

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
H1	REVISED PER ECO-11-005139	29MAR11	HMR
J	REVISED PER ECO-12-021161	04DEC12	G.WELLS



CODE 54
STRAIGHT ADAPTER

NOTES:

- THIS PRODUCT IS DESIGNED TO TERMINATE A BRAIDED CABLE SHIELD AND A HEAT SHRINKABLE LIPPED BOOT TO A CONNECTOR.
- SEE CH00-0250-008 FOR ORDERING INFORMATION, MODIFICATIONS AND ADDITIONAL DIMENSIONS.
- SEE DRAWING "TR" FOR DETAIL ON TINEL-LOCK RING. RINGS ARE DESIGNED TO BE HEATED ELECTRICALLY. ALL RINGS ARE MARKED WITH THERMOCHROMIC PAINT WHICH CHANGES COLOR WHEN INSTALLATION TEMPERATURE IS REACHED.
- ADAPTER TO BE PERMANENTLY MARKED WITH CODE IDENT. NO. AND PART NO. LESS RING DESIGNATOR (E.G.: 06090-TXR54AB00-1206). RINGS SHALL BEAR NO MARKING.
- FOR LARGER ENTRY SIZES, A 2 PIECE ADAPTER (TYPE II) IS SUPPLIED.
- ADAPTER MATES TO MIL-C-81703, SERIES III, MS3424, MS3446, MS3464, MS3467, MS3468, CLASS E & L.
- ADAPTER MATES TO MIL-C-5015G, MS3400 SERIES, CLASS D, E, K, L, U & W: MS3400, MS3401, MS3404, MS3406, MS3450, MS3451, MS3454, MS3456, MS3470, MS3471, MS3472, MS3474, MS3475, MS3476. MIL-C-83723, SERIES II, CLASS A & L. MIL-C-83723, SERIES I & III, CLASS A, G, K, R & S: M83723/1, /2, /3, /4, /5, /6, /7, /8, /13, /14, /36, /37, /38, /39, /40, /41, /42, /43, /48, /49, /65, /66, /67, /68, /69, /70, /71, /72, /73, /74, /75, /76, /77, /78, /82, /83, /84, /85, /86, /87, /91, /92, /95, /97, /98, (MS3155 CONTROLLED INTERFACE).
- THESE DIMENSIONS APPLY IF A SELF-LOCKING COUPLING NUT IS USED. (MOD. CODE "S")

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Raychem Adapters
CUSTOMER DRAWING

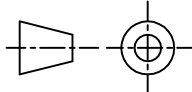
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES.
METRIC DIMENSIONS ARE
IN BRACKETS.

DECIMALS
.XXX ± — [mm]
.XX ± — [mm]
.X ± — [mm]

ANGLES
.X ± —

DRAWN R. RAMIREZ	DATE 03-18-93
CHECKED	DATE
APPROVED	DATE
APPROVED	DATE
CAD NAME txr54_1_j_cd_J	

THIRD ANGLE
PROJECTION



TE Connectivity

TITLE

TINEL-LOCK™ ADAPTER

SIZE

A

CODE IDENT. NO.

