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LOC

DIST

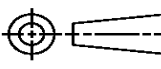
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A2	ECR-15-001337	27JAN2015	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266579-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1852297
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1852297

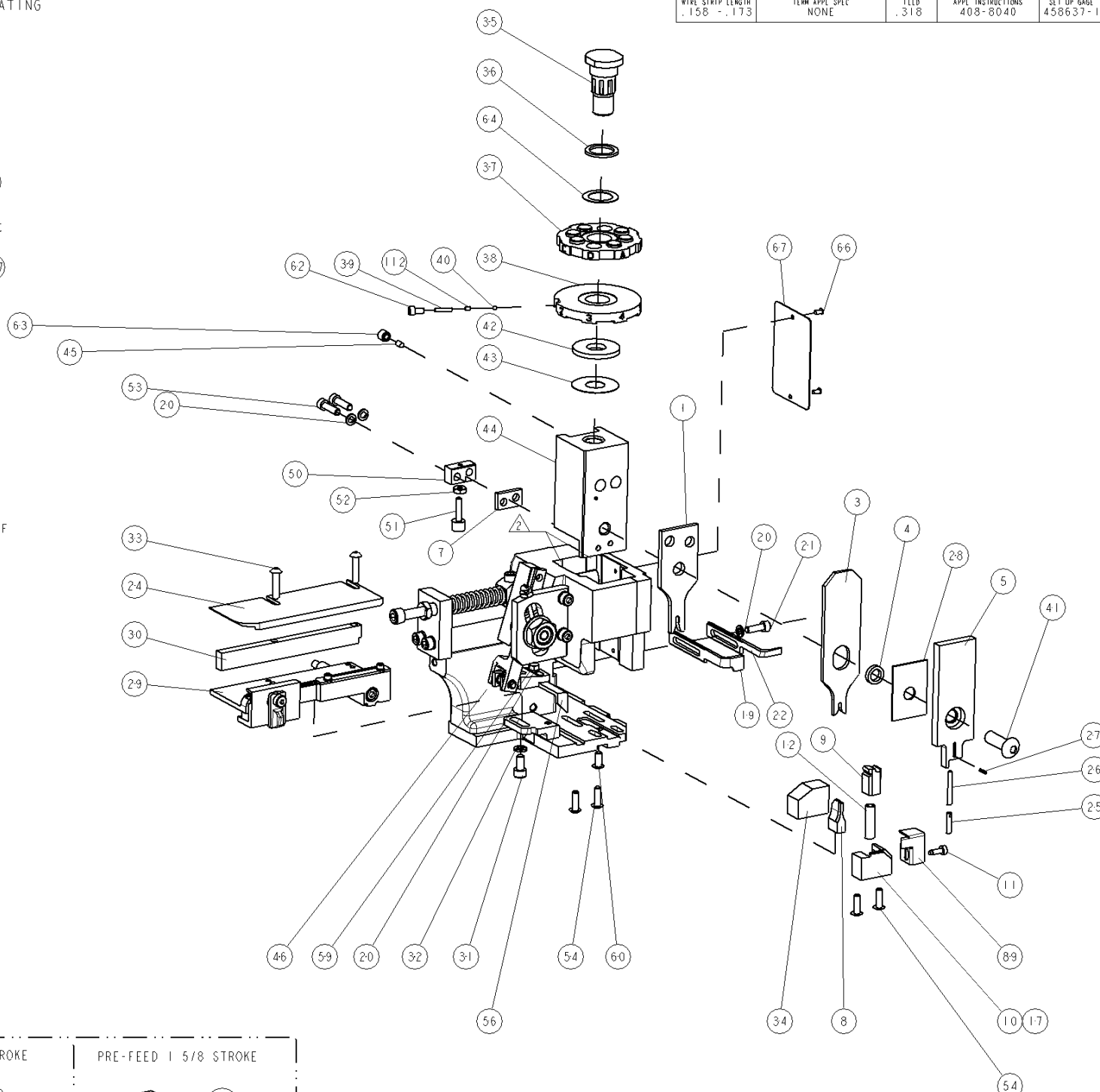
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN Gopalakrishna HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME SIDE FEED HDM APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1852297	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV A2

LOC	R151	REVISIONS					
A	66	F	LYR	DESCRIPTION	DATE	DWN	APPR
			A	RELEASED	21JUL2008	BH	BH
			A1	REVISED ECR-10-021353	18OCT2010	XZ	SY

Diagram 120 is a top view of a circular component. It features a central circular opening surrounded by a ring of eight smaller circular openings. The component is labeled with various reference numerals and positions: 127, 126, POS D, POS C, POS B, POS A, and 128. The component is shown in a perspective view, with the top surface shaded to indicate depth.

Diagram illustrating the Feed Track Position. The diagram shows a cross-section of a mechanical component with two front holes. A dimension line indicates the distance from the center of the left front hole to the center of the right front hole, labeled "ITEM 30 LOCATED AT FRONT HOLES". A dimension line also indicates the distance from the center of the right front hole to the center of the right feed track, labeled "30". A dimension line indicates the distance from the center of the left front hole to the center of the left feed track, labeled "24".

Diagram showing terminal support location with dimensions 8 REF and 34 REF, and a .000 tolerance.



	-	2	2	2	2	-	3-354779-1	PIN, WIRE DISC, 3145	128
	-	2	2	2	2	-	2-354779-0	PIN, WIRE DISC, 3090	127
	-	2	2	2	2	-	9-354778-9	PIN, WIRE DISC, 2990	126
△	-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
△	-	-	REF	-	-	-	679532-1	INSERT, GUARD	115
	-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
	-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	-	458537-2	PAWL, FEED	56
	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
	-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
	-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
	-	1	1	1	1	-	690753-1	SPACER, TONKER	50
	-	-	1	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
	-	-	-	1	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
	-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
	-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
	-	1	1	1	1	-	690191-1	PLUG, NYLON	45
	-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
	-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	1	1	1	1	-	23241-6	BALL, STEEL	40
	-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
	-	1	1	1	1	-	690142-4	DISC, INSULATION	38
	-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
	-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
	-	1	1	1	1	-	690212-1	POST, RAM	35
	-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	-	1-1320908-5	SPACER, STRIP GUIDE	30
	-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
	-	1	1	1	1	-	21028-2	PIN, SLOTTED SPRING .062 X .250	27
	-	1	1	1	1	-	5-547505-2	SPRING, COMPRESSION	26
	-	1	1	1	1	-	854769-1	HOLDER, INS	25
	-	1	1	1	1	-	1320928-3	PLATE, STRIP GUIDE	24
	-	1	-	-	1	-	690472-2	STRIPPER	22
	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20

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DIMENSIONS IN: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		D. P.L.C. ±.0001 1 P.L.C. ±0.1 2 P.L.C. ±0.01 3 P.L.C. ±0.001 4 P.L.C. ±0.0001 ANGLES ±.01		SIDE FEED HDM APPLICATOR PRODUCT SPEC - APPLICATOR SPEC - NONE	
MATERIAL		FINISH		SIZE A1 CODE 00779 DRAWING NO. C-1952297 RESTRICTED TO	
CUSTOMER DRAWING		SCALE 3.5		SHEET 1 OF 1 REV A1	
CUSTOMER VIEWABLE ASSEMBLY					

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