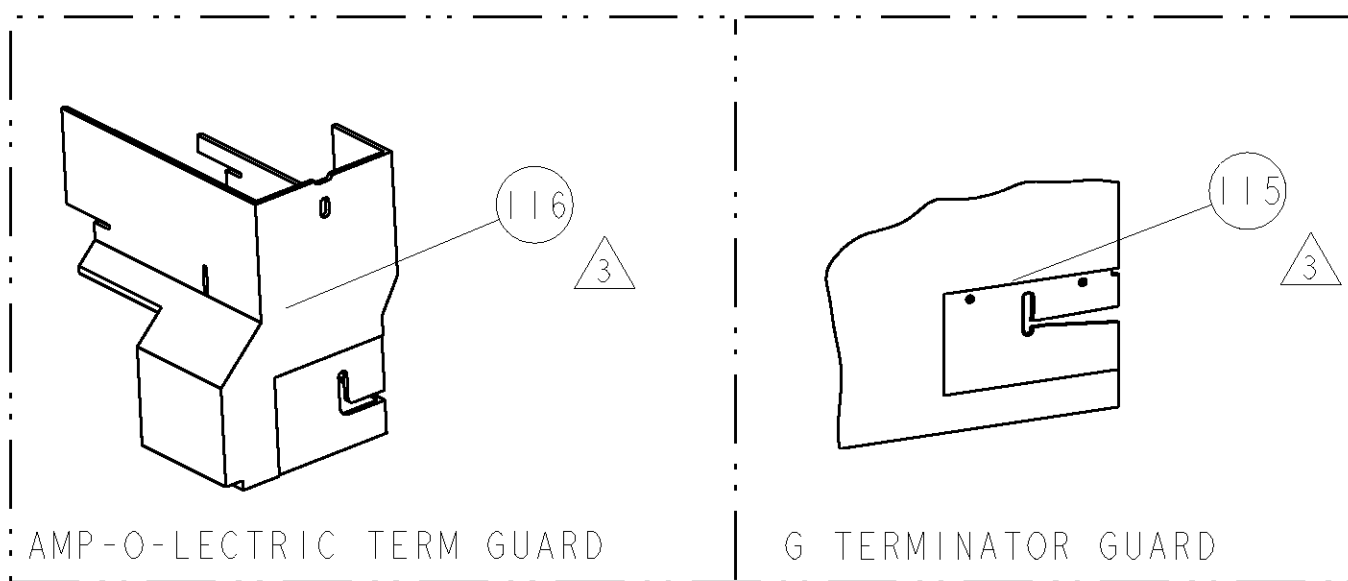
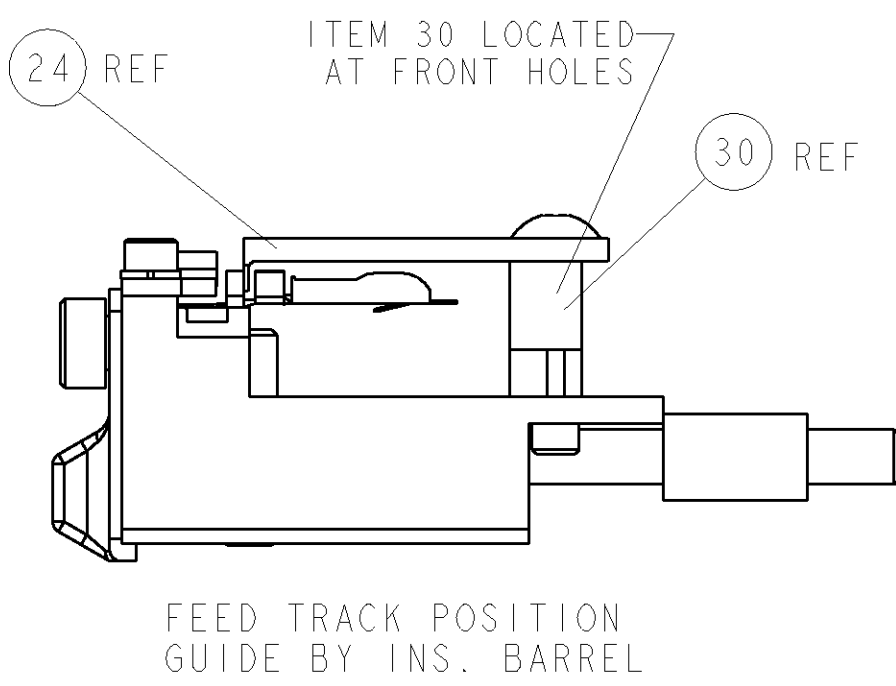
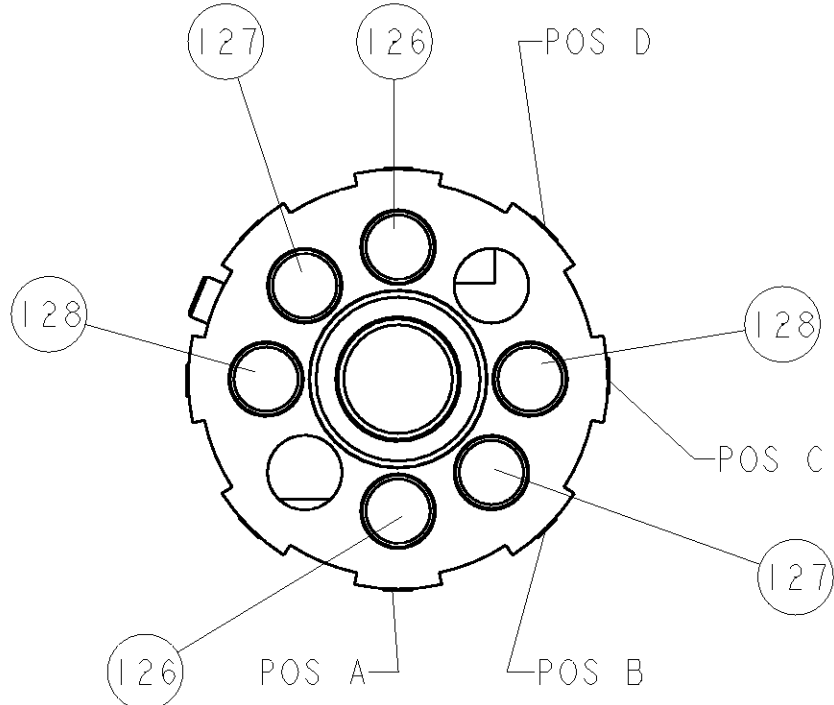
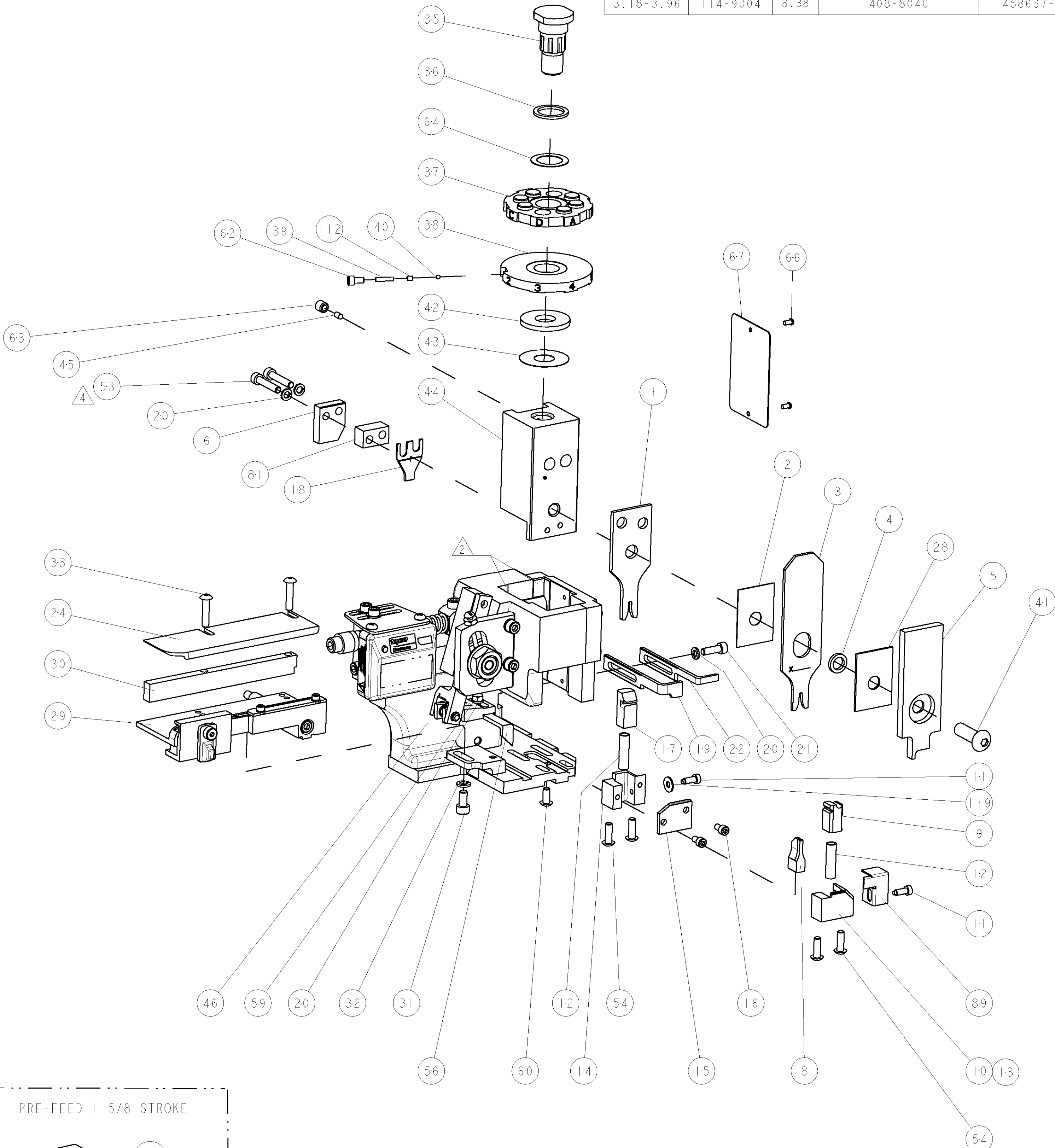


|                                                       |     |               |               |                          |                    |  |  |
|-------------------------------------------------------|-----|---------------|---------------|--------------------------|--------------------|--|--|
| 8                                                     |     |               |               | 7                        |                    |  |  |
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| PART<br>NUMBER                                        | REV | FIRST<br>USED | POWER UNIT    | FEED TYPE                | DESCRIPTION        |  |  |
| 1852683-1                                             | A   | 122500-1      | LEADMAKER     | POST FEED                | CUTS CARRIER       |  |  |
| 1852683-2                                             | A   | 565435-5      | BENCH MODEL K | PRE FEED                 | CUTS CARRIER       |  |  |
| 1852683-3                                             | A   | 354500-1      | BENCH MODEL G | PRE FEED                 | CUTS CARRIER       |  |  |
| 1852683-6                                             | A   | 122500-1      | LEADMAKER     | POST FEED                | CONTINUOUS CARRIER |  |  |
| 7-1852683-7                                           | A   | -             | -             | -                        | SPARE PARTS        |  |  |

- △ RECOMMENDED SPARE PARTS  
△ GREASE LIGHTLY  
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE  
△ CUT TO LENGTH AT ASSEMBLY.



|                                    |                            |                              |                                       |           |                         |
|------------------------------------|----------------------------|------------------------------|---------------------------------------|-----------|-------------------------|
