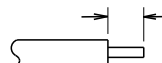
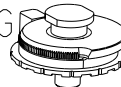


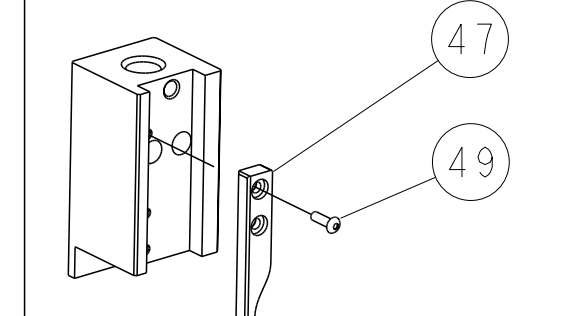
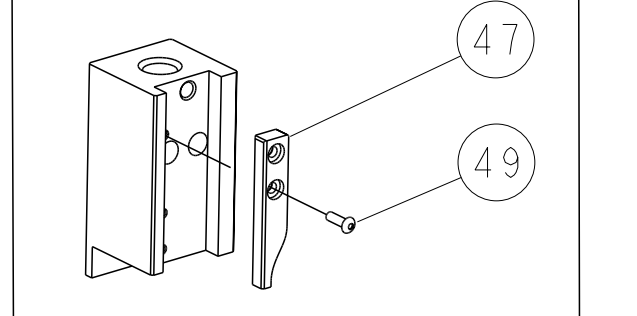
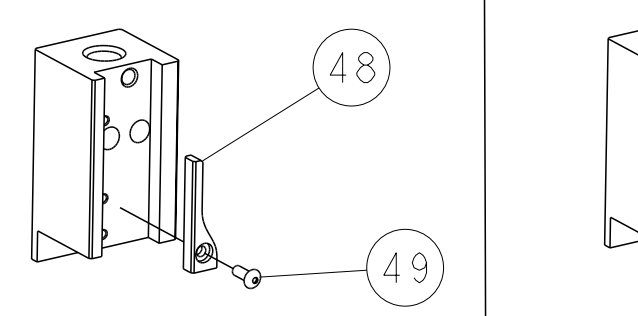
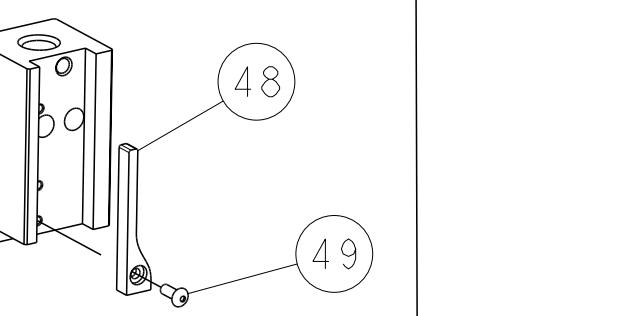
8			7		
THIS DRAWING IS UNPUBLISHED.			RELEASED FOR PUBLICATION		
20			20		
COPYRIGHT 20			BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.		
PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION	
1530075-1	B	LEADMAKER	MECH POST FEED	CUTS CARRIER	
1530075-2	B	BENCH	MECH PRE FEED	CUTS CARRIER	
1530075-6	B	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER	
7-1530075-1	B	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS	
7-1530075-2	B	BENCH	MECH PRE FEED	-2 AND SPARE PARTS	
7-1530075-6	B	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS	
7-1530075-7	B	-	-	SPARE PARTS KIT	

CRIMP DATA		MOLEX TERMINAL		NONE CRIMP SPECS	
TERMINAL NAME: TERMINAL					
CRIMP	SIZE	TYPE	RANGE		
WIRE	2.03 [.080 IN]	F	18 AWG		
INSUL	2.54 [.100 IN]	OV	.080 IN MAX		
WIRE STRIP LENGTH 2.00-3.00 [.078-.118 IN]			APPL INSTRUCTIONS 408-8322 & 408-8490		
TERMINAL APPL SPEC		NONE -	-		FEED 9.65 [.380 IN]
TERMINALS APPLIED					
1949887		MLX 33088-0009	-	-	
-		-	-	-	
-		-	-	-	
-		-	-	-	
-		-	-	-	
-		-	-	-	
WIRE SIZE		CRIMP HEIGHT		REF SETTING	
					
18 AWG		1.27 ±0.05 [.050 ±.002 IN]		C-7	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	

- △ RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- △ CUT TO LENGTH AT ASSEMBLY.

