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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	C1	ECR-14-003326	11MAR2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266173-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426462
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1426462

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity	
		CHK	RAGHAVENDRA			
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	RAGHAVENDRA	
		0 PLC ±		NAME SIDE FEED HD-I APPLICATOR		
		1 PLC ±				
		2 PLC ±				
		3 PLC ±				
4 PLC ±		4 PLC ±		SIZE A 3		
ANGLES ±		FINISH				
MATERIAL				RESTRICTED TO		
				SCALE		
				REV C1		

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426462-1	C	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426462-2	C	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426462-6	C	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426462-1	C	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426462-2	C	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426462-6	C	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426462-7	C	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS			
TERMINAL NAME: CRIMPED TAB CONTACT FOR 7 POS. MALE HOUSING			
CRIMP	SIZE	TYPE	RANGE
WIRE	2.29 [.090 IN]	F	0.50-1.50mm ²
INSUL	5.08 [.200 IN]	F	2.00-5.00 [.079-.197 IN]
WIRE STRIP LENGTH		APPL INSTRUCTION	
4.83-5.59 [.190-.220 IN]		408-8322	

TERMINAL	-	-	FEED
APPL SPEC	114-20115	-	14.00 [.551 IN]

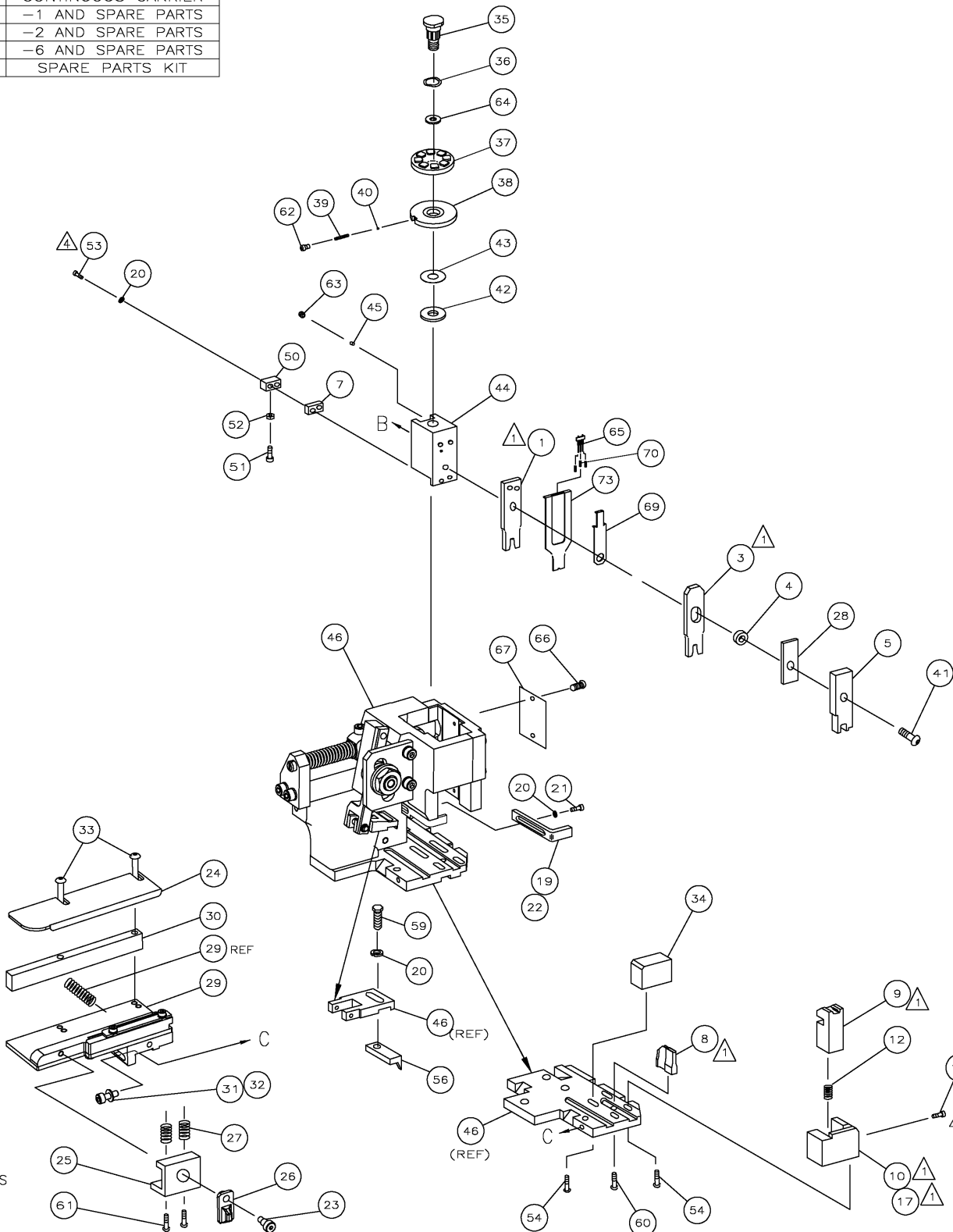
TERMINALS APPLIED				
284798	-	-	-	-
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-	-	-	-	-
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WIRE SIZE mm ² AWG	CRIMP HEIGHT	PIN PN AND LENGTH [IN]
1.50mm ²	1.45 ±0.05 [.057 ±.002 IN]	354779-9 [.3035]
1.00+0.50mm ²	1.45 ±0.05 [.057 ±.002 IN]	354779-9 [.3035]
0.75+0.75mm ²	1.45 ±0.05 [.057 ±.002 IN]	354779-9 [.3035]
1.00mm ²	1.32 ±0.05 [.052 ±.002 IN]	1-354779-8 [.3080]
0.50+0.50mm ²	1.32 ±0.05 [.052 ±.002 IN]	1-354779-8 [.3080]
0.75mm ²	1.22 ±0.05 [.048 ±.002 IN]	2-354779-6 [.3120]
0.50mm ²	1.14 ±0.05 [.045 ±.002 IN]	3-354779-3 [.3155]
-	-	-
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-	-	-
-	-	-

