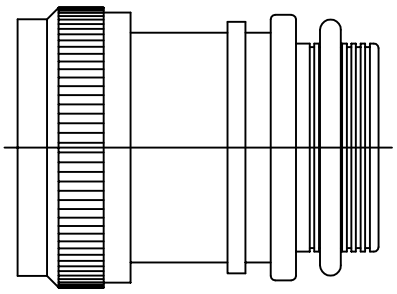
DIMENSIONING AND TOLERANCING PER ASME Y14.5M (ISO STANDARDS)

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
H1	REVISED PER ECO-11-005139	29MAR11	HMR
J	REVISED PER ECO-12-021161	04DEC12	G.WELLS



CODE 54
STRAIGHT ADAPTER

NOTES:

1. THIS PRODUCT IS DESIGNED TO TERMINATE A BRAIDED CABLE SHIELD AND A HEAT SHRINKABLE LIPPED BOOT TO A CONNECTOR.
2. SEE CH00-0250-008 FOR ORDERING INFORMATION, MODIFICATIONS AND ADDITIONAL DIMENSIONS.
3. SEE DRAWING "TR" FOR DETAIL ON TINEL-LOCK RING. RINGS ARE DESIGNED TO BE HEATED ELECTRICALLY. ALL RINGS ARE MARKED WITH THERMOCHROMIC PAINT WHICH CHANGES COLOR WHEN INSTALLATION TEMPERATURE IS REACHED.
4. ADAPTER TO BE PERMANENTLY MARKED WITH CODE IDENT. NO. AND PART NO. LESS RING DESIGNATOR (E.G.: 06090-TXR54AB00-1206). RINGS SHALL BEAR NO MARKING.
5. FOR LARGER ENTRY SIZES, A 2 PIECE ADAPTER (TYPE II) IS SUPPLIED.
6. ADAPTER MATES TO MIL-C-81703, SERIES III, MS3424, MS3446, MS3464, MS3467, MS3468, CLASS E & L.
7. ADAPTER MATES TO MIL-C-5015G, MS3400 SERIES, CLASS D, E, K, L, U & W: MS3400, MS3401, MS3404, MS3406, MS3450, MS3451, MS3454, MS3456, MS3470, MS3471, MS3472, MS3474, MS3475, MS3476. MIL-C-83723, SERIES II, CLASS A & L. MIL-C-83723, SERIES I & III, CLASS A, G, K, R & S: M83723/1, /2, /3, /4, /5, /6, /7, /8, /13, /14, /36, /37, /38, /39, /40, /41, /42, /43, /48, /49, /65, /66, /67, /68, /69, /70, /71, /72, /73, /74, /75, /76, /77, /78, /82, /83, /84, /85, /86, /87, /91, /92, /95, /97, /98, (MS3155 CONTROLLED INTERFACE).
8. THESE DIMENSIONS APPLY IF A SELF-LOCKING COUPLING NUT IS USED. (MOD. CODE "S")

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Raychem Adapters
CUSTOMER DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. METRIC DIMENSIONS ARE IN BRACKETS.

DECIMALS
.XXX ± —— [mm]
.XX ± —— [mm]
.X ± —— [mm]

