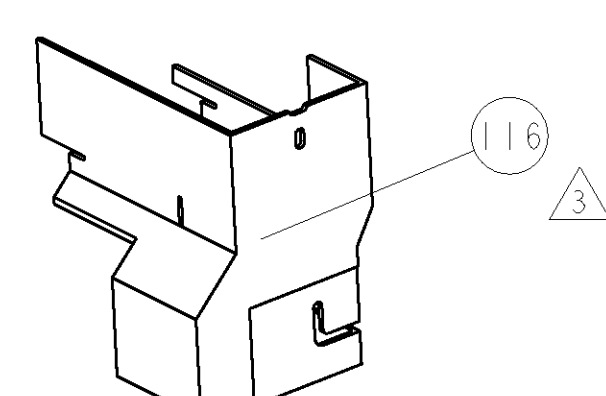
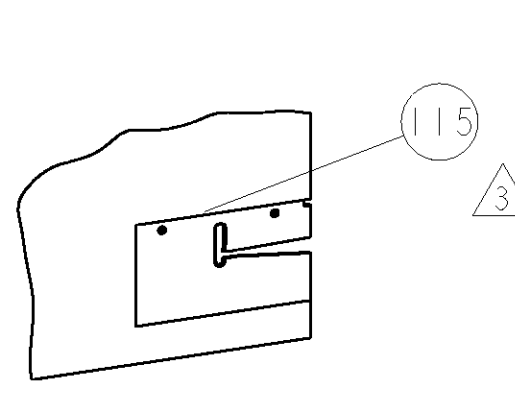


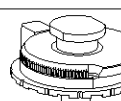
|                                                       |     |               |                          |           |              |
|-------------------------------------------------------|-----|---------------|--------------------------|-----------|--------------|
| 8                                                     |     |               | 7                        |           |              |
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| PART<br>NUMBER                                        | REV | FIRST<br>USED | POWER UNIT               | FEED TYPE | DESCRIPTION  |
| 1855444-1                                             | A   | 122500-1      | LEADMAKER                | AIR FEED  | CUTS CARRIER |
| 1855444-2                                             | A   | 565435-5      | BENCH MODEL K            | AIR FEED  | CUTS CARRIER |
| 1855444-3                                             | A   | 354500-1      | BENCH MODEL G            | AIR FEED  | CUTS CARRIER |
| 7-1855444-7                                           | A   | -             | -                        | -         | SPARE PARTS  |

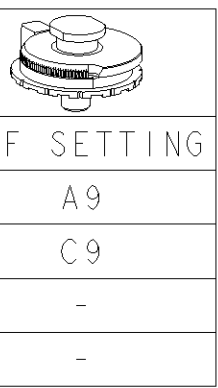
- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- 4 GRIND AT ASSEMBLY.
5. TERMINAL LUBRICANT IS REQUIRED.
- 6 INSTALL ITEMS 100,101 & 102 ON SIDE OF STRIPPER ON APPLICATOR HOUSING USING ITEM 21.

**\* WARNING**  
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

|                                                                                   |  |                                                                                    |  |
|-----------------------------------------------------------------------------------|--|------------------------------------------------------------------------------------|--|
|  |  |  |  |
| AMP-O-LECTRIC TERM GUARD                                                          |  | G TERMINATOR GUARD                                                                 |  |

| TERMINAL NAME: RING UNPLATED TERMINAL |                        |                                      |                                     |           |                         |
|---------------------------------------|------------------------|--------------------------------------|-------------------------------------|-----------|-------------------------|
| TE PN                                 | DELPHI                 | DELPHI TERMINAL - DELPHI CRIMP SPECS |                                     |           |                         |
| 1949821                               | 12004983               |                                      |                                     |           |                         |
| -                                     | -                      | CRIMP HEIGHT                         |                                     | WIRE SIZE |                         |
| -                                     | -                      | 3.50mm+.05/- .05[.138+.002/- .002]   |                                     | 5mm2      |                         |
| -                                     | -                      | 3.20mm+.05/- .05[.126+.002/- .002]   |                                     | 3mm2      |                         |
| -                                     | -                      |                                      |                                     | -         |                         |
| -                                     | -                      |                                      |                                     | -         |                         |
| -                                     | -                      |                                      |                                     | -         |                         |
| -                                     | -                      | CRIMP                                | SIZE                                | TYPE      | RANGE                   |
| -                                     | -                      | WIRE                                 | 5.08mm [.200]                       | F         | 3mm2-5mm2               |
| -                                     | -                      | INSUL                                | 7.11mm [.280]                       | F         | Ø 3.490 - 4.480         |
| WIRE STRIP LENGTH<br>6.80-7.40        | TERM APPL SPEC<br>NONE | FEED<br>19.80                        | APPLICATOR INSTRUCTIONS<br>408-8040 |           | SET UP GAGE<br>458637-1 |

