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LOC

DIST

REVISIONS

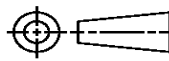
P	LTR	DESCRIPTION	DATE	DWN	APVD
	F1	ECR-14-002653	24FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151427-1

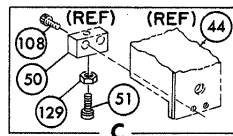
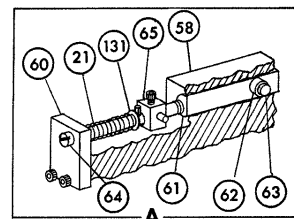
FOR REPLACEMENT PARTS FOR APPLICATOR 466443-1
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
466443-1

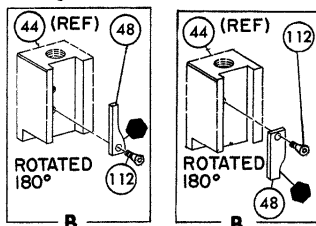
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV			
		CHK	RAGHAVENDRA			
		APVD	RAGHAVENDRA			
		PRODUCT SPEC				
		APPLICATION SPEC				
		WEIGHT				
		CUSTOMER DRAWING		SCALE	SHEET 1 OF 2	
				REV	F1	

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		MINIATURE QUICK CHANGE APPLICATOR SIDE FEED	
MATERIAL		FINISH		SIZE	RESTRICTED TO
				A 3	

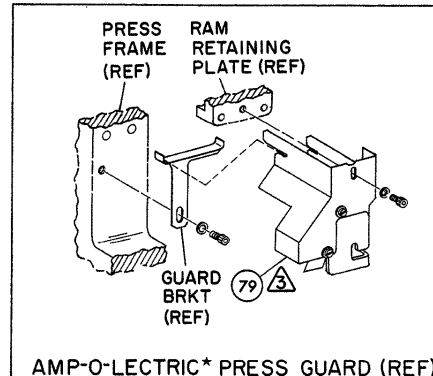
TE Connectivity	
DRAWING NO C- 466443-1	



PRE-FEED
1 1/8" STROKE



PRESS
RAM



AMP-O-LECTRIC* PRESS GUARD (REF)

NOTES:

1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

2- USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

3- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

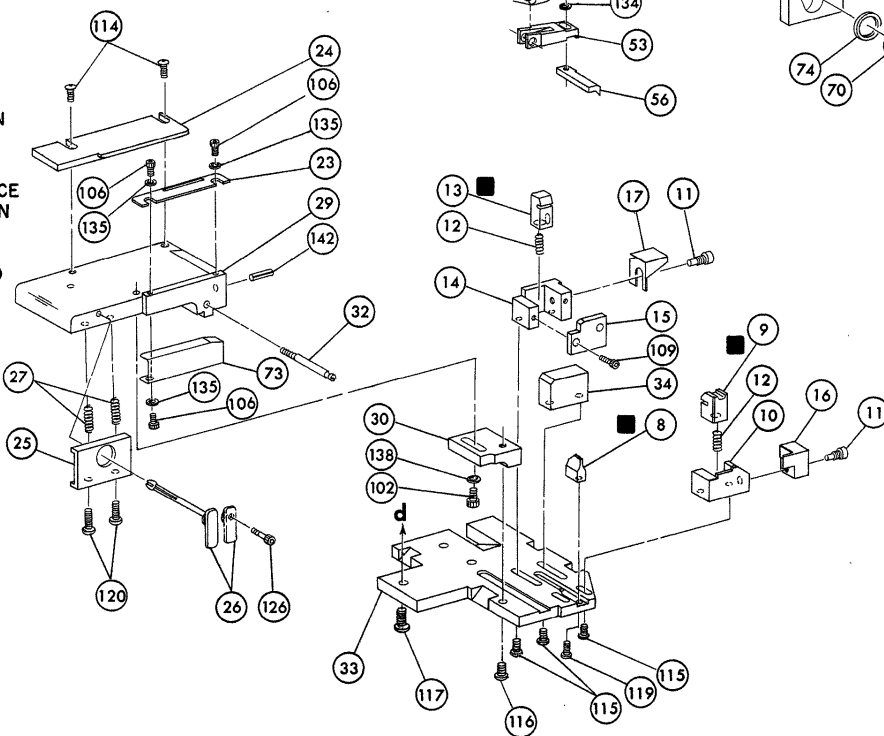
4- ITEMS WITH QTY. OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46

KEY:

■ - RECOMMENDED SPARE PARTS

▲ - LUBRICATE DAILY USING NO. 20 MACHINE OIL.

