

# PTC thermistors as limit temperature sensors

SMD, EIA case sizes 0402, 0603 and 0805, superior series

 Series/Type:
 B59421, B59641, B59721

 Date:
 March 2014

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EPCOS AG is a TDK Group Company.

#### Limit temperature sensors, EIA sizes 0402, 0603 and 0805

<u>SMD</u>

### Applications

- Over-temperature protection of power components
- DC/DC converters
- SMPS
- Notebooks
- Home appliances
- Dimmers
- Electronic ballasts
- Automotive electronics
- Secondary protection of battery packs

### Features

- Qualification based on AEC-Q200 rev. D
- Reflow soldering only
- Fast and reliable response
- RoHS-compatible
- UL approval to UL1434
- Certified in accordance with IEC 60738-1 and IEC 60730-1; Annex J15 and J17
- Lead-free terminations (tinned) for case sizes 0603 and 0805
- Lead-free ceramics for case sizes 0402 and 0805

## Options

Other T<sub>sense</sub> or resistance values on request

### **Delivery mode**

- Blister tape (case size 0805) or cardboard tape (case sizes 0402 and 0603), 180-mm reel with 8-mm tape, taping to IEC 60286-3
- Packing unit: 10.000 pcs. (case size 0402), 4.000 pcs. (case size 0805 and 0603)

### General technical data

| Max. operating voltage        |                   | V <sub>max</sub> | 32   | V DC |
|-------------------------------|-------------------|------------------|--|------|
| Minimum operating temperature | $(V \le V_{max})$ | T <sub>min</sub> | -40  | °C   |
| Maximum operating temperature | $(V \le V_{max})$ | $T_{max}$        | 125 °C or T <sub>sense,1</sub> +25 °C<br>whichever is higher | °C   |



Superior series

# Sensors

### Limit temperature sensors, EIA sizes 0402, 0603 and 0805

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### Electrical specifications and ordering codes

| R <sub>R</sub>    | $\Delta R_{R}$ | T <sub>sense,1</sub> | T <sub>sense,2</sub> | Ordering code   |
|-------------------|----------------|----------------------|----------------------|-----------------|
| $(V \le V_{max})$ |                | (@ 4.7 kΩ)           | (@ 47 kΩ)            | _               |
| Ω                 | %              | °C                   | °C                   |                 |
| EIA case size     | 0402           |                      |                      |                 |
| 470               | ±50            | 75 ±5                | -                    | B59421A0075A062 |
| 470               | ±50            | 85 ±5                | -                    | B59421A0085A062 |
| 470               | ±50            | 95 ±5                | -                    | B59421A0095A062 |
| 470               | ±50            | 105 ±5               | -                    | B59421A0105A062 |
| 470               | ±50            | 115 ±5               | -                    | B59421A0115A062 |
| 470               | ±50            | 125 ±5               | -                    | B59421A0125A062 |
| 470               | ±50            | 135 ±5               | -                    | B59421A0135A062 |
| EIA case size     | 0603           |                      |                      |                 |
| 470               | ±50            | 75 ±5                | 90 ±7                | B59641A0075A062 |
| 470               | ±50            | 85 ±5                | 100 ±7               | B59641A0085A062 |
| 470               | ±50            | 95 ±5                | 110 ±7               | B59641A0095A062 |
| 470               | ±50            | 105 ±5               | 120 ±7               | B59641A0105A062 |
| 470               | ±50            | 115 ±5               | 130 ±7               | B59641A0115A062 |
| 470               | ±50            | 125 ±5               | 140 ±7               | B59641A0125A062 |
| 470               | ±50            | 135 ±5               | 150 ±7               | B59641A0135A062 |
| 470               | ±50            | 145 ±5               | -                    | B59641A0145A062 |

### Note:

In order to limit self heating effects the electrical power during measurement should be below 2 mW for case size 0402 and below 4 mW for case size 0603.