ANGLES
.X ± ——

DRAWN R. RAMIREZ	DATE 03-18-93	
CHECKED	DATE	
APPROVED	DATE	
APPROVED	DATE	
CAD NAME txr54_1_j_cd_J		

THIRD ANGLE PROJECTION

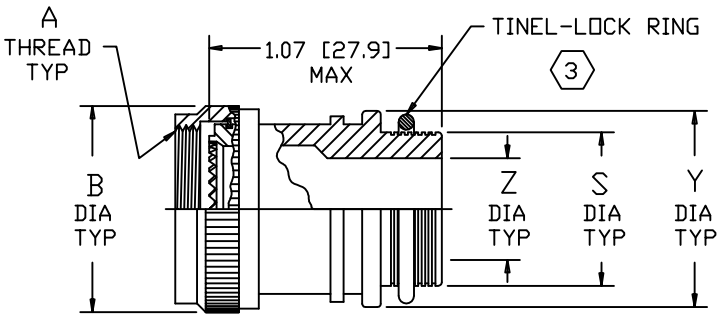
TE Connectivity

TITLE
TINEL-LOCK™ ADAPTER

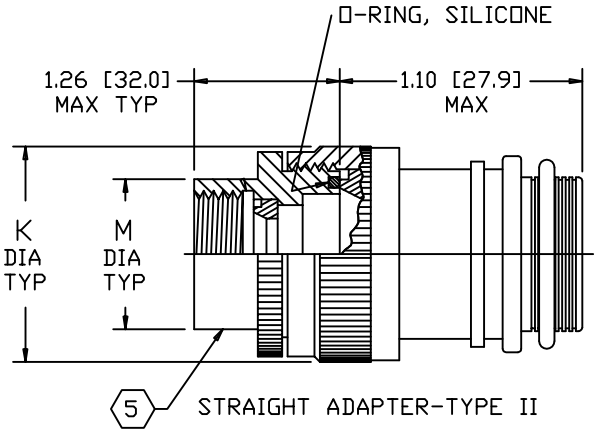
SIZE	CODE IDENT. NO.	DWG. NO.
A	06090	TXR54