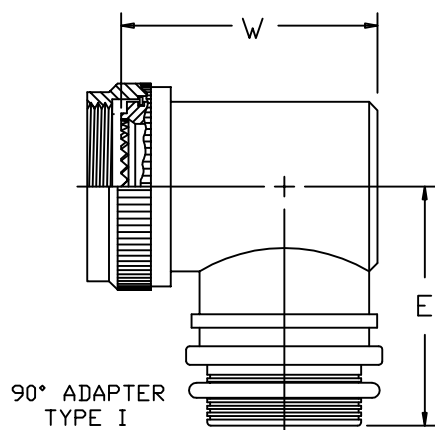
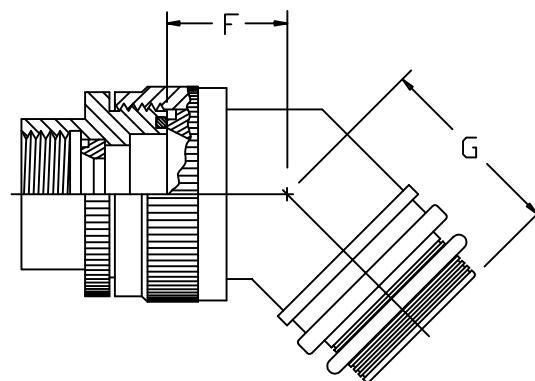
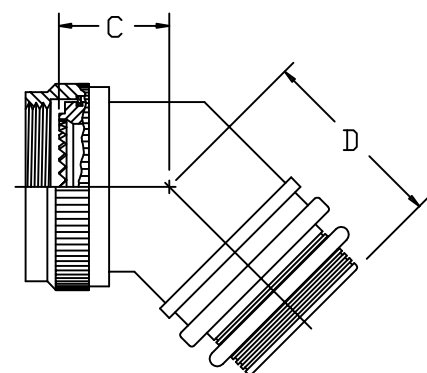
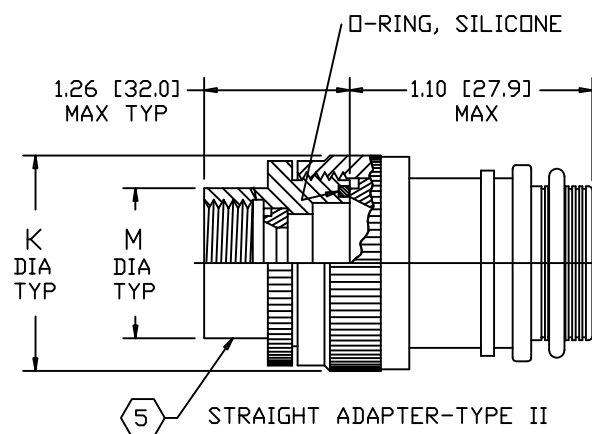
06090

DWG. NO.

TXR54

DO NOT SCALE THIS DWG

SHEET 1 OF 3



Raychem Adapters
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SIZE	CODE IDENT. NO.	DWG. NO.	REV
A	06090	TXR54	J
DO NOT SCALE THIS DWG		CAD NAME txr54_2_j_cd_J	SHEET 2 OF 3

TABLE I											
ORDER NO.	SHELL SIZE		MAX ENTRY SIZE TYPE I	A THREAD CLASS 2B	B DIA MAX	B DIA MAX	C MAX	D MAX	E MAX	M DIA MAX	W MAX
	6	7									
03	3		04	.562-24 UNEF	.669 [16.99]	.940 [23.88]	.75 [19.1]	.91 [23.1]	1.13 [28.7]	.695 [17.65]	.85 [21.6]
08		8 & 8S	04	.500-20 UNF	.617 [15.67]	.890 [22.61]	.75 [19.1]	.91 [23.1]	1.10 [27.9]	.630 [16.00]	.85 [21.6]
10		10, 10S & 10SL	06	.625-24 UNEF	.734 [18.64]	1.010 [25.65]	.77 [19.6]	.93 [23.6]	1.16 [29.5]	.757 [19.23]	.97 [24.6]
12	7	12 & 12S	08	.750-20 UNEF	.858 [21.79]	1.140 [28.96]	.80 [20.3]	.95 [24.1]	1.22 [31.0]	.882 [22.40]	1.10 [27.9]
14	12	14 & 14S	08	.875-20 UNEF	.984 [24.99]	1.260 [32.00]	.82 [20.8]	.97 [24.6]	1.28 [32.5]	1.007 [25.58]	1.16 [29.5]
16	19	16 & 16S	10	1.000-20 UNEF	1.112 [28.24]	1.390 [35.31]	.84 [21.3]	1.00 [25.4]	1.35 [34.3]	1.132 [28.75]	1.28 [32.5]
18	27	18	12	1.062-18 UNEF	1.218 [30.94]	1.510 [38.35]	.86 [21.8]	1.01 [25.7]	1.40 [35.6]	1.218 [30.94]	1.35 [34.3]
20	37	20	14	1.188-18 UNEF	1.345 [34.16]	1.640 [41.66]	.88 [22.4]	1.04 [26.4]	1.46 [37.1]	1.345 [34.16]	1.47 [37.3]
22		22	16	1.312-18 UNEF	1.468 [37.29]	1.760 [44.70]	.91 [23.1]	1.06 [26.9]	1.53 [38.9]	1.468 [37.29]	1.60 [40.6]
24		24	18	1.438-18 UNEF	1.593 [40.46]	1.890 [48.00]	.93 [23.6]	1.09 [27.7]	1.59 [40.4]	1.593 [40.46]	1.72 [43.7]
28		28	22	1.750-18 UNS	1.969 [50.01]	2.140 [54.36]	.98 [24.9]	1.13 [28.7]	1.78 [45.2]	1.969 [50.01]	1.97 [50.0]
32		32	24	2.000-18 UNS	2.219 [56.36]	2.400 [60.96]	1.03 [26.2]	1.19 [30.2]	1.90 [48.3]	2.219 [56.36]	2.22 [56.4]
36		36	24	2.250-16 UN	2.469 [62.71]	2.640 [67.06]	1.08 [27.4]	1.23 [31.2]	2.03 [51.6]	2.469 [62.71]	2.35 [59.7]
40		40	24	2.500-16 UN	2.719 [69.06]	2.890 [73.41]	1.12 [28.4]	1.28 [32.5]	2.15 [54.6]	2.719 [69.06]	2.60 [66.0]
44		44	24	2.750-16 UN	2.969 [75.41]	3.140 [79.76]	1.17 [29.7]	1.33 [33.8]	2.28 [57.9]	2.969 [75.41]	2.85 [72.4]
48		48	24	3.000-16 UN	3.219 [81.76]	3.390 [86.11]	1.22 [31.0]	1.38 [35.1]	2.40 [61.0]	3.219 [81.76]	3.16 [80.3]
61	61		18	1.500-18 UNEF	1.653 [41.99]	1.880 [47.75]	.94 [23.9]	1.09 [27.7]	1.62 [41.1]	1.653 [41.99]	1.78 [45.2]