#### Limit temperature sensors, EIA sizes 0402, 0603 and 0805

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| R <sub>R</sub>    | $\Delta {\rm R}_{\rm R}$ | T <sub>sense,1</sub> | R                           | R                           | R                            | Ordering code   |
|-------------------|--------------------------|----------------------|-----------------------------|-----------------------------|------------------------------|-----------------|
| $(V \le V_{max})$ |                          |                      | (T <sub>sense,1</sub> –5°C) | (T <sub>sense,1</sub> +5°C) | (T <sub>sense,1</sub> +15°C) |                 |
| Ω                 | %                        | °C                   | kΩ                          | kΩ                          | kΩ                           |                 |
| EIA case siz      | ze 080                   | )5                   |                             |                             |                              |                 |
| 680               | ±50                      | 70                   | ≤ 5.7                       | ≥ 5.7                       | ≥ 40 <sup>1)</sup>           | B59721A0070A062 |
| 680               | ±50                      | 80                   | ≤ 5.7                       | ≥ 5.7                       | $\geq 40^{1)}$               | B59721A0080A062 |
| 680               | ±50                      | 90                   | ≤ 5.5                       | ≥ 13.3                      | ≥ 40                         | B59721A0090A062 |
| 680               | ±50                      | 100                  | ≤ 5.5                       | ≥ 13.3                      | ≥ 40                         | B59721A0100A062 |
| 680               | ±50                      | 110                  | ≤ 5.5                       | ≥ 13.3                      | ≥ 40                         | B59721A0110A062 |
| 680               | ±50                      | 120                  | ≤ 5.5                       | ≥ 13.3                      | ≥ 40                         | B59721A0120A062 |
| 680               | ±50                      | 130                  | ≤ 5.5                       | ≥ 13.3                      | ≥ 40                         | B59721A0130A062 |

#### Electrical specifications and ordering codes

### Note:

In order to limit self heating effects the electrical power during measurement should be below 6 mW for case size 0805.

1) R (T<sub>sense,1</sub> +25 °C)

# Sensors

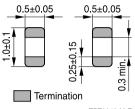
### Limit temperature sensors, EIA sizes 0402, 0603 and 0805

Superior series

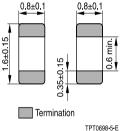
**SMD** 

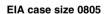
### Dimensional drawings in mm

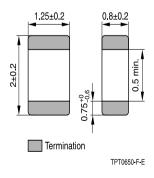
### EIA case size 0402



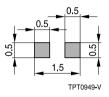
### EIA case size 0603





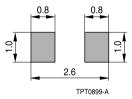


Solder pad



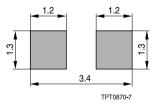
### Recommended maximum dimensions (mm)

Solder pad



Recommended maximum dimensions (mm)





Recommended maximum dimensions (mm)