|                                                                                    |
|------------------------------------------------------------------------------------|
|  |
| REF SETTING                                                                        |
| A9                                                                                 |
| C9                                                                                 |
| -                                                                                  |
| -                                                                                  |



|             |
|-------------|
| REF SETTING |
| A9          |
| C9          |
| -           |
| -           |

|        |   |      |      |      |    |             |                                      |     |
|--------|---|------|------|------|----|-------------|--------------------------------------|-----|
| 3<br>3 | - | -    | 1    | -    | -  | 455350-4    | AIR BLAST ASS'Y                      | 125 |
|        | - | 1    | 1    | 1    | -  | 690432-6    | ADJUSTMENT SCREW                     | 124 |
|        | - | 1    | 1    | 1    | -  | 3-21028-7   | PIN, SLOTTED SPRING .094 X .562      | 121 |
| 3<br>3 | - | 2    | 2    | 2    | -  | 21024-2     | WASHER, SPRG LOCK, REG NO 4          | 119 |
|        | - | -    | 1    | -    | .. | 692655-6    | AIR FEED VALVE ASSEMBLY              | 118 |
|        | - | 1    | 1    | 1    | -  | 461062-1    | FEED FINGER ASSEMBLY                 | 117 |
| 3<br>3 | - | -    | REF  | -    | .. | 455749-1    | GUARD WINDOW                         | 116 |
|        | - | REF  | -    | -    | .. | 679532-1    | INSERT, GUARD                        | 115 |
|        | - | 1    | 1    | 1    | -  | 2-21002-6   | SCR, BTN SKT HD CAP 10-32 X .375     | 114 |
| 3<br>3 | - | -    | 1    | -    | .. | 1-465184-0  | LUBRICATOR ASSY                      | 113 |
|        | - | 2    | 2    | 2    | -  | 3-21000-0   | SCR, SKT HD CAP 8-32 X .875          | 112 |
|        | - | 1    | 1    | 1    | -  | 3-21001-5   | SCR, SKT HD CAP 3/8-16 X 1.000       | 111 |
| 3<br>3 | - | 1    | 1    | 1    | -  | 459610-1    | MOUNT, FEED BRACKET                  | 110 |
|        | - | 1    | 1    | 1    | -  | 21024-8     | WASHER, SPRG LOCK, REG 3/8           | 109 |
|        | - | 1    | -    | 1    | -  | 692655-7    | AIR FEED VALVE ASSEMBLY              | 108 |
| 3<br>3 | - | -    | 1    | -    | -  | 24042-2     | VALVE, SLEEVE, 3-WAY                 | 106 |
|        | - | -    | 1    | -    | -  | 692655-5    | AIR FEED VALVE ASSEMBLY              | 105 |
|        | - | 1    | 1    | 1    | -  | 461065-1    | ASSEMBLY, AIR FEED                   | 104 |
| 3<br>3 | - | 2    | 2    | 2    | -  | 3-21000-9   | SCR, SKT HD CAP 10-32 X 1.000        | 103 |
|        | - | 1    | 1    | 1    | -  | 986220-3    | CLAMP, CABLE, BLACK                  | 102 |
|        | - | 1    | 1    | 1    | -  | 23238-1     | INSERT, COUPLING                     | 101 |
| 3<br>3 | - | 18.0 | 24.0 | 18.0 | IN | 27319-4     | TUBING 1/4" O.D.                     | 100 |
|        | - | 1    | 1    | 1    | -  | 690546-1    | LEVER, DRAG RELEASE                  | 98  |
|        | - | 2    | 2    | 2    | -  | 1-27210-8   | SCR, SHLD, HEX HD, 1/4 DIA           | 90  |
| 3<br>3 | - | 2    | 2    | 2    | -  | 1-22284-0   | SPRING, COMPRESSION                  | 89  |
|        | - | 1    | 1    | 1    | -  | 2-21000-8   | SCR, SKT HD CAP 8-32 X .625          | 88  |
|        | - | 2    | 2    | 2    | -  | 2-21002-2   | SCR, BTN SKT HD CAP 8-32 X .500      | 86  |
| 3<br>3 | - | 2    | 2    | 2    | -  | 1-21000-6   | SCR, SKT HD CAP 4-40 X .625          | 85  |
|        | - | 1    | 1    | 1    | -  | 455888-5    | SPACER, CRIMPER                      | 82  |
