

# CHEMTRONICS

## Technical Data Sheet

**TDS # SWNoClean**

### Soder-Wick<sup>®</sup> No Clean Desoldering Braid

#### PRODUCT DESCRIPTION

Soder-Wick<sup>®</sup> No Clean is designed to provide fast and safe desoldering without leaving behind harmful flux residues. Soder-Wick<sup>®</sup> No Clean uses pure, oxygen free copper braid and a patented flux technology to make an efficient and effective desoldering braid. Soder-Wick<sup>®</sup> No Clean SD is available on ESD safe bobbins for protection against damage due to static electricity.

- Requires little or no post solder cleaning
- No corrosive residues
- Halide free
- ESD Safe bobbins meet specs:  
MIL-STD-1686C  
MIL-HDBK-263B  
Static decay provision of  
MIL-B-81705C
- Minimal risk of heat and static component damage

#### TYPICAL APPLICATIONS

Soder-Wick<sup>®</sup> No Clean safely removes solder from:

- Lugs and Posts
- Micro Circuits
- Surface Mount Device Pads
- Ball Grid Array Pads

#### TYPICAL PRODUCT DATA AND PHYSICAL PROPERTIES

| Surface Insulation Resistance   |                                     |                                     |                                    |
|---|-------------------------------------|-------------------------------------|------------------------------------|
| <b>Bellcore TR-NWT-000078 : PASS</b><br>After 96 Hours (megohms) $2 \times 10^4$ Limit        |                                     |                                     |                                    |
| <u>Group A</u><br>$4.8 \times 10^6$   | <u>Group B</u><br>$3.8 \times 10^6$ | <u>Group C</u><br>$4.1 \times 10^6$ |                                    |
| <b>ANSI/IPC J SF-818 : PASS</b><br>After 168 Hours (ohms) $1.8 \times 10^8$ Limit             |                                     |                                     |                                    |
| <u>1-2</u><br>$2.3 \times 10^{10}$  | <u>2-3</u><br>$2.6 \times 10^{10}$  | <u>3-4</u><br>$2.8 \times 10^{10}$  | <u>4-5</u><br>$2.8 \times 10^{10}$ |
| <b>Electromigration : PASS</b><br>Average Insulation Resistance<br>(megohms)-One Decade Limit |                                     |                                     |                                    |
|   | <u>Initial</u>                      | <u>Final</u>                        |                                    |
| Group E   | $3.93 \times 10^3$                  | $1.24 \times 10^4$                  |                                    |
| Group F   | $3.87 \times 10^3$                  | $2.84 \times 10^4$                  |                                    |
| At 10x magnification no evidence of electromigration or heavy corrosion.                      |                                     |                                     |                                    |
| <b>Silver Chromate Test Paper</b>   |                                     | <b>PASS</b>                         |                                    |
| <b>Copper Mirror Test</b>   |                                     | <b>PASS</b>                         |                                    |
| <b>Shelflife</b>  |                                     | <b>2 years</b>                      |                                    |

#### SODER-WICK<sup>®</sup> NO CLEAN MEETS OR EXCEEDS:

MIL-F-14256F, Type R  
DOD-STD-883E, Method 2022  
Bellcore TR-NWT-000078  
ANSI/IPC J SF-818

| Part # | Size Inches | Color  | Size Metric |
|--------|-------------|--------|-------------|
| 1      | .030"       | White  | .76mm       |
| 2      | .060"       | Yellow | 1.52mm      |
| 3      | .080"       | Green  | 2.03mm      |
| 4      | .110"       | Blue   | 2.79mm      |
| 5      | .145"       | Brown  | 3.68mm      |
| 6      | .210"       | Red    | 5.33mm      |
| BGA    | -           | Purple | -           |

## AVAILABILITY

| Part # | Size | Length | Part #  | Size | Length |
|--------|------|--------|---------|------|--------|
| 60-1-5 | 1    | 5      | 60-1-10 | 1    | 10     |
| 60-2-5 | 2    | 5      | 60-2-10 | 2    | 10     |
| 60-3-5 | 3    | 5      | 60-3-10 | 3    | 10     |
| 60-4-5 | 4    | 5      | 60-4-10 | 4    | 10     |
| 60-5-5 | 5    | 5      | 60-5-10 | 5    | 10     |
| 60-6-5 | 6    | 5      |         |      |        |

## USAGE INSTRUCTIONS

For industrial use only.

Read MSDS carefully prior to use.

- 1) Choose a Soder-Wick® No Clean width equal to or slightly larger than the pad or connection.
- 2) Choose a solder iron tip equal to or slightly larger than the pad or connection.
- 3) Set temperature of iron between 600-750°F.
- 4) Place wick on solder joint and place tip of hot iron on top of wick.
- 5) As solder becomes molten, the color of the wick will change from copper to silver.
- 6) Remove wick and iron from joint simultaneously once color change has stopped.
- 7) The component lead / pad is now clean and free from solder.
- 8) Clip and discard used portion of the wick.

## TECHNICAL & APPLICATION ASSISTANCE

Chemtronics provides a technical hotline to answer your technical and application related questions. The toll free number is: **1-800-TECH-401.**

Chemtronics®, Soder-Wick® and CircuitWorks® are registered trademarks of Chemtronics. All rights reserved. VacuPak™ is a trademark of Chemtronics. All rights reserved.

| <b>VacuPak™ Packaging</b>   |  |  | <b>Part #</b> | <b>Size</b> |
|---|--|--|---------------|-------------|
| The VacuPak™ Can contains ten five-foot bobbins in a vacuum sealed can. This package provides the highest level of cleanliness and freshness. Great for tool kit storage. |  |  | SW16015       | 1           |
|   |  |  | SW16025       | 2           |
|   |  |  | SW16035       | 3           |
|   |  |  | SW16045       | 4           |
|   |  |  | SW16055       | 5           |
|   |  |  | SW160BGA      | BGA         |

## NOTE:

This information is believed to be accurate. It is intended for professional end users having the skills to evaluate and use the data properly. Chemtronics does not guarantee the accuracy of the data and assumes no liability in connection with damages incurred while using it.

CHEMTRONICS  
8125 COBB CENTER DRIVE  
KENNESAW, GA 30152  
1-770-424-4888

REV. F (08/13)

## **DISTRIBUTED BY:**

## Данный компонент на территории Российской Федерации

### Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

### Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: [info@moschip.ru](mailto:info@moschip.ru)

Skype отдела продаж:

moschip.ru

moschip.ru\_4

moschip.ru\_6

moschip.ru\_9