TPT0948-M-E

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# Sensors

## Limit temperature sensors, EIA sizes 0402, 0603 and 0805

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# Reliability data

| Test                  | Standard     | Test conditions  | $ \Delta R_{25}/R_{25} $ |
|-----------------------|--------------|--|--------------------------|
| Electrical endurance, | IEC 60738-1  | Room temperature: I <sub>smax</sub> , V <sub>max</sub> ; | < 10%                    |
| cycling               |              | Number of cycles: 100                                    |                          |
| Electrical endurance, | IEC 60738-1  | Storage at V <sub>max</sub> /T <sub>op</sub>             | < 20%                    |
| constant              |              | Test duration: 1000 h                                    |                          |
| Damp heat             | IEC 60738-1  | Temperature of air: 40 °C                                | < 10%                    |
|                       |              | Relative humidity of air: 93%                            |                          |
|                       |              | Duration: 56 days  |                          |
|                       |              | Test according to IEC 60068-2-78                         |                          |
| Rapid change          | IEC 60738-1  | $T_{LCT} = -40 \ ^{\circ}C, \ T_{UCT} = 125 \ ^{\circ}C$ | < 10%                    |
| of temperature        |              | Number of cycles: 5                                      |                          |
|                       |              | Test duration: 30 min                                    |                          |
|                       |              | Test according to IEC 60068-2-14, test Na                |                          |
| Vibration I           | IEC 60738-1  | Frequency: 10 - 55 - 10 Hz                               | < 5%                     |
|                       |              | Displacement amplitude: 0.75 mm, resp.                   |                          |
|                       |              | Acceleration: 50 m/s <sup>2</sup>                        |                          |
|                       |              | Test duration: $3 \times 2$ h                            |                          |
|                       |              | Test according to IEC 60028-2-6, test Fc                 |                          |
| Vibration II          | MIL-STD-202, | Frequency: 10 2000 Hz                                    | < 5%                     |
|                       | method 204   | Displacement amplitude: 0.75 mm, resp.                   |                          |
|                       |              | Acceleration: 50 m/s <sup>2</sup>                        |                          |
|                       |              | Test duration: $3 \times 2$ h                            |                          |
|                       |              | Test according to IEC 60028-2-6, test Fc                 |                          |
| Shock                 | IEC 60738-1  | Pulse shape: half-sine                                   | < 5%                     |
|                       |              | Acceleration: 390 m/s <sup>2</sup>                       |                          |
|                       |              | Pulse duration: 6 ms; 6 x 4000 pulses                    |                          |
|                       |              | Test according to IEC 60068-2-27, test Ea                |                          |
| Climatic sequence     | IEC 60738-1  | Dry heat: T <sub>UCT</sub> = 125 °C                      | < 10%                    |
|                       |              | Test duration: 16 h                                      |                          |
|                       |              | Damp heat first cycle                                    |                          |
|                       |              | Cold: T <sub>LCT</sub> = -40 °C                          |                          |
|                       |              | Test duration: 2 h                                       |                          |
|                       |              | Damp heat 5 cycles                                       |                          |
|                       |              | Tests performed according to                             |                          |
|                       |              | IEC 60068-2-30   |                          |
| Bending test          | IEC 60738-1  | Components reflow-soldered to test board                 | < 5%                     |
|                       |              | Maximum bendig: 2 mm                                     |                          |
|                       |              | Test according to IEC 60068-2-21, test Ue                |                          |
| Adhesive strength on  |              | Shearing of the component soldered on PCB                | No                       |
| PCB                   |              | by a force of 5 N normal to components                   | visible                  |
|                       |              | longitudinal axis  | damage                   |

Please read *Cautions and warnings* and *Important notes* at the end of this document.



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| Test                  | Standard        | Test conditions                            | $ \Delta R_{25}/R_{25} $ |
|-----------------------|-----------------|--|--------------------------|
| Moisture resistance   | AEC-Q200 /      | Test Db2, category 25/125/56               | < 10%                    |
|                       | IEC 60069-2-30  |  |                          |
| Humidity              | AEC-Q200 /      | T = 80 °C; H = 85% r.H.; t = 1000 h        | < 20%                    |
|                       | MIL-STD-202,    | $V = 0.05 \cdot V_{max}$                   |                          |
|                       | method 103      |  |                          |
| Thermal shock         | AEC-Q200 /      | $T_{LCT} = -55 \ ^{\circ}C,$               | < 25%                    |
|                       | IEC 60738-1,    | T <sub>UCT</sub> = 125 °C                  |                          |
|                       | item 4.17       | Number of cycles: 1000                     |                          |
| Resistance to         | AEC-Q200 /      | Soldering bath: 260 °C; t = 20 s           | < 20%                    |
| soldering heat        | IEC 60068-2-20, |  |                          |
|                       | test Tb         |  |                          |
| ESD                   | AEC-Q200-002    | 150 pF/ 330 Ω; 8 kV contact discharge,     | < 5%                     |
|                       |                 | 10 pulses in each polarity                 |                          |
| High temperature load |                 | Soldered PTC to PCB @ 85 °C, load          | < 20%                    |
|                       |                 | maximum operating voltage for 1.5 h on and |                          |
|                       |                 | 0.5 h off. This cycle is repeated for      |                          |
|                       |                 | 1000 ±12 h                                 |                          |