SET UP GAGE	LAYOUT
458637-3	L1426462

- RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- CUT TO LENGTH AT ASSY.
- DOUBLE WIRE COMBINATIONS, CHECK INSULATION DIAMETERS AS PER APPLICATION SPECIFICATION.

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE



-	1	1	1	1	1	1	1490525-3	DEPRESSOR, WIRE	73
-	1	1	1	1	1	1	1426462	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
-	3	3	3	3	3	3	1-23147-4	SPRING, DEPRESSOR	70
-	1	1	1	1	1	1	1490524-1	SPACER, DEPRESSOR	69
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	68
-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	67
-	1	1	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT_SET(M6X6)RAM	63
-	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62
-	2	2	2	2	2	2	2-18032-5	SCR,SKT_SET(M5X20)DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	58
-	4	4	4	4	4	4	18024-8	SCR,BHC(M4X12)SHEAR HOLDER	57
-	2	2	2	2	2	2	1-18023-3	SCR,SHC(M4x16)TERM HLD DWN	56
-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	55
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	54
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	53
-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	52
-	1	1	1	1	1	1	1338675-1	CAM, PRE FEED 30 & 40 mm ST	51
-	1	1	1	1	1	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	50
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	49
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	48
-	1	1	1	1	1	1	1338660-1	RAM	47
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	46
-	1	1	1	1	1	1	690124-1	WASHER, RAM	45
-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	44
-	1	1	1	1	1	1	23241-1	BALL, STEEL	43
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	42
-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	41
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	40
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	39
-	1	1	1	1	1	1	690212-1	POST, RAM	38
-	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	37
-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	36
-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	35
-	1	1	1	1	1	1	1-18023-2	SCR,SKT_CAP(M4X12)MOUNT BLOCK	34
-	1	1	1	1	1	1	1320908-8	SPACER, STRIP GUIDE	33
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	32
-	1	1	1	1	1	1	455888-1	SPACER, FRONT SHEAR DEP	31
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	30
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	29
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	28
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	27
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	26
-	1	1	1	1	1	1	690472-2	STRIPPER	25
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	24
-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	23
-	1	1	1	1	1	1	690472-1	STRIPPER	22
-	1	1	1	1	1	1	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)	21
-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	20
-	1	1	1	1	1	1	356885-5	STOP, SHEAR	19
-	1	1	1	1	1	1	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)	18
-	1	1	1	1	1	1	454276-5	SHEAR, FLOAT (FRONT)	17
-	1	1	1	1	1	1	5-133205-7	ANVIL	16
-	1	1	1	1	1	1	240641-7	SPACER, DEPRESSOR (REAR)	15
-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	14
-	1	1	1	1	1	1	238011-2	SPACER, BLOCK CRIMPER	13
-	1	2	2	2	1	1	3-1213077-2	CRIMPER, INSULATION	12
-	1	2	2	2	1	1	4-456406-1	CRIMPER, WIRE	11
-	77	-76	-72	-71	-6	-2	-1		10
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THIS DRAWING IS A CONTROLLED DOCUMENT.				DIN M. CLIFFORD 230C103		Tyco Electronics Corporation Harrisburg, PA 17165-3608	
DIMENSIONS: INCHES		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		DIN G.W. 230C103		Tyco Electronics	
		0 P/LC ± .005		APVD F. BACKHURST 230C103		NAME SIDE FEED HD-I APPLICATOR	
		1 P/LC ± .005		PRODUCT SPEC		—	
		2 P/LC ± .005		—		—	
		3 P/LC ± .005		APPLICATION SPEC		—	
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225 P/LC ± .005		—		—		—	
226 P/LC ± .005		—		—		—	
227 P/LC ± .005		—		—		—	
228 P/LC ± .005		—		—		—	
229 P/LC ± .005		—		—		—	
230 P/LC ± .005		—		—		—	
231 P/LC ± .005		—		—		—	
232 P/LC ± .005		—		—		—	
233 P/LC ± .005		—		—		—	
234 P/LC ± .005		—		—		—	
235 P/LC ± .005		—		—		—	
236 P/LC ± .005		—		—		—	
237 P/LC ± .005		—		—		—	
238 P/LC ± .005		—		—		—	
239 P/LC ± .005		—		—		—	
240 P/LC ± .005		—		—		—	
241 P/LC ± .005		—		—		—	
242 P/LC ± .005		—		—		—	
243 P/LC ± .005		—		—		—	
244 P/LC ± .005		—		—		—	
245 P/LC ± .005		—		—		—	

Данный компонент на территории Российской Федерации

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В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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