TABLE II								
ENTRY SIZE	Z +.010 -.020	S DIA	Y ±.015 [±0.38]	F MAX	G MAX	H MAX	J MAX	K MAX
04	.250 [6.35]	.376 [9.56] .370 [9.39]	.550 [13.97]	N/A	N/A	N/A	N/A	N/A
05	.312 [7.92]	.438 [11.13] .432 [10.97]	.612 [15.54]	.77 [19.6]	.93 [23.6]	1.19 [30.2]	1.16 [29.5]	.80 [20.3]
06	.375 [9.53]	.501 [12.73] .495 [12.57]	.675 [17.14]	.77 [19.6]	.93 [23.6]	1.19 [30.2]	1.16 [29.5]	.80 [20.3]
07	.437 [11.09]	.563 [14.31] .556 [14.12]	.737 [18.71]	.80 [20.3]	.95 [24.1]	1.38 [35.1]	1.22 [31.0]	.92 [23.4]
08	.500 [12.70]	.626 [15.91] .619 [15.72]	.800 [20.32]	.80 [20.3]	.95 [24.1]	1.38 [35.1]	1.22 [31.0]	.92 [23.4]
10	.625 [15.87]	.752 [19.11] .742 [18.84]	.925 [23.49]	.84 [21.3]	1.00 [25.4]	1.51 [38.4]	1.35 [34.3]	1.18 [30.0]
12	.750 [19.05]	.877 [22.28] .867 [22.02]	1.050 [26.67]	.88 [22.4]	1.01 [25.7]	1.63 [41.4]	1.40 [35.6]	1.35 [34.3]
14	.875 [22.23]	1.002 [25.46] .991 [25.17]	1.175 [29.84]	.88 [22.4]	1.04 [26.4]	1.78 [45.2]	1.46 [37.1]	1.41 [35.8]
16	1.000 [25.40]	1.127 [28.63] 1.116 [28.34]	1.300 [33.02]	.93 [23.6]	1.06 [26.9]	1.88 [47.8]	1.53 [38.9]	1.60 [40.6]
18	1.125 [28.57]	1.252 [31.81] 1.241 [31.52]	1.425 [36.19]	.93 [23.6]	1.09 [27.7]	2.01 [51.1]	1.59 [40.4]	1.66 [42.2]
20	1.250 [31.75]	1.377 [34.98] 1.366 [34.69]	1.550 [39.37]	.98 [24.9]	1.13 [28.7]	2.13 [54.1]	1.78 [45.2]	2.04 [51.8]
22	1.375 [34.93]	1.502 [38.15] 1.488 [37.79]	1.675 [42.55]	1.03 [26.2]	1.38 [35.1]	2.29 [58.2]	1.85 [47.0]	2.23 [56.6]
24	1.500 [38.10]	1.627 [41.33] 1.613 [40.97]	1.800 [45.72]	1.08 [27.4]	1.44 [36.6]	2.42 [61.5]	1.92 [48.8]	2.23 [56.6]

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A	06090	TXR54	J
DO NOT SCALE THIS DWG		CAD NAME txr54_3_j_cd_j	SHEET 3 OF 3

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