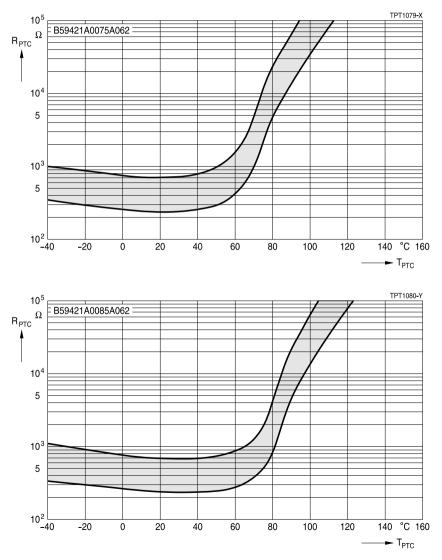
## Sensors

# Limit temperature sensors, EIA sizes 0402, 0603 and 0805

Superior series

<u>SMD</u>

# Characteristics (typical) for case size 0402



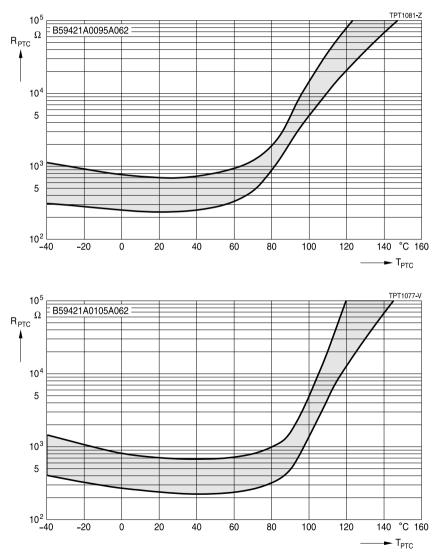
# Sensors

# Limit temperature sensors, EIA sizes 0402, 0603 and 0805

Superior series

<u>SMD</u>

# Characteristics (typical) for case size 0402



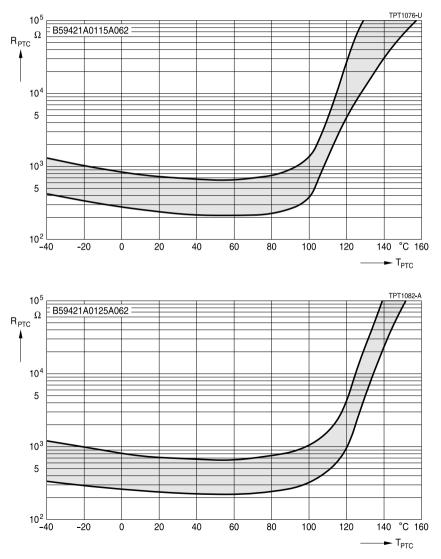
# Sensors

# Limit temperature sensors, EIA sizes 0402, 0603 and 0805

Superior series

<u>SMD</u>

# Characteristics (typical) for case size 0402



# **☆TDK**

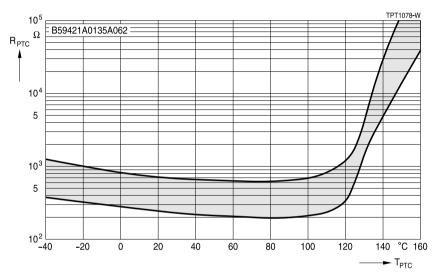
# Sensors

# Limit temperature sensors, EIA sizes 0402, 0603 and 0805

Superior series

<u>SMD</u>

# Characteristics (typical) for case size 0402



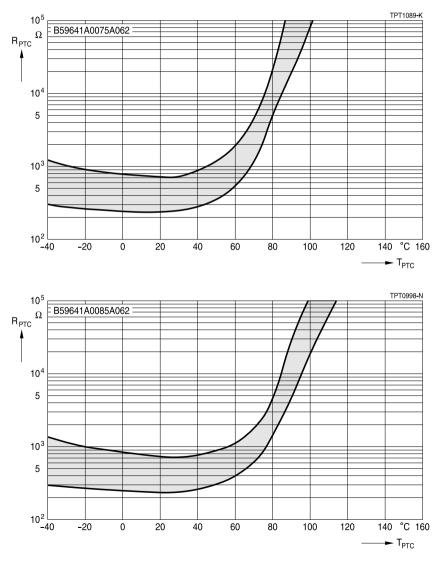
# Sensors

# Limit temperature sensors, EIA sizes 0402, 0603 and 0805

Superior series

<u>SMD</u>

# Characteristics (typical) for case size 0603



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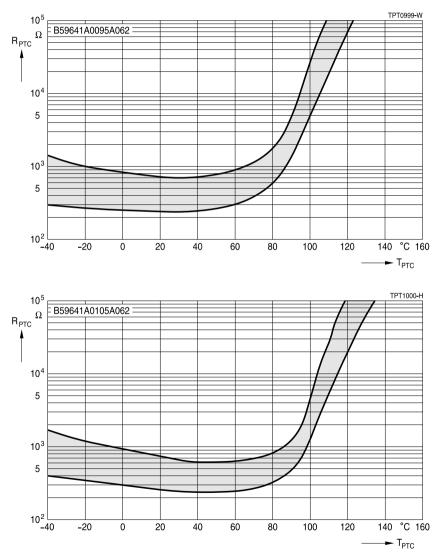
# Sensors

