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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-002791	25FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151547-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855508
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1855508

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity				
DIMENSIONS:		CHK	RAGHAVENDRA						
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME					
		0 PLC ±		FINE ADJUST SIDE FEED HDM					
		1 PLC ±		APPLICATOR					
2 PLC ±		APVD		RAGHAVENDRA		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
3 PLC ±		PRODUCT SPEC							
4 PLC ±		APPLICATION SPEC							
ANGLES ±		WEIGHT		A 3					
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2		REV A1	

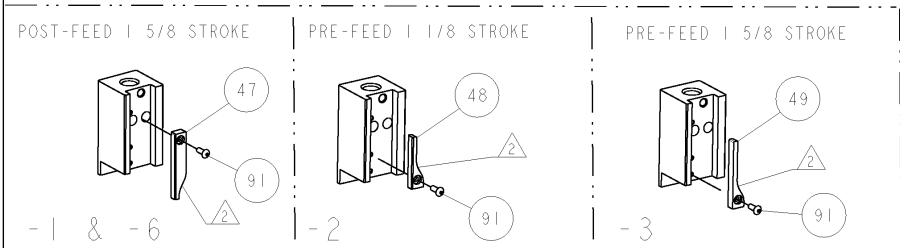
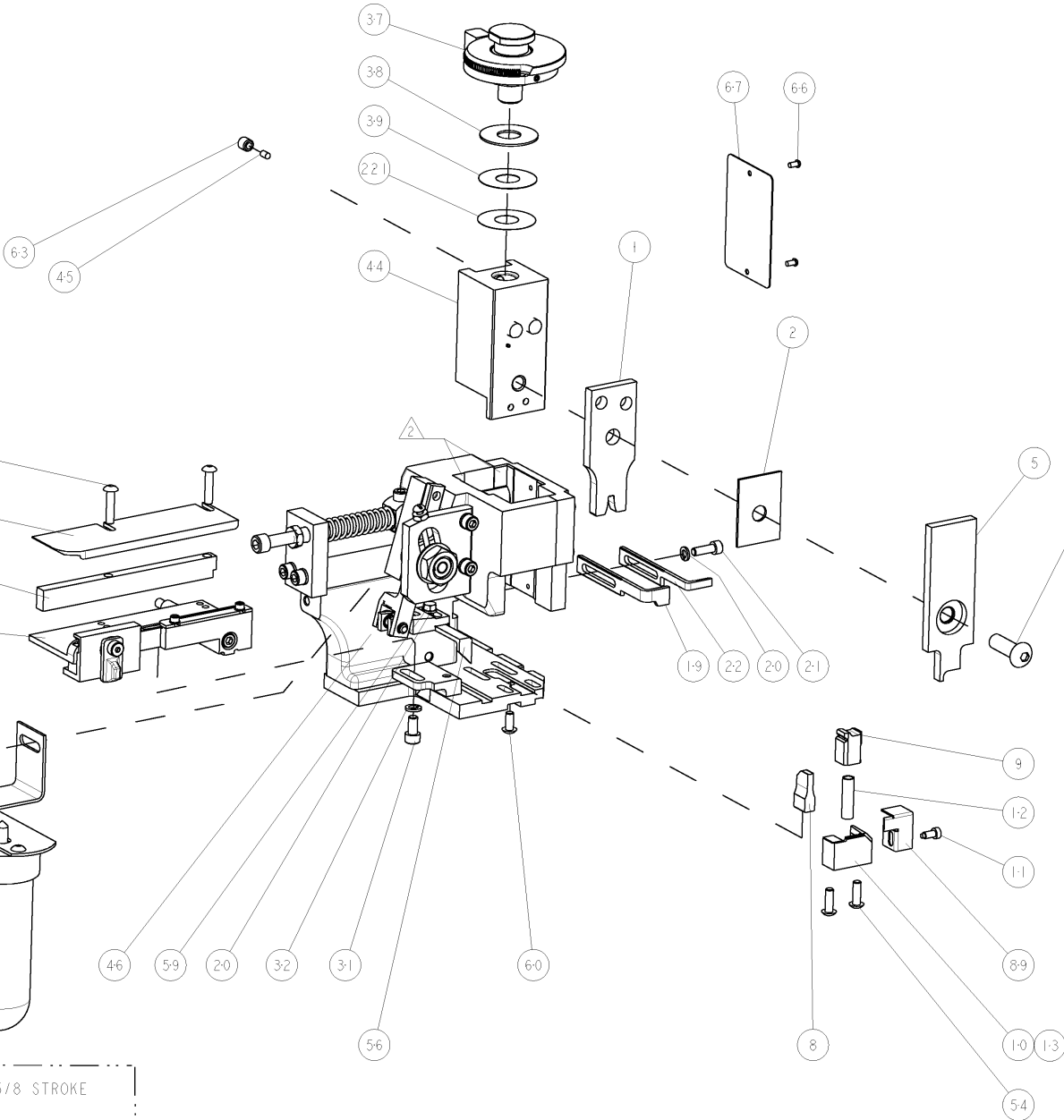
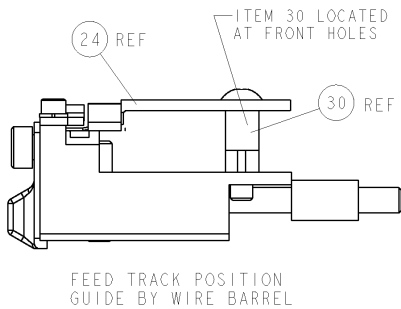
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1855508-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1855508-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1855508-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1855508-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1855508-7	A	-	-	-	SPARE PARTS		

