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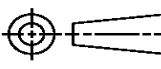
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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
			B1	ECR-13-015075	27SEP13	RS	LZ

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151576-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528356
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1528356

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN	 TE Connectivity			
DIMENSIONS:		CHK LJ.ZHANG				
		APVD U.GUO	NAME FINE ADJ SIDE FD HD-I APPL			
		PRODUCT SPEC	SIZE A3CAGE CODEDRAWING NO C- 1528356RESTRICTED TO			
		APPLICATION SPEC				
MATERIAL	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH	WEIGHT	CUSTOMER ACCESSIBLE PRODUCTION DRAWING			
		SCALE		SHEET 1 OF 2	REV B1	

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LAYOUT L1528356

SET UP GAGE 458637-3

20

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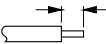
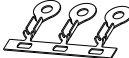
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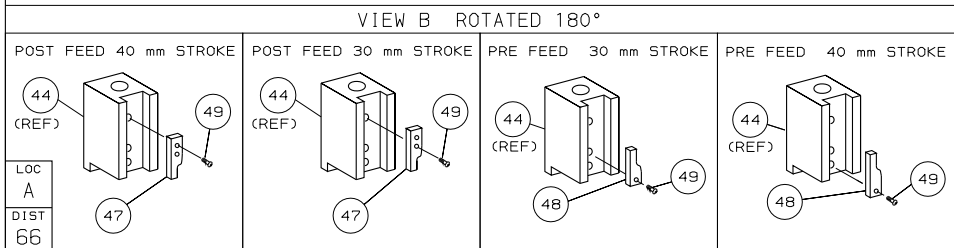
AMP 1756 REV 3-92

DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528356-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528356-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528356-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528356-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528356-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528356-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528356-7	A	-	-	-	SPARE PARTS KIT

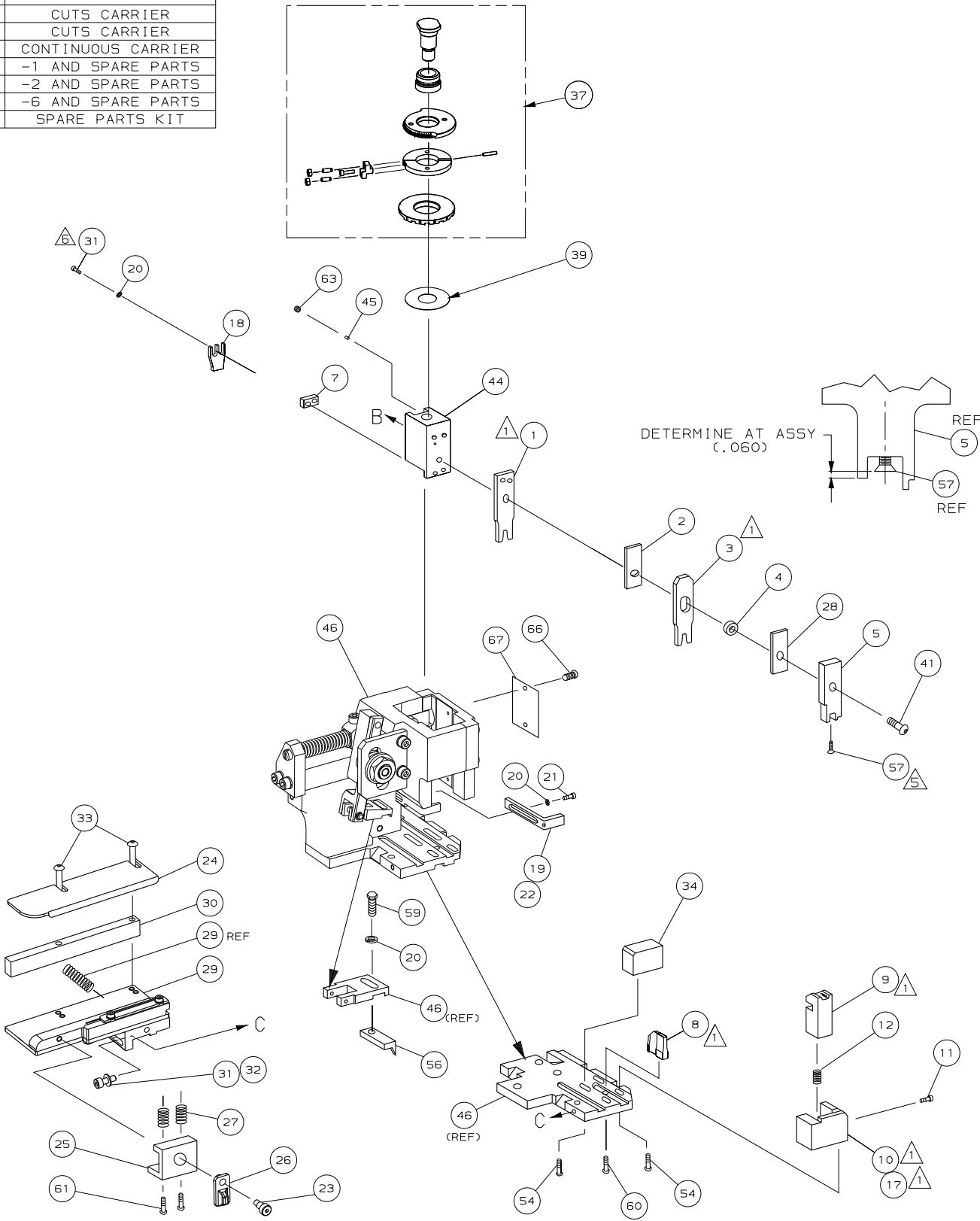
CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: POWER QUADLOK, TAB AND RECEPT CONTACT.				
CRIMP	SIZE	TYPE	RANGE	
WIRE	2.54 [.100 IN]	F	1.50mm ² – 2.50mm ²	
INSUL	5.08 [.200 IN]	0	4.1 MAX [.161 IN] 	
WIRE STRIP LENGTH			APPL INSTRUCTION 	
4.70-5.30 [.185-.209 IN]			408-8322 & 408-8490	
TERMINAL	-	-		FEED
APPL SPEC	114-18141	-	-	18.30 [.720 IN]
TERMINALS APPLIED				
TERMINAL		SEAL	-	-
968133	TAB	967607	-	-
968121	RECEPTACLE	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE 		CRIMP HEIGHT 	REF SETTING 	
mm ² AWG		※		
2.5mm ²		1.99 ±0.05 [.078 ±.002 IN]	B 1	
1.5mm ²		1.69 ±0.05 [.067 ±.002 IN]	D 0	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION DIA QUOTED IS OUTSIDE DIAMETER OF SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED. SEAL P/N 967607-1 INS RANGE 2.2 - 3.0 [.087-.118 IN]
5. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
6. CUT TO LENGTH AT ASSY.



