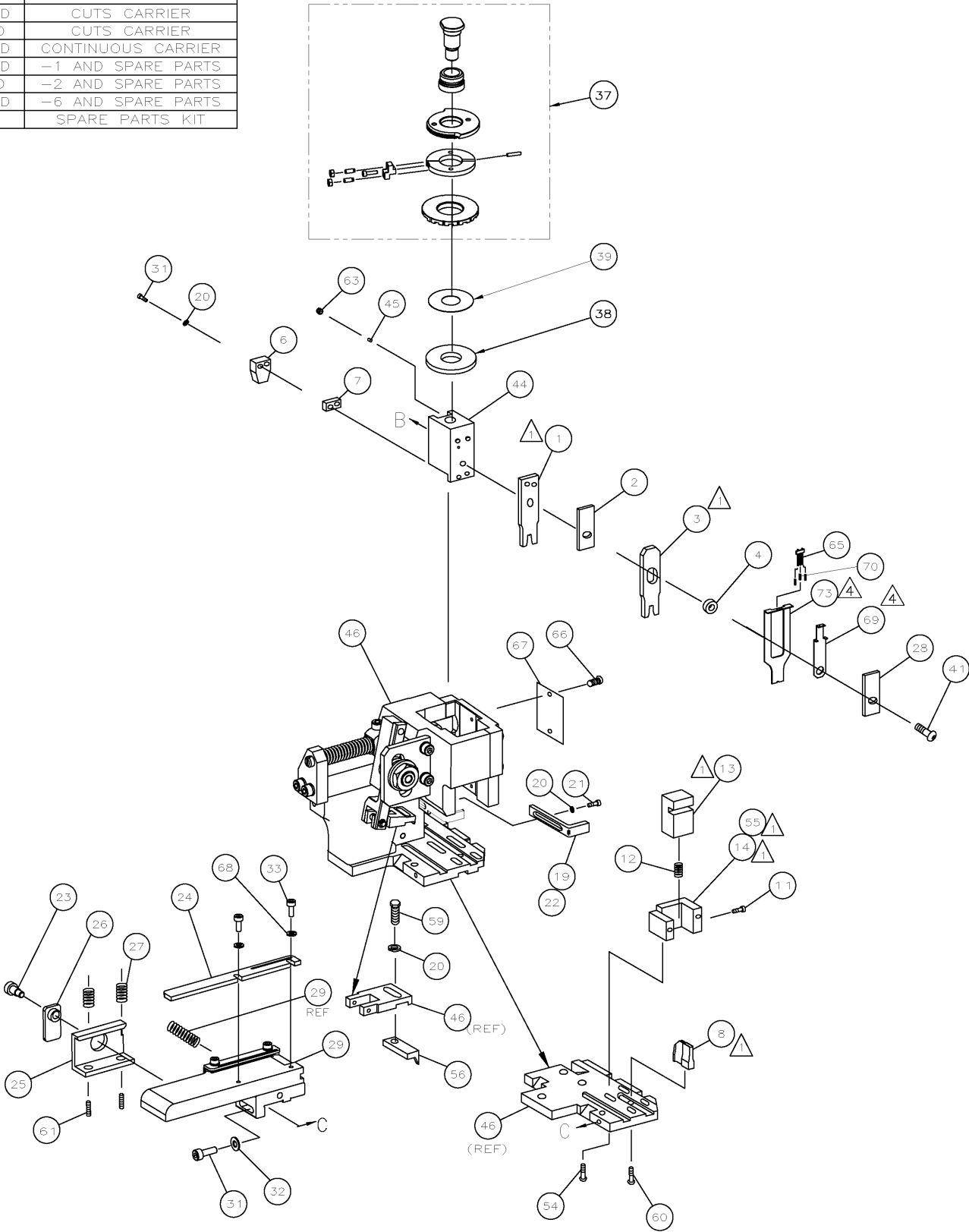
CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: CONTACT LOW PROFILE EI SERIES CONNECTOR.				
CRIMP	SIZE	TYPE	RANGE	
WIRE	1.40 [.055 IN]	F	26-22 AWG OR 0.12-0.35mm ²	
INSUL	1.78 [.070 IN]	F	1.10-1.90 [.043-.075 IN]	
WIRE STRIP LENGTH 2.50-3.50 [.098-.138 IN]		APPL INSTRUCTION 408-8322 & 408-8490		
TERMINAL APPL SPEC 114-5051				FEED 7.50 [.295 IN]
TERMINALS APPLIED				
170354	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
				