# Limit temperature sensors, EIA sizes 0402, 0603 and 0805

Superior series

<u>SMD</u>

### Characteristics (typical) for case size 0603



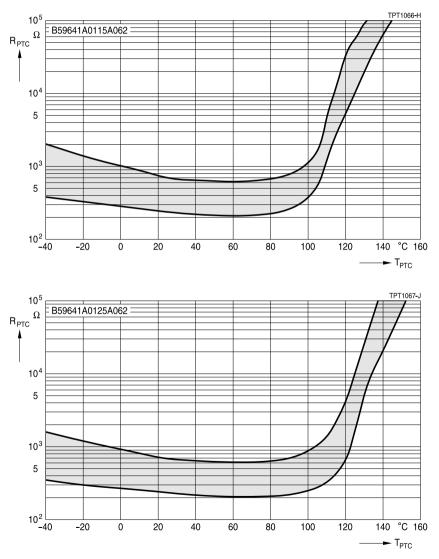
# Sensors

# Limit temperature sensors, EIA sizes 0402, 0603 and 0805

Superior series

<u>SMD</u>

### Characteristics (typical) for case size 0603



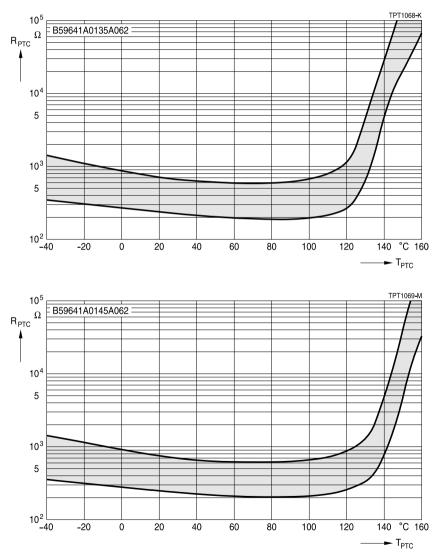
Sensors

# Limit temperature sensors, EIA sizes 0402, 0603 and 0805

Superior series

<u>SMD</u>

### Characteristics (typical) for case size 0603



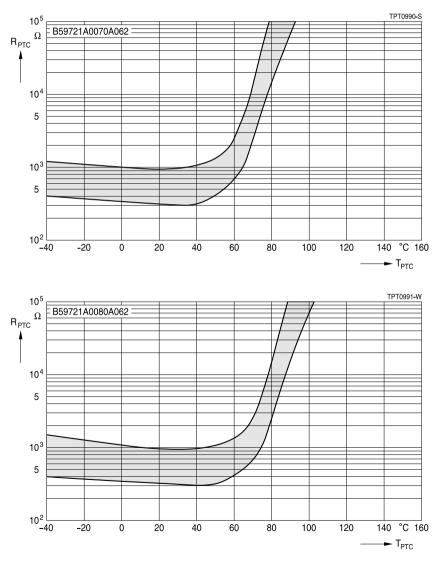


### Limit temperature sensors, EIA sizes 0402, 0603 and 0805

Superior series

### Characteristics (typical) for case size 0805

PTC resistance  $R_{\text{PTC}}$  versus PTC temperature  $T_{\text{PTC}}$  (measured at low signal voltage)



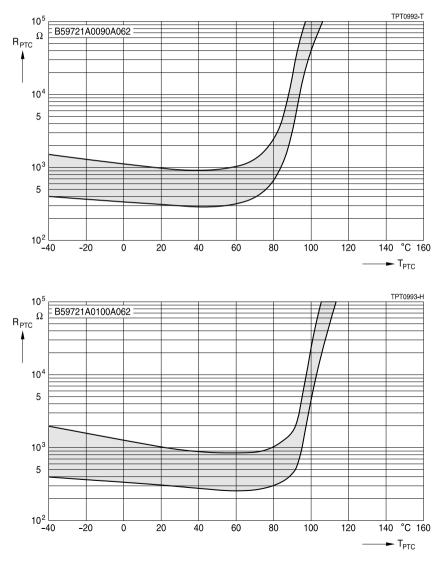
Please read *Cautions and warnings* and *Important notes* at the end of this document.



### Limit temperature sensors, EIA sizes 0402, 0603 and 0805

Superior series