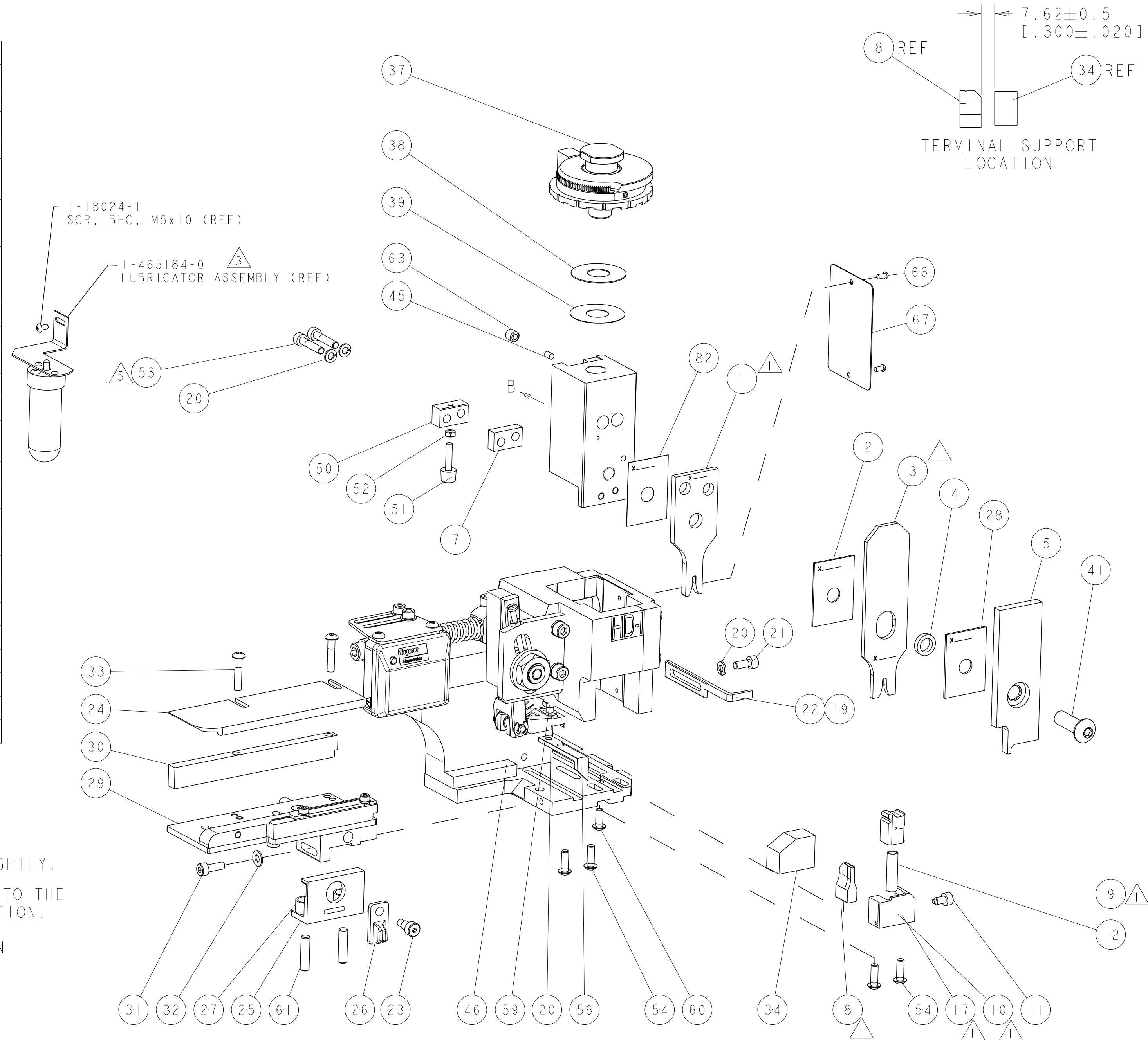
* WARNING

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

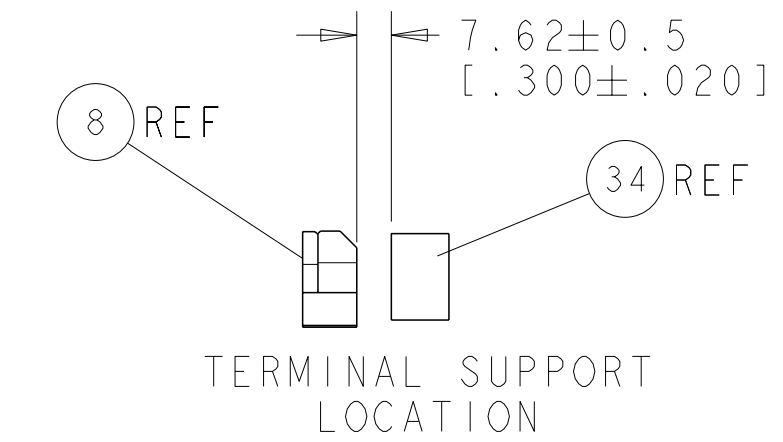
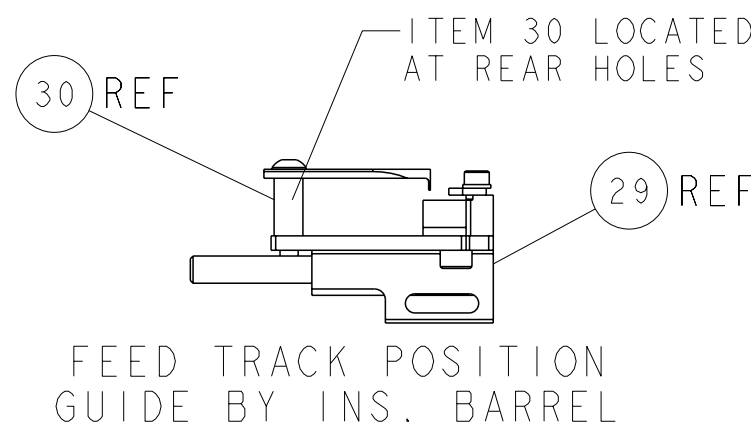
VIEW B ROTATED 180°			
POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE
			

AMP 4805 REV 31MAR2000

Pro/ENGINEER DRAWING



-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	1	1	1	1	1	1	455888-1	SPACER, CRIMPER	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO



SET UP GAGE 458637-3										LOC	DIST	REVISIONS					
										A	66	P	LYR	DESCRIPTION	DATE	DWN	APVD
												A		RELEASED	24MAR2009	DWW	GB
												B		ECR-11-002739	08FEB2011	MY	GB
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	73
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	72
-	1	1	1	1	1	1	1	1	1	1338705-3	-	-	-	DOCUMENTATION PACKAGE	-	-	71
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	68
-	1	1	1	1	1	1	1	1	1	461264-5	-	-	-	PLATE, IDENTIFICATION	-	-	67
-	2	2	2	2	2	2	2	2	2	21017-2	-	-	-	SCREW, DRIVE	-	-	66
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	65
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	64
-	1	1	1	1	1	1	1	1	1	3-18031-0	-	-	-	SCR, SET, CUP POINT M6 X 6.0	-	-	63
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	62
-	2	2	2	2	2	2	2	2	2	2-18032-5	-	-	-	SCR, SET, FLT POINT M5 X 20.0	-	-	61
-	1	1	1	1	1	1	1	1	1	18024-7	-	-	-	SCR, BTN SKT HD CAP (M4 X 10.0)	-	-	60
-	1	1	1	1	1	1	1	1	1	5-18022-2	-	-	-	SCR, HEX HD CAP M4 X 8.0	-	-	59
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	58
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	57
-	1	1	1	1	1	1	1	1	1	1338685-1	-	-	-	PAWL, FEED	-	-	56
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	4	4	4	4	18024-8	-	-	-	SCR, BTN SKT HD CAP (M4 X 12.0)	-	-	54
-	2	2	2	2	2	2	2	2	2	1-18023-4	-	-	-	SCR, SKT HD CAP M4 X 20.0	-	-	53
-	1	1	1	1	1	1	1	1	1	18030-1	-	-	-	NUT, HEX, REG M3	-	-	52
-	1	1	1	1	1	1	1	1	1	811242-5	-	-	-	BUMPER, HOLD DOWN	-	-	51
-	1	1	1	1	1	1	1	1	1	690753-2	-	-	-	SPACER, TONKER	-	-	50
-	1	1	1	1	1	1	1	1	1	18024-3	-	-	-	SCR, BTN SKT HD CAP (M3 X 10.0)	-	-	49
-	-	1	-	-	-	1	-	-	-	1338675-1	-	-	-	CAM, UNIVERSAL PRE FEED	-	-	48
-	1	-	1	1	1	-	1	-	1	1338676-1	-	-	-	CAM, UNIVERSAL POST-FEED	-	-	47
-	1	1	1	1	1	1	1	1	1	1320999-3	-	-	-	APPLICATOR SUBASSEMBLY, HDI	-	-	46
-	1	1	1	1	1	1	1	1	1	690191-1	-	-	-	PLUG,NYLON	-	-	45
-	1	1	1	1	1	1	1	1	1	1633724-1	-	-	-	RAM (SIDE FEED)	-	-	44
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	43
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	42
-	1	1	1	1	1	1	1	1	1	2-18024-6	-	-	-	SCR, BTN SKT HD CAP (M8 X 25.0)	-	-	41
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	40
-	1	1	1	1	1	1	1	1	1	690125-1	-	-	-	SHIM SUB-ASSY	-	-	39
-	1	1	1	1	1	1	1	1	1	469367-9	-	-	-	SHIM	-	-	38
-	1	1	1	1	1	1	1	1	1	879103-3	-	-	-	FINE ADJUST HEAD ASSEMBLY	-	-	37
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	36
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	35
-	1	1	1	1	1	1	1	1	1	1320934-6	-	-	-	SUPPORT, TERMINAL	-	-	34
-	2	2	2	2	2	2	2	2	2	1-18024-0	-	-	-	SCR, BTN SKT HD CAP (M4 X 20.0)	-	-	33