WIRE SIZE mm ² AWG		CRIMP HEIGHT *		REF SETTING
0.34mm ²		0.91 ±0.05 [.036 ±0.002 IN]		C 0
22AWG or 0.32mm ²		0.91 ±0.05 [.036 ±0.002 IN]		C 0
0.25mm ²		0.84 ±0.05 [.033 ±0.002 IN]		C 5
0.22mm ²		0.84 ±0.05 [.033 ±0.002 IN]		C 5
24AWG or 0.20mm ²		0.84 ±0.05 [.033 ±0.002 IN]		C 5
0.14mm ²		0.79 ±0.05 [.031 ±0.002 IN]		C 9
26AWG or 0.13mm ²		0.79 ±0.05 [.031 ±0.002 IN]		C 9
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. ANGLED TOP OF ITEM 73 AND 69 TO BE POSITIONED POINTING AWAY FROM INSULATION CRIMPER ITEM 3.



*** WARNING:**

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



4	-	1	1	1	1	1	1	1490525-3	DEPRESSOR, WIRE	73
-	1	1	1	1	1	1	1	1528353	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	3	3	3	3	3	3	3	1-23147-4	SPRING, DEPRESSOR	70
4	-	1	1	1	1	1	1	1490524-1	SPACER, DEPRESSOR	69
-	1	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
-	1	1	1	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65
-	1	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	64
-	2	2	2	2	2	2	2	2-18031-8	SCR,SKT SET(M5X20)DRAG	61
-	1	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
-	-	-	-	-	-	-	-	-	-	58
-	1	1	1	1	1	1	1	1338683-2	PAWL, FEED	56
1	-	-	-	-	-	-	-	1338723-1	HOLDER,SHEAR, REAR (NO CUT)	55
-	2	2	2	2	2	2	2	18024-8	SCR,BHC(M4X12)SHEAR HOLDER	54
-	-	-	-	-	-	-	-	-	-	53
-	-	-	-	-	-	-	-	-	-	52
-	-	-	-	-	-	-	-	-	-	51
-	1	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
-	-	1	-	-	-	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	-	-	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1	1338660-3	RAM	44
-	-	-	-	-	-	-	-	-	-	43
-	1	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
-	1	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
-	1	1	1	1	1	1	1	469367-8	SPACER, FINE ADJUST	38
-	1	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY	37
-	-	-	-	-	-	-	-	-	-	36
-	-	-	-	-	-	-	-	-	-	35
-	-	-	-	-	-	-	-	-	-	34
-	2	2	2	2	2	2	2	18023-5	SCREW,SHC(M3X12)FRT STRP GDE	33
-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	3	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	-	-	-	-	-	-	-	-	-	30
-	1	1	1	1	1	1	1	1633082-3	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1	2-455888-4	SPACER, CRIMPER	28
-	2	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	1	240792-5	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1	2-690487-1	GUIDE, STRIP (FRONT)	24
-	1	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	4	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	-	1	-	-	1	-	-	690472-1	STRIPPER	19
-	-	-	-	-	-	-	-	-	-	18
-	-	-	-	-	-	-	-	-	-	17
-	-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	-	15
1	-	1	1	-	1	1	1	1320920-1	HOLDER, SHEAR, REAR (CUT)	14
1	1	1	1	1	1	1	1	690463-1	SHEAR, FLOAT (REAR)	13
-	1	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	-	-	-	-	-	-	-	-	10
-	-	-	-	-	-	-	-	-	-	9
1	2	2	2	1	1	1	1	1333228-6	ANVIL	8
-	1	1	1	1	1	1	1	240641-7	SPACER, DEPRESSOR (REAR)	7
-	1	1	1	1	1	1	1	690468-1	DEPRESSOR, SHEAR (REAR)	6
-	-	-	-	-	-	-	-	-	-	5
-	1	1	1	1	1	1	1	2-238011-0	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	1	7-456134-2	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	1	455888-5	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1	4-456402-4	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	-1	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY								REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
DIMENSIONS: mm [INCHES]								PARTS LIST		
DO NOT SCALE PRINT.								MATL	HT TR	FIN
TOLERANCES UNLESS OTHERWISE SPECIFIED:								DR	17FEB04 APP	17FEB04
1 PLC DEC ±								LLOFHOUSE	F.BACKHURST	
2 PLC DEC ±								CHK	REL	20APR04
3 PLC DEC ±									LLOFHOUSE	
ANGLES ±								AMP Tyco Electronics Harrisburg, PA 17105-3608		
SURF TEXTURE: ✓								NAME	FINE ADJ SIDE FD HD-I APPL	MACHINE REF
REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX								SCALE	DWG NO	HD-I APPL
QTY CODE 00779								1528353		
CUSTOMER AND ASSEMBLY DRAWING								SHEET 1 of 1 REV B		
RESTRICTED TO										

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9