### Characteristics (typical) for case size 0805

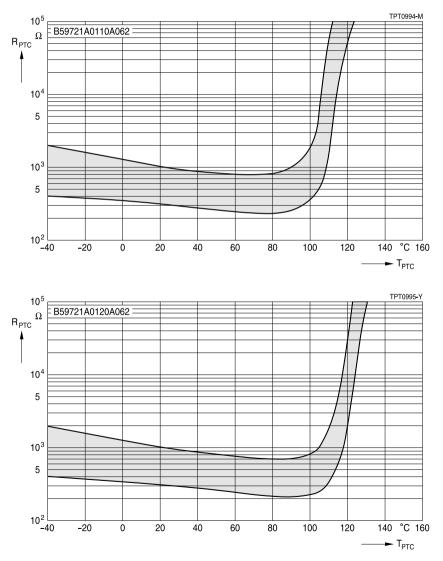




### Limit temperature sensors, EIA sizes 0402, 0603 and 0805

Superior series

### Characteristics (typical) for case size 0805

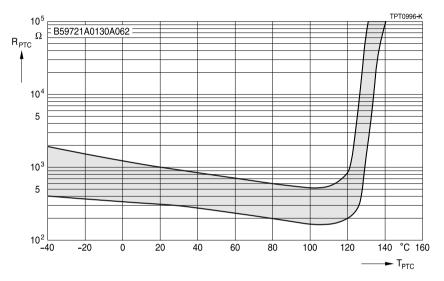




### Limit temperature sensors, EIA sizes 0402, 0603 and 0805

Superior series

# Characteristics (typical) for case size 0805





#### Limit temperature sensors, EIA sizes 0402, 0603 and 0805

Superior series

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### Cautions and warnings

### General

- EPCOS thermistors are designed for specific applications and should not be used for purposes not identified in our specifications, application notes and data books unless otherwise agreed with EPCOS during the design-in-phase.
- Ensure suitability of thermistor through reliability testing during the design-in phase. The thermistors should be evaluated taking into consideration worst-case conditions.