| TERMINAL NAME: CONTACT - TWIN LEAF |                            |                              |                                       |           |                         |
| SOCKET                             | PIN                        | TE TERMINAL - TE CRIMP SPECS |                                       |           |                         |
|                                    |                            | 583875                       | -                                     |           |                         |
| -                                  | -                          | PAD LTR                      | CRIMP HEIGHT                          | WIRE SIZE |                         |
| -                                  | -                          | A                            | 1.35mm+ .05/- .05[ .053+ .002/- .002] | 16AWG     |                         |
| -                                  | -                          | B                            | 1.14mm+ .05/- .05[ .045+ .002/- .002] | 18AWG     |                         |
| -                                  | -                          | C                            | 1.02mm+ .05/- .05[ .040+ .002/- .002] | 20AWG     |                         |
| -                                  | -                          | D                            | -                                     | -         |                         |
| -                                  | -                          | CRIMP                        | SIZE                                  | TYPE      | RANGE                   |
| -                                  | -                          | WIRE                         | 2.03mm [ .080]                        | F         | 16-20 AWG               |
| -                                  | -                          | INSUL                        | 2.29mm [ .090]                        | O         | Ø 1.85-2.29             |
| WIRE STRIP LENGTH<br>3.18-3.96     | TERM APPL SPEC<br>114-9004 | FEED<br>8.38                 | APPLICATOR INSTRUCTIONS<br>408-8040   |           | SET UP GAGE<br>458637-1 |