-	1	1	1	1	1	1	1	1	1	18027-2	-	-	-	WASHER, FLAT, REG M4	-	-	32
-	1	1	1	1	1	1	1	1	1	1-18023-2	-	-	-	SCR, SKT HD CAP M4 X 12.0	-	-	31
-	1	1	1	1	1	1	1	1	1	1320908-1	-	-	-	SPACER, STRIP GUIDE	-	-	30
-	1	1	1	1	1	1	1	1	1	1633073-1	-	-	-	STRIP GUIDE ASSEMBLY	-	-	29
-	1	1	1	1	1	1	1	1	1	1-455888-0	-	-	-	SPACER, CRIMPER	-	-	28
-	2	2	2	2	2	2	2	2	2	1-22284-0	-	-	-	SPRING, COMPRESSION	-	-	27
-	1	1	1	1	1	1	1	1	1	356835-1	-	-	-	LEVER, DRAG RELEASE	-	-	26
-	1	1	1	1	1	1	1	1	1	240792-1	-	-	-	DRAG, TERMINAL	-	-	25
-	1	1	1	1	1	1	1	1	1	1320928-5	-	-	-	PLATE, STRIP GUIDE	-	-	24
-	1	1	1	1	1	1	1	1	1	980371-4	-	-	-	SCR, SKT HD SHLDR 5.0 DIA X 6.0	-	-	23
-	1	-	1	1	-	1	-	1	-	690472-2	-	-	-	STRIPPER	-	-	22
-	1	1	1	1	1	1	1	1	1	1-18023-1	-	-	-	SCR, SKT HD CAP M4 X 10.0	-	-	21
-	4	4	4	4	4	4	4	4	4	18025-2	-	-	-	WASHER, SPRG LOCK, REG M4	-	-	20
-	-	1	-	-	-	1	-	-	-	690472-1	-	-	-	STRIPPER	-	-	19
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	18
-	1	-	-	-	1	-	-	-	-	1338684-2	-	-	-	SHEAR HOLDER, FRONT	-	-	17
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	1	1	1	3-22280-3	-	-	-	SPRING, COMPRESSION	-	-	12
-	-	1	1	-	1	1	1	1	1	356885-5	-	-	-	STOP, SHEAR	-	-	11
-	-	1	1	-	1	1	1	1	1	1-1320921-0	-	-	-	SHEAR HOLDER, FRONT, CUT	-	-	10
-	1	1	1	1	1	1	1	1	1	462006-6	-	-	-	FLOATING SHEAR, FRONT	-	-	9
1	2	2	2	1	1	1	1	1	1	6-1633131-3	-	-	-	ANVIL, COMBINATION .080	-	-	8
-	1	1	1	1	1	1	1	1	1	1-240641-4	-	-	-	SPACER	-	-	7
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	1	1	1	2-455889-0	-	-	-	DEPRESSOR, SHEAR	-	-	5
-	1	1	1	1	1	1	1	1	1	238011-9	-	-	-	BLOCK, CRIMPER SPACER	-	-	4
1	2	2	2	1	1	1	1	1	1	4-854830-0	-	-	-	CRIMPER, INSULATION SPECIAL	-	-	3
-	1	1	1	1	1	1	1	1	1	455888-8	-	-	-	SPACER, CRIMPER	-	-	2
1	2	2	2	1	1	1	1	1	1	1-456405-3	-	-	-	CRIMPER, WIRE PREMIUM	-	-	1
-77	-76	-72	-71	-6	-2	-1				PART NO				DESCRIPTION			ITEM NO
FIRST DRAWING IS A COMPLETED DOCUMENT FOR THIS ELECTRONICS ORGANIZATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.										DWN	9FEB2009	Tyco Electronics Tyco Electronics Harrisburg, PA 17105-3608					
DIMENSIONS: mm [IN]										CHK	G.BAILEY	NAME					
TOLERANCES UNLESS OTHERWISE SPECIFIED:										APVD	T.ELBIN	SIZE					
0 PLC ±										PRODUCT SPEC							
1 PLC ±										APPLICATION SPEC							
3 PLC ±										See Table							
4 PLC ±										WEIGHT							
ANGLES *										A 00779 C=1530075							
FINISH										CUSTOMER ACCESSIBLE							
										SCALE 3:5							
										SHEET 1 OF 1							
										REV B							

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9