|        | - | 1    | 1    | 1    | -  | 4088040     | SF APPL INST 408-8040                | 72  |
| 3<br>3 | - | 1    | 1    | 1    | -  | 217238-1    | GENERAL INSTRUCTION PKG              | 71  |
|        | - | 1    | 1    | 1    | -  | 461264-5    | PLATE, IDENTIFICATION                | 67  |
|        | - | 2    | 2    | 2    | -  | 21017-2     | SCREW, DRIVE                         | 66  |
| 3<br>3 | - | 1    | 1    | 1    | -  | 21009-2     | SCR, SET, SELF LOCKING 1/4-20 X .250 | 63  |
|        | - | 1    | 1    | 1    | -  | 22733-8     | SCR, BHSC, SELF-LOCKING, 8-32 X .375 | 60  |
|        | - | 1    | 1    | 1    | -  | 2-22603-0   | SCREW, MACH, HEX HD, 8-32 x .312     | 59  |
| 3<br>3 | - | 1    | 1    | 1    | -  | 1-694433-8  | FEED PAWL                            | 56  |
|        | - | 1    | 1    | 1    | -  | 1338284-4   | SHEAR                                | 50  |
|        | - | 1    | 1    | 1    | -  | 1633399-1   | APPL., BASIC AIR FEED SUB ASSY       | 46  |
| 3<br>3 | - | 1    | 1    | 1    | -  | 690191-1    | PLUG,NYLON                           | 45  |
|        | - | 1    | 1    | 1    | -  | 1-455673-4  | RAM, SIDE FEED                       | 44  |
|        | - | 1    | 1    | 1    | -  | 7-21002-9   | SCR, BTN SKT HD CAP 5/16-24 X 1.00   | 41  |
| 3<br>3 | - | 1    | 1    | 1    | -  | 690125-1    | SHIM SUB-ASSY                        | 39  |
|        | - | 1    | 1    | 1    | -  | 469367-1    | SHIM                                 | 38  |
|        | - | 1    | 1    | 1    | -  | 879103-2    | FINE ADJUST HEAD ASSEMBLY            | 37  |
| 3<br>3 | - | 3    | 3    | 3    | -  | 21024-5     | WASHER, SPRG LOCK, REG NO 10         | 32  |
|        | - | 1    | 1    | 1    | -  | 3-21000-4   | SCR, SKT HD CAP 10-32 X .375         | 31  |
|        | - | 1    | 1    | 1    | -  | 3-455671-2  | PLATE,STRIP GUIDE                    | 29  |
| 3<br>3 | - | 1    | 1    | 1    | -  | 21055-6     | WASHER, FLAT, REG NO 8               | 28  |
|        | - | 1    | 1    | 1    | -  | 5-690754-9  | DRAG, SPECIAL                        | 25  |
|        | - | 1    | 1    | 1    | -  | 8-690440-4  | GUIDE, REAR STRIP                    | 24  |
| 3<br>3 | - | 1    | 1    | 1    | -  | 2-690712-9  | FRONT STRIP GUIDE                    | 23  |
|        | - | 1    | 1    | 1    | -  | 2-21000-7   | SCR, SKT HD CAP 8-32 X .500          | 21  |
|        | - | 4    | 4    | 4    | -  | 21024-4     | WASHER, SPRG LOCK, REG NO 8          | 20  |
| 3<br>3 | - | 1    | 1    | 1    | -  | 456468-5    | STRIPPER, SPECIAL                    | 19  |
|        | - | -    | -    | -    | .. | -           | -                                    | 12  |
|        | - | -    | -    | -    | .. | -           | -                                    | 11  |
| 3<br>3 | - | -    | -    | -    | .. | -           | -                                    | 10  |
|        | - | 1    | 1    | 1    | -  | 1633742-1   | PLATE, REAR SHEAR                    | 9   |
|        | - | 1    | 1    | 1    | -  | 1633739-1   | ANVIL                                | 8   |
| 3<br>3 | - | -    | -    | -    | .. | -           | -                                    | 6   |
|        | - | -    | -    | -    | .. | -           | -                                    | 5   |
|        | - | 1    | 1    | 1    | -  | 3-238009-8  | BLOCK, FL CRIMPER SPACER             | 4   |
| 3<br>3 | - | 1    | 1    | 1    | -  | 4-1633511-0 | CRIMPER, INSULATION F                | 3   |
|        | - | 1    | 1    | 1    | -  | 1-455888-0  | SPACER, CRIMPER                      | 2   |
|        | - | 1    | 1    | 1    | -  | 5-1633588-9 | CRIMPER, WIRE                        | 1   |

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