|   |   |     |     |   |    |             |                                       |     |
|---|---|-----|-----|---|----|-------------|---------------------------------------|-----|
| - | 2 | 2   | 2   | 2 | -  | 4-354779-6  | PIN, WIRE DISC, .3220                 | 128 |
| - | 2 | 2   | 2   | 2 | -  | 3-354779-5  | PIN, WIRE DISC, .3165                 | 127 |
| - | 2 | 2   | 2   | 2 | -  | 1-354779-8  | PIN, WIRE DISC, .3080                 | 126 |
| - | 1 | 1   | 1   | 1 | -  | 21055-5     | WASHER, FLAT, REG NO 6                | 119 |
| - | - | -   | REF | - | .. | 455749-1    | GUARD WINDOW                          | 116 |
| - | - | REF | -   | - | .. | 679532-1    | INSERT, GUARD                         | 115 |
| - | 1 | 1   | 1   | 1 | -  | 690603-1    | SPRING ASSIST AMP-O-MATOR APPLICATOR  | 112 |
| - | 1 | 1   | 1   | 1 | -  | 1-21002-7   | SCR, BTN SKT HD CAP 6-32 X .375       | 91  |
| - | 1 | 1   | 1   | 1 | -  | 318563-1    | GUARD, FRONT CHIP                     | 89  |
| - | 1 | 1   | 1   | 1 | -  | 5-240641-6  | SPACER                                | 81  |
| - | 1 | 1   | 1   | 1 | -  | 4088040     | SF APPL INST 408-8040                 | 72  |
| - | 1 | 1   | 1   | 1 | -  | 217238-1    | GENERAL INSTRUCTION PKG               | 71  |
| - | 1 | 1   | 1   | 1 | -  | 461264-1    | PLATE, IDENTIFICATION                 | 67  |
| - | 2 | 2   | 2   | 2 | -  | 21017-2     | SCREW, DRIVE                          | 66  |
| - | 1 | 1   | 1   | 1 | -  | 986950-1    | WASHER, FLAT PRECISION                | 64  |
| - | 1 | 1   | 1   | 1 | -  | 21009-2     | SCR, SET, SELF LOCKING 1/4-20 X .250  | 63  |
| - | 1 | 1   | 1   | 1 | -  | 23030-1     | SCR, SKT HD CAP 6-32 X .25            | 62  |
| - | 1 | 1   | 1   | 1 | -  | 22733-8     | SCR, BHSC, SELF-LOCKING, 8-32 X .375  | 60  |
| - | 1 | 1   | 1   | 1 | -  | 2-22603-0   | SCR, HEX HD CAP 8-32 X .312           | 59  |
| - | 1 | 1   | 1   | 1 | -  | 458537-2    | PAWL, FEED                            | 56  |
| - | 4 | 4   | 4   | 4 | -  | 2-21002-2   | SCR, BTN SKT HD CAP 8-32 X .500       | 54  |