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
△ GIVEN CRIMP HEIGHTS AND WIRE SIZES ARE FOR SET UP ONLY.

USE CRIMP HEIGHT FORMULA GIVEN ON TERMINAL CUSTOMER DRAWING FOR SPECIFIC WIRE SIZES.

5. TERMINAL LUBRICANT IS RECOMMENDED.

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: SPLICE			
TE PN	-	TE TERMINAL - TE CRIMP SPECS	
485043/4	-		
-	-	CRIMP HEIGHT/4	WIRE SIZE
-	-	2.59mm+ .05/- .05 [.102+ .002/- .002]	7751-9000 CMA
-	-	2.44mm+ .05/- .05 [.096+ .002/- .002]	6501-7750 CMA
-	-	2.31mm+ .05/- .05 [.091+ .002/- .002]	5251-6500 CMA
-	-	2.16mm+ .05/- .05 [.085+ .002/- .002]	4000-5250 CMA
-	-	CRIMP	SIZE TYPE RANGE
-	-	WIRE	3.56mm [.140] F 4000-9000 CMA
-	-	INSUL	- - -
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS
6.68-7.06	114-2088	15.75	408-8040
		SET UP GAGE	
		458637-1	

LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	OWN	APVD
		A	RELEASED		04JUN2009	LG	TE

-	1	1	1	1	-	469367-2	SHIM	221
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	-	REF	-	..	679532-1	INSERT, GUARD	115
-	-	-	1	-	-	2-21002-6	SCR, BTN SKT HD CAP 10-32 X .375	114
-	-	-	1	-	..	1-465184-0	LUBRICATOR ASSY	113
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	2	2	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1/8	49
-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1/16	48
-	1	-	-	-	-	690501-4	CAM, POST-FEED 1/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	1-455673-5	RAM, SIDE FEED	44
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-	469367-7	SHIM	38
-	1	1	1	1	-	879103-4	FINE ADJUST HEAD ASSEMBLY	37
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-7	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	2	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-2	STOP, SHEAR	11
-	-	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	462006-6	FLOATING SHEAR, FRONT	9
-	1	1	1	1	-	9-683403-1	ANVIL, COMBINATION	8
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	3-455889-8	DEPRESSOR, SHEAR	5
-	-	-	-	-	..	-	-	4
-	-	-	-	-	..	-	-	3
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	2
-	1	1	1	1	-	4-1673600-7	CRIMPER, WIRE	1

-77		-6	-3	-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO
DIMENSIONS		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		APPLICATION SPEC		CUSTOMER DRAWING		SCALE
INCHES		0 PLC ±.01		1 PLC ±.01		2 PLC ±.01		3 PLC ±.01		3.5
MATERIAL		FINISH		WEIGHT		CUSTOMER DRAWING		SCALE		3.5
APPROVED		DATE		APPROVED		DATE		APPROVED		DATE
L. GROSS		04MAY2009		T. ELBIN		04MAY2009		N. DUBOW		04MAY2009
Tyco Electronics		Tyco Electronics		Tyco Electronics		Tyco Electronics		Tyco Electronics		Tyco Electronics
Harrisburg, PA 17105-3608		Harrisburg, PA 17105-3608		Harrisburg, PA 17105-3608		Harrisburg, PA 17105-3608		Harrisburg, PA 17105-3608		Harrisburg, PA 17105-3608
FINE ADJUST SIDE FEED		FINE ADJUST SIDE FEED		FINE ADJUST SIDE FEED		FINE ADJUST SIDE FEED		FINE ADJUST SIDE FEED		FINE ADJUST SIDE FEED
HDM APPLICATOR		HDM APPLICATOR		HDM APPLICATOR		HDM APPLICATOR		HDM APPLICATOR		HDM APPLICATOR
SIZE		CASE CODE		DRAWING NO		RESTRICTED TO		RESTRICTED TO		RESTRICTED TO
A1		00779		C-1855508		-		-		-
CUSTOMER DRAWING		SCALE		SHEET		OF		REV		A
CUSTOMER DRAWING		SCALE		SHEET		OF		REV		A

CUSTOMER VIEWABLE ASSEMBLY

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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