DO NOT SCALE THIS DWG

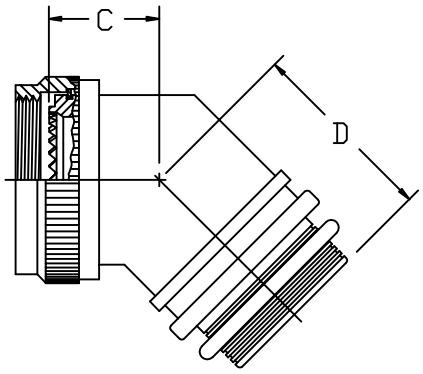
SEE SHEET 1 FOR REVISION



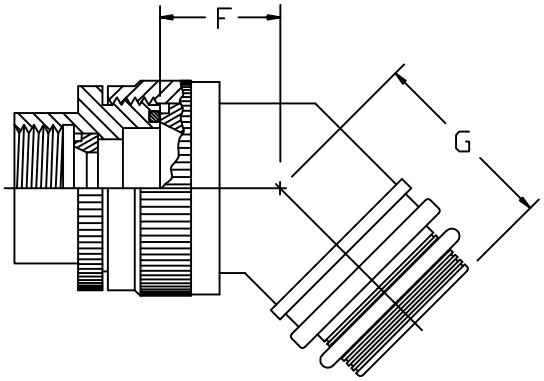
STRAIGHT ADAPTER-TYPE I



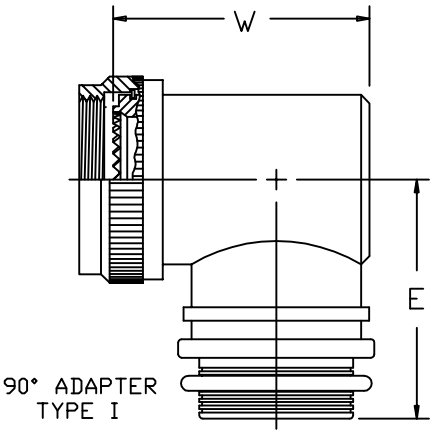
STRAIGHT ADAPTER-TYPE II



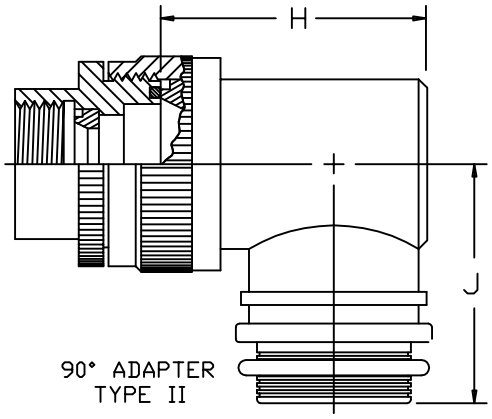
45° ADAPTER-TYPE I



45° ADAPTER-TYPE II



90° ADAPTER
TYPE I



90° ADAPTER
TYPE II

Raychem Adapters
CUSTOMER DRAWING

SIZE	CODE IDENT. NO.	DWG. NO.	REV
A	06090	TXR54	J
DO NOT SCALE THIS DWG		CAD NAME txr54_2_j_cd_J	SHEET 2 OF 3

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SEE SHEET 1 FOR REVISION

TABLE I

ORDER NO.	SHELL SIZE ⟨6⟩	SHELL SIZE ⟨7⟩	MAX ENTRY SIZE TYPE I ⟨5⟩	A THREAD CLASS 2B	B DIA MAX	B DIA MAX ⟨8⟩	C MAX	D MAX	E MAX	M DIA MAX	W MAX
03	3		04	.562-24 UNEF	.669 [16.99]	.940 [23.88]	.75 [19.1]	.91 [23.1]	1.13 [28.7]	.695 [17.65]	.85 [21.6]
08		8 & 8S	04	.500-20 UNF	.617 [15.67]	.890 [22.61]	.75 [19.1]	.91 [23.1]	1.10 [27.9]	.630 [16.00]	.85 [21.6]
10		10, 10S & 10SL	06	.625-24 UNEF	.734 [18.64]	1.010 [25.65]	.77 [19.6]	.93 [23.6]	1.16 [29.5]	.757 [19.23]	.97 [24.6]
12	7	12 & 12S	08	.750-20 UNEF	.858 [21.79]	1.140 [28.96]	.80 [20.3]	.95 [24.1]	1.22 [31.0]	.882 [22.40]	1.10 [27.9]
14	12	14 & 14S	08	.875-20 UNEF	.984 [24.99]	1.260 [32.00]	.82 [20.8]	.97 [24.6]	1.28 [32.5]	1.007 [25.58]	1.16 [29.5]
16	19	16 & 16S	10	1.000-20 UNEF	1.112 [28.24]	1.390 [35.31]	.84 [21.3]	1.00 [25.4]	1.35 [34.3]	1.132 [28.75]	1.28 [32.5]
18	27	18	12	1.062-18 UNEF	1.218 [30.94]	1.510 [38.35]	.86 [21.8]	1.01 [25.7]	1.40 [35.6]	1.218 [30.94]	1.35 [34.3]
20	37	20	14	1.188-18 UNEF	1.345 [34.16]	1.640 [41.66]	.88 [22.4]	1.04 [26.4]	1.46 [37.1]	1.345 [34.16]	1.47 [37.3]
22		22	16	1.312-18 UNEF	1.468 [37.29]	1.760 [44.70]	.91 [23.1]	1.06 [26.9]	1.53 [38.9]	1.468 [37.29]	1.60 [40.6]
24		24	18	1.438-18 UNEF	1.593 [40.46]	1.890 [48.00]	.93 [23.6]	1.09 [27.7]	1.59 [40.4]	1.593 [40.46]	1.72 [43.7]
28		28	22	1.750-18 UNS	1.969 [50.01]	2.140 [54.36]	.98 [24.9]	1.13 [28.7]	1.78 [45.2]	1.969 [50.01]	1.97 [50.0]
32		32	24	2.000-18 UNS	2.219 [56.36]	2.400 [60.96]	1.03 [26.2]	1.19 [30.2]	1.90 [48.3]	2.219 [56.36]	2.22 [56.4]
36		36	24	2.250-16 UN	2.469 [62.71]	2.640 [67.06]	1.08 [27.4]	1.23 [31.2]	2.03 [51.6]	2.469 [62.71]	2.35 [59.7]
40		40	24	2.500-16 UN	2.719 [69.06]	2.890 [73.41]	1.12 [28.4]	1.28 [32.5]	2.15 [54.6]	2.719 [69.06]	2.60 [66.0]
44		44	24	2.750-16 UN	2.969 [75.41]	3.140 [79.76]	1.17 [29.7]	1.33 [33.8]	2.28 [57.9]	2.969 [75.41]	2.85 [72.4]
48		48	24	3.000-16 UN	3.219 [81.76]	3.390 [86.11]	1.22 [31.0]	1.38 [35.1]	2.40 [61.0]	3.219 [81.76]	3.16 [80.3]
61	61		18	1.500-18 UNEF	1.653 [41.99]	1.880 [47.75]	.94 [23.9]	1.09 [27.7]	1.62 [41.1]	1.653 [41.99]	1.78 [45.2]