| - | 2 | 2   | 2   | 2 | -  | 3-21000-0   | SCR, SKT HD CAP 8-32 X .875           | 53  |
| - | - | -   | -   | - | .. | 690602-6    | CAM, PRE FEED, 1 5/8                  | 49  |
| - | - | -   | -   | - | .. | 690602-5    | CAM, PRE FEED, 1 1/8                  | 48  |
| - | 1 | -   | -   | 1 | -  | 690501-4    | CAM, POST FEED, 1 5/8                 | 47  |
| - | 1 | 1   | 1   | 1 | -  | 459456-1    | APPL. BASIC SUB ASSY (SIDE WISE MQCA) | 46  |
| - | 1 | 1   | 1   | 1 | -  | 690191-1    | PLUG,NYLON                            | 45  |
| - | 1 | 1   | 1   | 1 | -  | 455673-1    | RAM, SIDE FEED                        | 44  |
| - | 1 | 1   | 1   | 1 | -  | 690125-1    | SHIM SUB-ASSY                         | 43  |
| - | 1 | 1   | 1   | 1 | -  | 690124-1    | WASHER, RAM (.115)                    | 42  |
| - | 1 | 1   | 1   | 1 | -  | 7-21002-9   | SCR, BTN SKT HD CAP 5/16-24 X 1.00    | 41  |
| - | 1 | 1   | 1   | 1 | -  | 23241-6     | BALL, STEEL                           | 40  |
| - | 1 | 1   | 1   | 1 | -  | 690170-1    | SPRING, COMPRESSION                   | 39  |
| - | 1 | 1   | 1   | 1 | -  | 690142-1    | DISC, INSULATION                      | 38  |
| - | 1 | 1   | 1   | 1 | -  | 354777-1    | WIRE DISC, ASSEMBLY                   | 37  |
| - | 1 | 1   | 1   | 1 | -  | 22480-5     | SPRING, COMPRESSION                   | 36  |
| - | 1 | 1   | 1   | 1 | -  | 690212-1    | POST, RAM                             | 35  |
| - | 2 | 2   | 2   | 2 | -  | 2-21002-4   | SCR, BTN SKT HD CAP 8-32 X .750       | 33  |
| - | 1 | 1   | 1   | 1 | -  | 21024-5     | WASHER, SPRG LOCK, REG NO 10          | 32  |
| - | 1 | 1   | 1   | 1 | -  | 3-21000-4   | SCR, SKT HD CAP 10-32 X .375          | 31  |
| - | 1 | 1   | 1   | 1 | -  | 1320908-4   | SPACER, STRIP GUIDE                   | 30  |
| - | 1 | 1   | 1   | 1 | -  | 1633091-1   | ASSEMBLY, STRIP GUIDE                 | 29  |
| - | 1 | 1   | 1   | 1 | -  | 1-455888-0  | SPACER, CRIMPER                       | 28  |
| - | 1 | 1   | 1   | 1 | -  | 1320928-1   | PLATE, STRIP GUIDE                    | 24  |
