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LOC

DIST

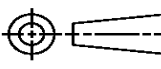
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-001601	04FEB2014	GK	HMR

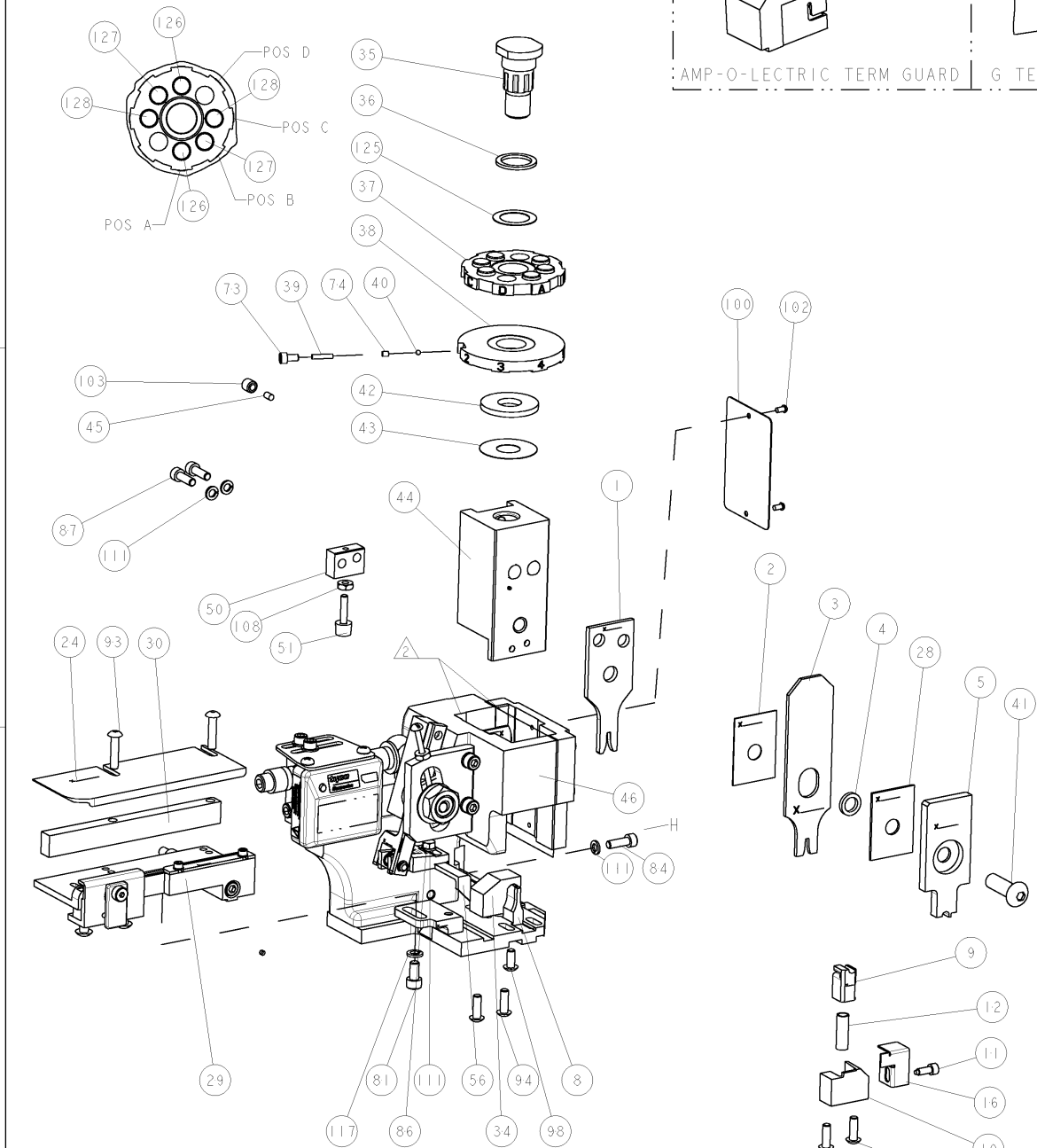
REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266079-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1852134
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1852134

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD RAGHAVENDRA	
		0 PLC ±		NAME	
		1 PLC ±		SIDE FEED HDM APPLICATOR	
MATERIAL		2 PLC ±		PRODUCT SPEC	
		3 PLC ±		APPLICATION SPEC	
		4 PLC ±		SIZE CAGE CODE DRAWING NO RESTRICTED TO	
FINISH		WEIGHT		CAGE CODE 1852134	
		CUSTOMER DRAWING		SCALE SHEET 1 OF 2 REV A1	

PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE
1852134-1		A	122500-1	LEADMAKER	POST FEED
1852134-2		A	565435-5	BENCH MODEL K	PRE FEED
1852134-3		A	354500-1	BENCH MODEL G	PRE FEED



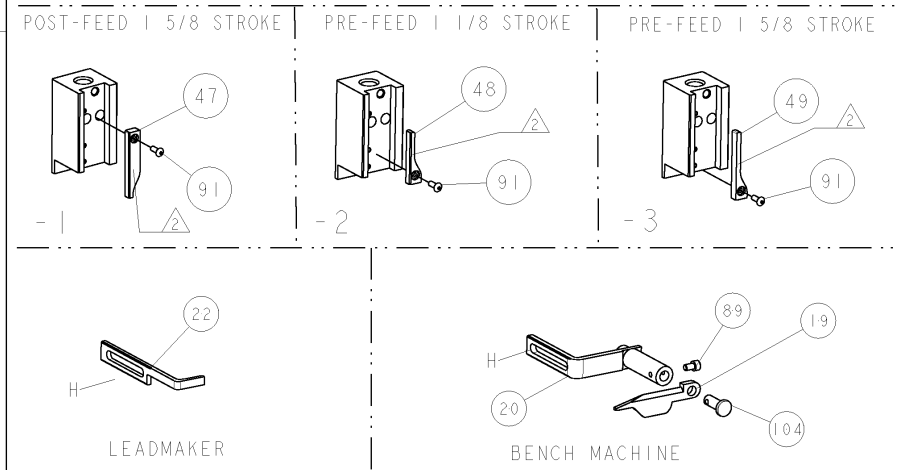
- 1 RECOMMENDED SPARE PARTS
 2 GREASE LIGHTLY
 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

ITEM NO	QTY	UNIT	PART NO	DESCRIPTION
1	1	EA	4-354779-0	PIN, WIRE DISC, .3190
2	2	EA	2-354779-9	PIN, WIRE DISC, .3135
2	2	EA	1-354779-4	PIN, WIRE DISC, .3060
1	1	EA	986950-1	WASHER, FLAT PRECISION
1	1	EA	217238-1	GENERAL INSTRUCTION PKG
1	1	EA	4088040	SF APPL INST 408-8040
2	2	EA	21024-5	WASHER, SPRG LOCK, REG NO 10
4	4	EA	21024-4	WASHER, SPRG LOCK, REG NO 8
1	1	EA	21018-5	NUT, HEX, REG 6-32
1	1	EA	992031-1	PIN, CLEVIS
1	1	EA	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250
2	2	EA	21017-2	SCREW, DRIVE
1	1	EA	461264-1	PLATE, IDENTIFICATION
1	1	EA	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375
4	4	EA	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500
2	2	EA	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750
1	1	EA	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375
1	1	EA	7-21000-9	SCR, SKT HD CAP 4-40 X .188
2	2	EA	2-21000-7	SCR, SKT HD CAP 8-32 X .500
1	1	EA	2-22603-0	SCR, HEX HD CAP 8-32 X .312
1	1	EA	2-21000-7	SCR, SKT HD CAP 8-32 X .500
1	1	EA	3-21000-4	SCR, SKT HD CAP 10-32 X .375
1	1	EA	455749-1	GUARD WINDOW
1	1	EA	679532-1	INSERT, GUARD
1	1	EA	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR

TERMINAL NAME: MSTBC-MT 0.5-1.0 BA			
AMP P/N	PHOENIX P/N	PHOENIX TERMINAL - AMP CRIMP SPECS	
1572806	3190645		
-	-	PAD LTR	CRIMP HEIGHT
-	-	A	.058±.002[1.47±0.05mm]
-	-	B	.051±.002[1.30±0.05mm]
-	-	C	.046±.002[1.17±0.05mm]
-	-	D	-
-	-	CRIMP	SIZE
-	-	WIRE	.080 [2.03mm]
-	-	INSUL	.090 [2.29mm]
-	-	FEED	.556
-	-	APPL INSTRUCTIONS	408-8040
-	-	SET UP GAGE	458637-1