### Storage

- Store thermistors only in original packaging. Do not open the package before storage.
- Storage conditions in original packaging: storage temperature -25 °C ... +45 °C, relative humidity ≤75% annual mean, maximum 95%, dew precipitation is inadmissible.
- Avoid contamination of thermistors surface during storage, handling and processing.
- Avoid storage of thermistor in harmful environment with effect on function on long-term operation (examples given under operation precautions).
- Use thermistor within the following period after delivery:
  - Through-hole devices (housed and leaded PTCs): 24 months
  - Motor protection sensors, glass-encapsulated sensors and probe assemblies: 24 months
  - Telecom pair and quattro protectors (TPP, TQP): 24 months
  - Leadless PTC thermistors for pressure contacting: 12 months
  - Leadless PTC thermistors for soldering: 6 months
  - SMDs in EIA sizes 3225 and 4032, and for PTCs with metal tags: 24 months
  - SMDs in EIA sizes 0402, 0603, 0805 and 1210: 12 months

### Handling

- PTCs must not be dropped. Chip-offs must not be caused during handling of PTCs.
- Components must not be touched with bare hands. Gloves are recommended.
- Avoid contamination of thermistor surface during handling.

### Soldering (where applicable)

- Use rosin-type flux or non-activated flux.
- Insufficient preheating may cause ceramic cracks.
- Rapid cooling by dipping in solvent is not recommended.
- Complete removal of flux is recommended.
- Standard PTC heaters are not suitable for soldering.



#### Limit temperature sensors, EIA sizes 0402, 0603 and 0805

#### Superior series

### SMD

### Mounting

- Electrode must not be scratched before/during/after the mounting process.
- Contacts and housing used for assembly with thermistor have to be clean before mounting. Especially grease or oil must be removed.
- When PTC thermistors are encapsulated with sealing material, the precautions given in chapter "Mounting instructions", "Sealing and potting" must be observed.
- When the thermistor is mounted, there must not be any foreign body between the electrode of the thermistor and the clamping contact.
- The minimum force of the clamping contacts pressing against the PTC must be 10 N.
- During operation, the thermistor's surface temperature can be very high. Ensure that adjacent components are placed at a sufficient distance from the thermistor to allow for proper cooling at the thermistors.
- Ensure that adjacent materials are designed for operation at temperatures comparable to the surface temperature of thermistor. Be sure that surrounding parts and materials can withstand this temperature.
- Avoid contamination of thermistor surface during processing.

### Operation

- Use thermistors only within the specified temperature operating range.
- Use thermistors only within the specified voltage and current ranges.
- Environmental conditions must not harm the thermistors. Use thermistors only in normal atmospheric conditions. Avoid use in deoxidizing gases (chlorine gas, hydrogen sulfide gas, ammonia gas, sulfuric acid gas etc), corrosive agents, humid or salty conditions. Contact with any liquids and solvents should be prevented.
- Be sure to provide an appropriate fail-safe function to prevent secondary product damage caused by abnormal function (e.g. use VDR for limitation of overvoltage condition).

This listing does not claim to be complete, but merely reflects the experience of EPCOS AG.