| - | 1 | -   | -   | 1 | -  | 690472-2    | STRIPPER                              | 22  |
| - | 1 | 1   | 1   | 1 | -  | 2-21000-7   | SCR, SKT HD CAP 8-32 X .500           | 21  |
| - | 4 | 4   | 4   | 4 | -  | 21024-4     | WASHER, SPRG LOCK, REG NO 8           | 20  |
| - | - | 1   | 1   | - | -  | 691353-1    | STRIPPER                              | 19  |
| - | 1 | 1   | 1   | 1 | -  | 1-690518-1  | HOLD DOWN, TERMINAL                   | 18  |
| - | 1 | 1   | 1   | 1 | -  | 690463-1    | FLOATING SHEAR, REAR                  | 17  |
| - | 2 | 2   | 2   | 2 | -  | 1-21000-8   | SCR, SKT HD CAP 6-32 X .250           | 16  |
| - | 1 | 1   | 1   | 1 | -  | 690691-9    | PLATE,REAR SHEAR                      | 15  |
| - | - | 1   | 1   | 1 | -  | 690462-1    | SHEAR HOLDER, REAR                    | 14  |
| - | 1 | -   | -   | - | -  | 679625-1    | SHEAR HOLDER, FRONT (NO CUT)          | 13  |
| - | 2 | 2   | 2   | 2 | -  | 3-22280-3   | SPRING, COMPRESSION                   | 12  |
| - | 2 | 2   | 2   | 2 | -  | 690461-1    | STOP, SHEAR                           | 11  |
| - | - | -   | 1   | 1 | -  | 690459-1    | SHEAR HOLDER, FRONT                   | 10  |
| - | 1 | 1   | 1   | 1 | -  | 462006-1    | FLOATING SHEAR, FRONT                 | 9   |
| 1 | 1 | 1   | 1   | 1 | -  | 3-1633109-9 | ANVIL, COMBINATION .080               | 8   |
| - | - | -   | -   | - | .. | -           | -                                     | 7   |
| - | 1 | 1   | 1   | 1 | -  | 690468-1    | DEPRESSOR SHEAR, REAR                 | 6   |
| - | 1 | 1   | 1   | 1 | -  | 455889-9    | DEPRESSOR, SHEAR                      | 5   |
| - | 1 | 1   | 1   | 1 | -  | 2-238011-2  | BLOCK, CRIMPER SPACER                 | 4   |
| 1 | 1 | 1   | 1   | 1 | -  | 4-683454-5  | CRIMPER, INSULATION O                 | 3   |
| - | 1 | 1   | 1   | 1 | -  | 455888-4    | SPACER, CRIMPER                       | 2   |
| 1 | 1 | 1   | 1   | 1 | -  | 2-456405-8  | CRIMPER, WIRE PREMIUM                 | 1   |

|     |  |    |
|-----|--|----|
| -77 |  | -6 |
|-----|--|----|

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