LOC	DIST	REV	DESCRIPTION	DATE	OWN	APPD
A	66	1	RELEASED	030CT2005	RK	TE

1	1	EA	23030-1	SCR, SKT HD CAP 6-32 x .25	73
1	1	EA	-	-	72
1	1	EA	-	-	71
1	1	EA	-	-	70
1	1	EA	-	-	69
1	1	EA	-	-	68
1	1	EA	-	-	67
1	1	EA	-	-	66
1	1	EA	-	-	65
1	1	EA	-	-	64
1	1	EA	-	-	63
1	1	EA	-	-	62
1	1	EA	-	-	61
1	1	EA	-	-	60
1	1	EA	-	-	59
1	1	EA	-	-	58
1	1	EA	-	-	57
1	1	EA	458537-2	PAWL, FEED	56
1	1	EA	-	-	55
1	1	EA	-	-	54
1	1	EA	-	-	53
1	1	EA	-	-	52
1	1	EA	811242-2	BUMPER, HOLD DOWN	51
1	1	EA	690753-1	SPACER, TONKER	50
1	1	EA	690602-6	CAM, PRE FEED, 1 5/8	49
1	1	EA	690602-5	CAM, PRE FEED, 1 1/8	48
1	1	EA	690501-4	CAM, POST FEED, 1 5/8	47
1	1	EA	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
1	1	EA	690191-1	PLUG, NYLON	45
1	1	EA	455673-1	RAM, SIDE FEED	44
1	1	EA	690125-1	SHIM SUB-ASSY	43
1	1	EA	690124-1	WASHER, RAM (.115)	42
1	1	EA	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
1	1	EA	23241-6	BALL, STEEL	40
1	1	EA	690170-1	SPRING, COMPRESSION	39
1	1	EA	690142-1	DISC, INSULATION	38
1	1	EA	354777-1	WIRE DISC, ASSEMBLY	37
1	1	EA	22480-5	SPRING, COMPRESSION	36
1	1	EA	690212-1	POST, RAM	35
1	1	EA	690786-3	TERMINAL SUPPORT	34
1	1	EA	-	-	33
1	1	EA	-	-	32
1	1	EA	-	-	31
1	1	EA	1-1320908-5	SPACER, STRIP GUIDE	30
1	1	EA	1633091-1	SUB-ASSEMBLY, FEEDTRACK	29
1	1	EA	1-455888-0	SPACER, CRIMPER	28
1	1	EA	-	-	27
1	1	EA	-	-	26
1	1	EA	-	-	25
1	1	EA	1320928-3	PLATE, STRIP GUIDE	24
1	1	EA	-	-	23
1	1	EA	690472-2	STRIPPER	22
1	1	EA	-	-	21
1	1	EA	679218-1	STRIPPER/ WIRE STOP ASSY	20
1	1	EA	458949-1	STRIPPER, SIDE	19
1	1	EA	-	-	18
1	1	EA	-	-	17
1	1	EA	318563-1	GUARD, FRONT CHIP	16
1	1	EA	-	-	15
1	1	EA	-	-	14
1	1	EA	-	-	13
1	1	EA	5-22280-0	SPRING, COMPRESSION	12
1	1	EA	690461-1	STOP, SHEAR	11
1	1	EA	690459-1	SHEAR HOLDER, FRONT	10
1	1	EA	462006-2	FLOATING SHEAR, FRONT	9
1	1	EA	1633109-9	ANVIL, COMBINATION .080	8
1	1	EA	-	-	7
1	1	EA	-	-	6
1	1	EA	1-455889-4	DEPRESSOR, SHEAR	5
1	1	EA	2-238011-2	BLOCK, CRIMPER SPACER	4
1	1	EA	6-456134-3	CRIMPER, INSULATION F PREMIUM	3
1	1	EA	455888-4	SPACER, CRIMPER	2
1	1	EA	1-456405-6	CRIMPER, WIRE PREMIUM	1