## Limit temperature sensors, EIA sizes 0402, 0603 and 0805

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## Symbols and terms

| Symbol                | Term   |
|-----------------------|--|
| A                     | Area   |
| С                     | Capacitance  |
| C <sub>th</sub>       | Heat capacity  |
| f                     | Frequency  |
| I                     | Current  |
| I <sub>max</sub>      | Maximum current  |
| I <sub>R</sub>        | Rated current  |
| I <sub>res</sub>      | Residual current   |
| I <sub>PTC</sub>      | PTC current  |
| l <sub>r</sub>        | Residual currrent  |
| l <sub>r,oil</sub>    | Residual currrent in oil (for level sensors)                 |
| $I_{r,air}$           | Residual currrent in air (for level sensors)                 |
| I <sub>RMS</sub>      | Root-mean-square value of current                            |
| Is                    | Switching current  |
| I <sub>Smax</sub>     | Maximum switching current                                    |
| LCT                   | Lower category temperature                                   |
| Ν                     | Number (integer)   |
| N <sub>c</sub>        | Operating cycles at V <sub>max</sub> , charging of capacitor |
| N <sub>f</sub>        | Switching cycles at V <sub>max</sub> , failure mode          |
| Р                     | Power  |
| P <sub>25</sub>       | Maximum power at 25 °C                                       |
| P <sub>el</sub>       | Electrical power   |
| $P_{diss}$            | Dissipation power  |
| R <sub>G</sub>        | Generator internal resistance                                |
| R <sub>min</sub>      | Minimum resistance   |
| R <sub>R</sub>        | Rated resistance   |
| $\Delta R_R$          | Tolerance of R <sub>R</sub>                                  |
| R <sub>P</sub>        | Parallel resistance  |
| R <sub>PTC</sub>      | PTC resistance   |
| R <sub>ref</sub>      | Reference resistance   |
| Rs                    | Series resistance  |
| R <sub>25</sub>       | Resistance at 25 °C  |
| R <sub>25,match</sub> | Resistance matching per reel/ packing unit at 25 °C          |
| $\Delta R_{25}$       | Tolerance of R <sub>25</sub>                                 |
| Т                     | Temperature  |
| t                     | Time   |
| T <sub>A</sub>        | Ambient temperature  |



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|----|-----|-----|--------|
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| Limit tem | perature s | ensors. F | IA sizes | 0402    | 0603 an | d 0805 |
|-----------|------------|-----------|----------|---------|---------|--------|
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| t <sub>a</sub>        | Thermal threshold time   |
|-----------------------|--|
| T <sub>c</sub>        | Ferroelectric Curie temperature                                |
| t <sub>E</sub>        | Settling time (for level sensors)                              |
| T <sub>R</sub>        | Rated temperature  |
| $T_{sense}$           | Sensing temperature  |
| T <sub>op</sub>       | Operating temperature  |
| T <sub>PTC</sub>      | PTC temperature  |
| t <sub>R</sub>        | Response time  |
| $T_{ref}$             | Reference temperature  |
| T <sub>Rmin</sub>     | Temperature at minimum resistance                              |
| t <sub>s</sub>        | Switching time   |
| T <sub>surf</sub>     | Surface temperature  |
| UCT                   | Upper category temperature                                     |
| V or $V_{el}$         | Voltage (with subscript only for distinction from volume)      |
| $V_{c(max)}$          | Maximum DC charge voltage of the surge generator               |
| $V_{\text{F,max}}$    | Maximum voltage applied at fault conditions in protection mode |
| V <sub>RMS</sub>      | Root-mean-square value of voltage                              |
| V <sub>BD</sub>       | Breakdown voltage  |
| $V_{ins}$             | Insulation test voltage  |
| $V_{\text{link,max}}$ | Maximum link voltage   |
| V <sub>max</sub>      | Maximum operating voltage                                      |
| $V_{max,dyn}$         | Maximum dynamic (short-time) operating voltage                 |
| V <sub>meas</sub>     | Measuring voltage  |
| $V_{\text{meas,max}}$ | Maximum measuring voltage                                      |
| V <sub>R</sub>        | Rated voltage  |
| V <sub>PTC</sub>      | Voltage drop across a PTC thermistor                           |
| α                     | Temperature coefficient  |
| $\Delta$              | Tolerance, change  |
| $\delta_{\text{th}}$  | Dissipation factor   |
| $	au_{th}$            | Thermal cooling time constant                                  |
| λ                     | Failure rate   |
| е                     | Lead spacing (in mm)   |
|                       |  |

### Abbreviations / Notes

SMD Surface-mount devices

- \* To be replaced by a number in ordering codes, type designations etc.
- + To be replaced by a letter
- All dimensions are given in mm.

The commas used in numerical values denote decimal points.

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