● - GREASE LIGHTLY



REF.	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	REF.	454220-1	CAP, HOUSING	59
REF.	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	144	REF.	454485-1	HOUSING	58
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	143				57
REF.	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	142	1	458537-2	PAWL, FEED	56
REF.	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	141	REF.	240624-1	PIN, FEED FINGER	55
	21024-5	WASHER, LOCK (NO 10) LUB ASSY	140	REF.	691499-1	SPRING, FEED FINGER	54
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	139	REF.	690541-1	FINGER, FEED	53
REF.	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	138	REF.	455679-1	LEVER, TERMINAL FEED ARM	52
3	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	137			BUMPER, HOLDDOWN	51
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	136	1	7-21002-9	SPACER, TONKER	50
2	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	135	1	690501-4	BOLT, CRIMPER	49
1	21024-4	WASHER, LOCK (NO 8) STRIPPER	134			CAM POST-FEED 1/8 STROKE	48
REF.	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	133				47
	21899-2	WASHER, FLAT (NO 10) LUB ASSY	132	1	459456-1	APPLICATOR, BASIC (SUB ASSY)	46
REF.	21068-5	NUT, HEX MACH (6-32) HOLDDOWN	131	1	690191-1	PLUG, NYLON	45
REF.	21068-5	NUT, HEX MACH (6-32) FEED ADJ	130	1	455673-1	RAM	44
			129	1	690125-1	WASHER, LAMINATED	43
			128	1	690124-1	WASHER, RAM	42
			127			DISC, SPACER	41
			126	2	23241-6	BALL, STEEL	40
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	125	2	690170-1	SPRING, COMPRESSION	39
			124	1	690142-1	DISC, INSULATION	38
REF.	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	123	1	5-690692-9	DISC, WIRE	37
2	21017-2	SCR, DRIVE (#2 X .19)	122	1	22480-5	WASHER, SPRING	36
2	3-21002-0	SCR, BUT HD SKT CAP (10-32 X .88) DRAG	121	1	690212-1	POST, RAM	35
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	120			SUPPORT, TERMINAL	34
REF.	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	119	REF.	455675-1	PLATE, BASE	33
REF.	1-24073-9	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	118	1	690432-3	SCREW, ADJUSTMENT	32
REF.	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	117				31
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	116	REF.	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	461264-1	PLATE, IDENTIFICATION	115	1	455671-1	PLATE, STRIP GUIDE	29
1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	114	2	1-22284-0	SPACER, FRONT SHEAR DEPRESSOR	28
	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	113	1	690546-1	SPRING, DRAG	27
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	112	1	240792-1	LEVER, DRAG RELEASE	26
			111	1	2-690440-7	DRAG, STOCK	25
2	2-21000-5	SCR, SKT HD CAP (8-32 X .25) DEPRESSOR	110	1	690438-1	GUIDE STRIP (REAR)	24
1	2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	109			GUIDE, STRIP (FRONT)	23
3	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	108	REF.	4-22284-9	SPRING, FEED RETURN	22
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	107				21
REF.	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	106	1	690472-2	STRIPPER	20
REF.	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	105	1	690518-2	HOLDER, TERMINAL	19
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	104			GUARD, CHIP (REAR)	18
REF.	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	103	1	691667-1	GUARD, CHIP (FRONT)	17
REF.	455749-1	GUARD WINDOW	102			PLATE, SHEAR (REAR)	16
1	1-465184-0	LUBRICATOR ASSY	101			HOLDER, SHEAR (REAR)	15
		OIL, LUBRICATING	79			SHEAR, FLOAT (REAR)	14
			78			SPRING, SHEAR	13
			77	1	5-22280-0	STOP, SHEAR	12
			76	1	690461-1	HOLDER, SHEAR (FRONT)	11
REF.	458109-1	WASHER, SPECIAL	75	1	690459-1	SHEAR, FLOAT (FRONT)	10
1	454877-3	PLATE, STRIP GUIDE COVER	74	1	454276-1	ANVIL	9
2	690603-1	SPRING, ASSIST	73			SPACER, DEPRESSOR (REAR)	8
REF.	690517-1	SPACER	72			DEPRESSOR, SHEAR (REAR)	7
	22594-8	NUT, HEX	71			DEPRESSOR, SHEAR (FRONT)	6
	240628-1	PLATE, ADJUSTMENT	70	1	455889-9	SPACER, TUBULAR, INS CRIMPER	5
	240626-1	SHAFT, PIVOT	69	1	1-238011-3	CRIMPER, INSULATION	4
	240633-1	BUSHING	68	1	6-456135-3	SPACER, CRIMPER	3
	455680-1	LEVER, INTERMEDIATE	67	1	455888-3	CRIMPER, WIRE	2
	240629-1	BLOCK, PIVOT	66	1	3-456402-0		1
	240632-2	SCREW, ADJUSTMENT FEED ROD	65				
	240659-3	PIN, CAM ROLLER	64				
	240658-1	ROLLER, CAM	63				
	454398-2	ROD, FEED	62				
REF.	454178-1	GUIDE, FEED ROD	61				

REMARKS		NO	REV
APPL USED ON MACHINE PART NO		TO APPLY TERMINAL SPEC 114-1008	
CUSTOMER NAME	MACH SERIAL NO	DISTRIBUTION	
ADDRESS	APPL SERIAL NO	ORIGINAL	
CITY	PURCHASE ORDER	CUSTOMER COPY	
	ENG APP	FIELD ENG COPY	

CRIMPING DATA					APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	STRIP LENGTH	350957	60598	
A	.041	20			60792	
B	.037	22			61094	
C	.034	24			63121	
D	NOT USED					
CRIMP	SIZE	TYPE	FEED	APPL INST		
WIRE	.055	F	.255	A18040		
INSUL	.080	O	.045-.070			
WIRE RANGE	24-20	INSULATION RANGE	PRESS NO			
REMARKS	POST-FEED AMPOMATOR					
					61622	5
					69241	5
					63184	

5 REAR STRIP GUIDE ADJUSTMENT REQ'D. TO APPLY THESE TERMINALS.



MINIATURE QUICK CHANGE APPLICATOR

SIDE FEED (REV. 10-77)

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

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Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

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