AMP 4805 REV 31MAR2000

DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		FINISH	
0 PLC	±.01	1 PLC	±.005	2 PLC	±.001
3 PLC	±.001	4 PLC	±.0001	5 PLC	±.0001
6 PLC	±.0001	7 PLC	±.0001	8 PLC	±.0001
9 PLC	±.0001	10 PLC	±.0001	11 PLC	±.0001
12 PLC	±.0001	13 PLC	±.0001	14 PLC	±.0001
15 PLC	±.0001	16 PLC	±.0001	17 PLC	±.0001
18 PLC	±.0001	19 PLC	±.0001	20 PLC	±.0001
21 PLC	±.0001	22 PLC	±.0001	23 PLC	±.0001
24 PLC	±.0001	25 PLC	±.0001	26 PLC	±.0001
27 PLC	±.0001	28 PLC	±.0001	29 PLC	±.0001
30 PLC	±.0001	31 PLC	±.0001	32 PLC	±.0001
33 PLC	±.0001	34 PLC	±.0001	35 PLC	±.0001
36 PLC	±.0001	37 PLC	±.0001	38 PLC	±.0001
39 PLC	±.0001	40 PLC	±.0001	41 PLC	±.0001
42 PLC	±.0001	43 PLC	±.0001	44 PLC	±.0001
45 PLC	±.0001	46 PLC	±.0001	47 PLC	±.0001
48 PLC	±.0001	49 PLC	±.0001	50 PLC	±.0001
51 PLC	±.0001	52 PLC	±.0001	53 PLC	±.0001
54 PLC	±.0001	55 PLC	±.0001	56 PLC	±.0001
57 PLC	±.0001	58 PLC	±.0001	59 PLC	±.0001
60 PLC	±.0001	61 PLC	±.0001	62 PLC	±.0001
63 PLC	±.0001	64 PLC	±.0001	65 PLC	±.0001
66 PLC	±.0001	67 PLC	±.0001	68 PLC	±.0001
69 PLC	±.0001	70 PLC	±.0001	71 PLC	±.0001
72 PLC	±.0001	73 PLC	±.0001	74 PLC	±.0001
75 PLC	±.0001	76 PLC	±.0001	77 PLC	±.0001
78 PLC	±.0001	79 PLC	±.0001	80 PLC	±.0001
81 PLC	±.0001	82 PLC	±.0001	83 PLC	±.0001
84 PLC	±.0001	85 PLC	±.0001	86 PLC	±.0001
87 PLC	±.0001	88 PLC	±.0001	89 PLC	±.0001
90 PLC	±.0001	91 PLC	±.0001	92 PLC	±.0001
93 PLC	±.0001	94 PLC	±.0001	95 PLC	±.0001
96 PLC	±.0001	97 PLC	±.0001	98 PLC	±.0001
99 PLC	±.0001	100 PLC	±.0001	101 PLC	±.0001
102 PLC	±.0001	103 PLC	±.0001	104 PLC	±.0001
105 PLC	±.0001	106 PLC	±.0001	107 PLC	±.0001
108 PLC	±.0001	109 PLC	±.0001	110 PLC	±.0001
111 PLC	±.0001	112 PLC	±.0001	113 PLC	±.0001
114 PLC	±.0001	115 PLC	±.0001	116 PLC	±.0001
117 PLC	±.0001	118 PLC	±.0001	119 PLC	±.0001
120 PLC	±.0001	121 PLC	±.0001	122 PLC	±.0001
123 PLC	±.0001	124 PLC	±.0001	125 PLC	±.0001
126 PLC	±.0001	127 PLC	±.0001	128 PLC	±.0001
129 PLC	±.0001	130 PLC	±.0001	131 PLC	±.0001
132 PLC	±.0001	133 PLC	±.0001	134 PLC	±.0001
135 PLC	±.0001	136 PLC	±.0001	137 PLC	±.0001
138 PLC	±.0001	139 PLC	±.0001	140 PLC	±.0001
141 PLC	±.0001	142 PLC	±.0001	143 PLC	±.0001
144 PLC	±.0001	145 PLC	±.0001	146 PLC	±.0001
147 PLC	±.0001	148 PLC	±.0001	149 PLC	±.0001
150 PLC	±.0001	151 PLC	±.0001	152 PLC	±.0001
153 PLC	±.0001	154 PLC	±.0001	155 PLC	±.0001
156 PLC	±.0001	157 PLC	±.0001	158 PLC	±.0001
159 PLC	±.0001	160 PLC	±.0001	161 PLC	±.0001
162 PLC	±.0001	163 PLC	±.0001	164 PLC	±.0001
165 PLC	±.0001	166 PLC	±.0001	167 PLC	±.0001
168 PLC	±.0001	169 PLC	±.0001	170 PLC	±.0001
171 PLC	±.0001	172 PLC	±.0001	173 PLC	±.0001
174 PLC	±.0001	175 PLC	±.0001	176 PLC	±.0001
177 PLC	±.0001	178 PLC	±.0001	179 PLC	±.0001
180 PLC	±.0001	181 PLC	±.0001	182 PLC	±.0001
183 PLC	±.0001	184 PLC	±.0001	185 PLC	±.0001
186 PLC	±.0001	187 PLC	±.0001	188 PLC	±.0001
189 PLC	±.0001	190 PLC	±.0001	191 PLC	±.0001
192 PLC	±.0001	193 PLC	±.0001	194 PLC	±.0001
195 PLC	±.0001	196 PLC	±.0001	197 PLC	±.0001
198 PLC	±.0001	199 PLC	±.0001	200 PLC	±.0001

Данный компонент на территории Российской Федерации

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Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

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