TABLE II

ENTRY SIZE	Z +.010 −.020	S DIA	Y ±.015 [±0.38]	F MAX	G MAX	H MAX	J MAX	K MAX
04	.250 [6.35]	.376 [9.56] .370 [9.39]	.550 [13.97]	N/A	N/A	N/A	N/A	N/A
05	.312 [7.92]	.438 [11.13] .432 [10.97]	.612 [15.54]	.77 [19.6]	.93 [23.6]	1.19 [30.2]	1.16 [29.5]	.80 [20.3]
06	.375 [9.53]	.501 [12.73] .495 [12.57]	.675 [17.14]	.77 [19.6]	.93 [23.6]	1.19 [30.2]	1.16 [29.5]	.80 [20.3]
07	.437 [11.09]	.563 [14.31] .556 [14.12]	.737 [18.71]	.80 [20.3]	.95 [24.1]	1.38 [35.1]	1.22 [31.0]	.92 [23.4]
08	.500 [12.70]	.626 [15.91] .619 [15.72]	.800 [20.32]	.80 [20.3]	.95 [24.1]	1.38 [35.1]	1.22 [31.0]	.92 [23.4]
10	.625 [15.87]	.752 [19.11] .742 [18.84]	.925 [23.49]	.84 [21.3]	1.00 [25.4]	1.51 [38.4]	1.35 [34.3]	1.18 [30.0]
12	.750 [19.05]	.877 [22.28] .867 [22.02]	1.050 [26.67]	.88 [22.4]	1.01 [25.7]	1.63 [41.4]	1.40 [35.6]	1.35 [34.3]
14	.875 [22.23]	1.002 [25.46] .991 [25.17]	1.175 [29.84]	.88 [22.4]	1.04 [26.4]	1.78 [45.2]	1.46 [37.1]	1.41 [35.8]
16	1.000 [25.40]	1.127 [28.63] 1.116 [28.34]	1.300 [33.02]	.93 [23.6]	1.06 [26.9]	1.88 [47.8]	1.53 [38.9]	1.60 [40.6]
18	1.125 [28.57]	1.252 [31.81] 1.241 [31.52]	1.425 [36.19]	.93 [23.6]	1.09 [27.7]	2.01 [51.1]	1.59 [40.4]	1.66 [42.2]
20	1.250 [31.75]	1.377 [34.98] 1.366 [34.69]	1.550 [39.37]	.98 [24.9]	1.13 [28.7]	2.13 [54.1]	1.78 [45.2]	2.04 [51.8]
22	1.375 [34.93]	1.502 [38.15] 1.488 [37.79]	1.675 [42.55]	1.03 [26.2]	1.38 [35.1]	2.29 [58.2]	1.85 [47.0]	2.23 [56.6]
24	1.500 [38.10]	1.627 [41.33] 1.613 [40.97]	1.800 [45.72]	1.08 [27.4]	1.44 [36.6]	2.42 [61.5]	1.92 [48.8]	2.23 [56.6]

Raychem Adapters
CUSTOMER DRAWING

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SIZE	CODE IDENT. NO.	DWG. NO.	REV
A	06090	TXR54	J
DO NOT SCALE THIS DWG		CAD NAME txr54_3_j_cd_J	SHEET 3 OF 3

Общество с ограниченной ответственностью «МосЧип» ИНН 7719860671 / КПП 771901001
Адрес: 105318, г.Москва, ул.Щербаковская д.3, офис 1107

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