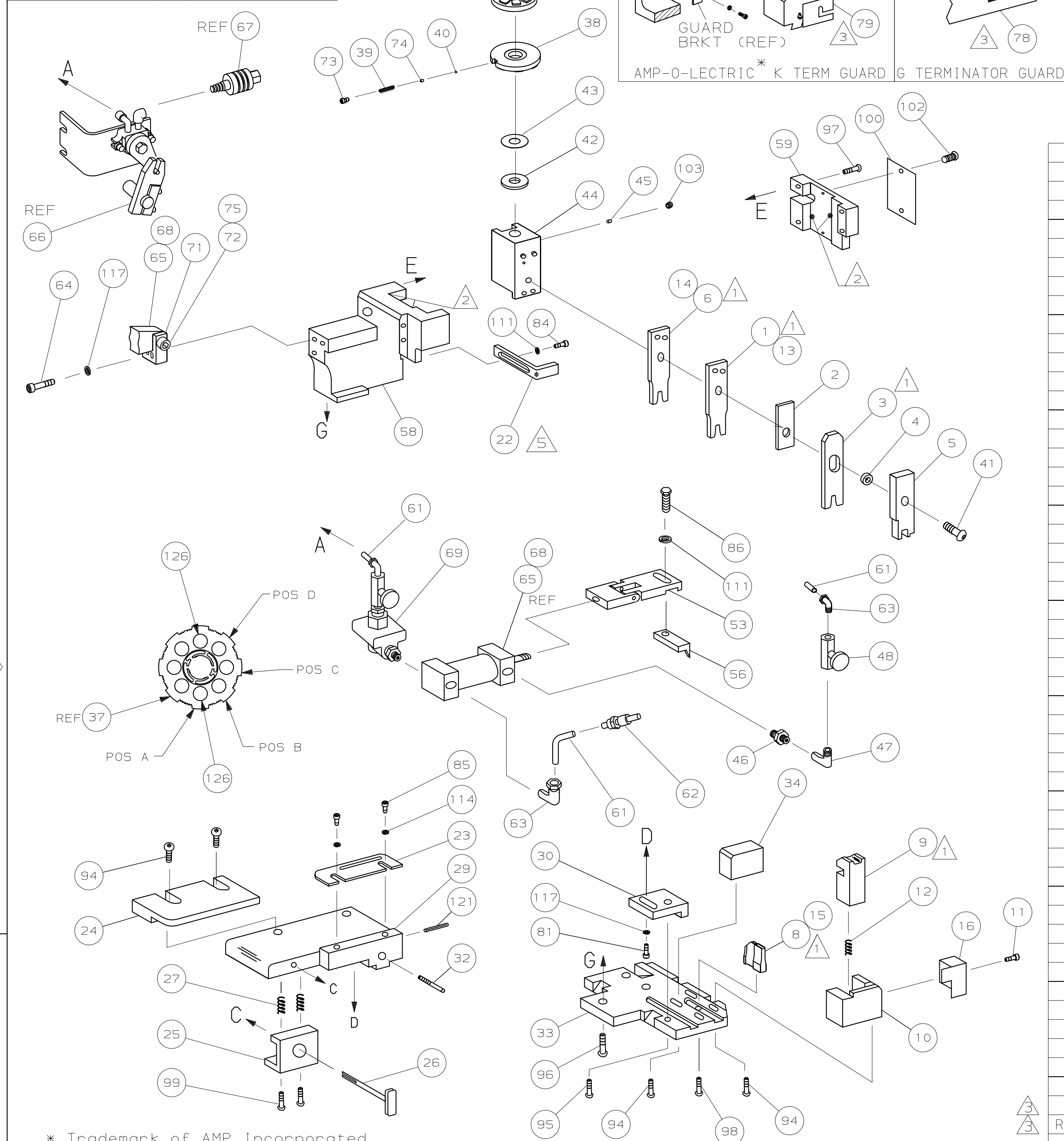


PART NUMBER	REV	FIRST USED
680078-1	P	854400-1
680078-2	N	565435-5
680078-3	P	354500-1
680078-4	N	565435-5
680078-5	P	854400-1