*** WARNING:**

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



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-	-	-	-	-	-	-	-	-	65
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-	1	1	1	1	1	1	5-18022-2	SCR, HEX (M4X8) FEED FINGER	60
-	-	-	-	-	-	-	-	-	59
-	1	1	1	1	1	1	985575-3	SCR, FHC (M3X10) DEP	58
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	57
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-	1	1	1	1	1	1	992285-2	SCR, SHC (M8X25) RAM LOW HD	41
-	-	-	-	-	-	-	-	-	40
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-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	3	3	3	3	3	3	1-18023-2	SCR, SKT CAP (M4X12) MOUNT BLOCK	31
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-	1	1	1	1	1	1	1633073-2	STRIP GUIDE PLATE ASSY	29
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-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
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-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR, SHC (M4X10) STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
-	1	1	1	1	1	1	879657-2	HOLDER, TERMINAL	18
-	1	-	-	1	-	-	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)	17
-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-5	STOP, SHEAR	11
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-	1	1	1	1	1	1	318707-7	SHEAR, FLOAT (FRONT)	9
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-	1	1	1	1	1	1	5-240641-0	SPACER, DEPRESSOR (REAR)	7
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-	1	1	1	1	1	1	1-455888-7	SPACER, CRIMPER	2
-	1	2	2	2	1	1	456407-5	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
-	-	-	-	-	-	-	REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
QTY REQD PER ASSY							PARTS LIST		
DIMENSIONS, mm (INCHES)							MATL	HT TR	FIN
DO NOT SCALE PRINT.									
TOLERANCES UNLESS OTHERWISE SPECIFIED:									
1 PLC DEC ±-									
2 PLC DEC ±-									
3 PLC DEC ±-									
ANGLES ±-									
SURF TEXTURE, REMOVE BURRS, BREAK SHARP EDGES RO.36 MAX									
CHG CODE									
00779							CUSTOMER AND ASSEMBLY DRAWING		
							RESTRICTED TO		

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