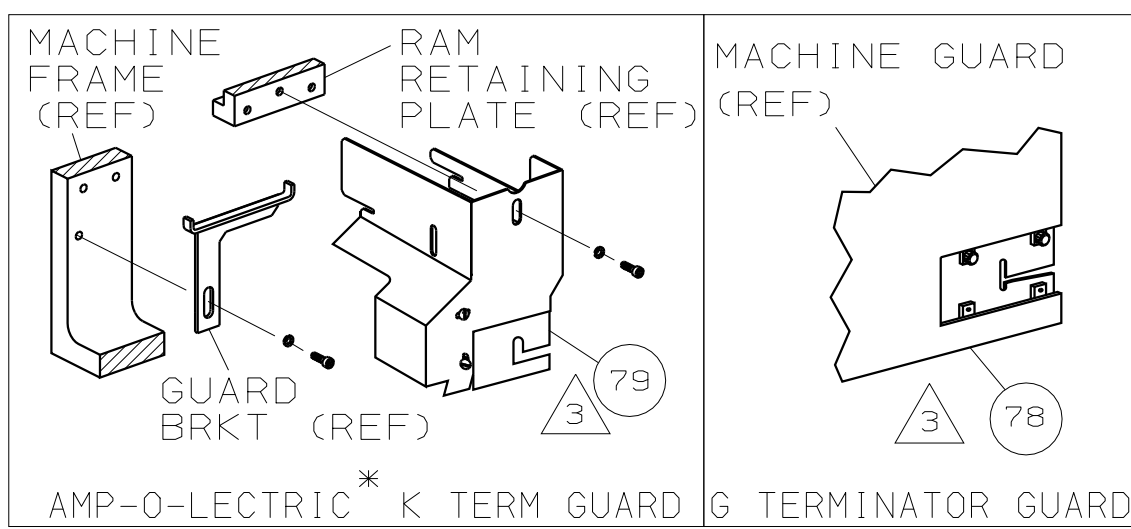
* Trademark of AMP Incorporated

- 1 RECOMMENDED SPARE PARTS.
2 GREASE LIGHTLY.
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4 SEE DRAWING FOR COMPONENTS
5 LOCATE ITEM 22 BETWEEN ITEM 1 & ITEM 3.
6 FOR USE IN PRINTED CIRCUIT BOARD WITH A Ø.125 HOLE FOR #12 WIRE, Ø.145 HOLE FOR #10 WIRE.

7 CRIMP HEIGHT CAN NOT BE MEASURED FOR INSULATION ON #10 WIRE SINCE INS BARREL WILL NOT COMPLETELY SURROUND IT.
8 CRIMP HEIGHT TO BE MEASURED OVER CENTER BARREL (STABILIZER). NOSE CRIMP HEIGHT TO BE .095±.002 FOR 12 GA WIRE .108±.002 FOR 10 GA WIRE. SEE CHART BELOW

APPLICATOR PN	CRIMP SIZE	NOSE CRIMP HEIGHT	WIRE SIZE
680078-1,-2 & -3	.110 - F	.095	12
680078-4 & -5	.140 - F	.108	10

9 NO BELLMOUTH PERMISSIBLE.



TERMINAL NAME:	CRIMPING DATA FOR -1, -2 & -3
AMP-IN™ 794037/6	PAD LETTER A
	STABILIZER CRIMP HEIGHT .110±.002
	WIRE SIZE 12
	B
	NOT USED
	C
	NOT USED
	D
	NOT USED

CRIMP	SIZE	TYPE	RANGE
NOSE	.110	F	12
STABILIZER	.110	O	12
INSULATION	.210	O	.200 MAX

WIRE STRIP LENGTH	TERM APPL SPEC	FEED
.205-.220	114-1016	.560

APPL INST	SET UP GAGE	LAYOUT
408-8040	458637-1	L1559

CRIMPING DATA FOR -4 & -5
PAD LETTER A
STABILIZER CRIMP HEIGHT .110±.002
WIRE SIZE 10
B
NOT USED
C
NOT USED
D
NOT USED

CRIMP	SIZE	TYPE	RANGE
NOSE	.140	F	10
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Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

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<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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