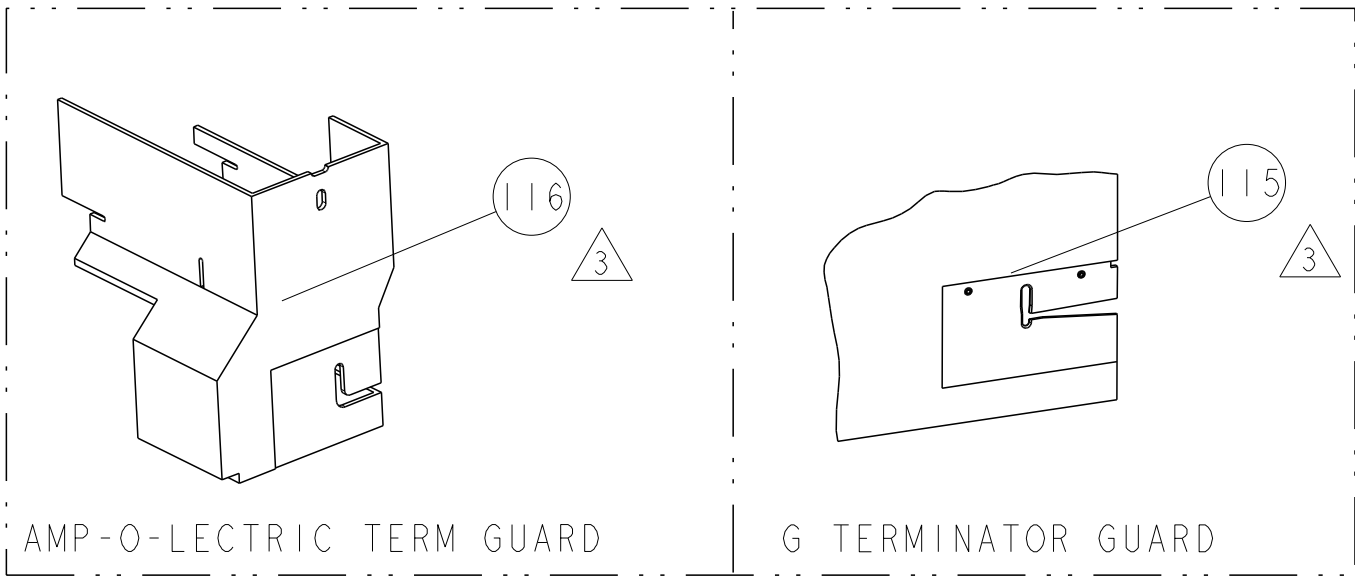


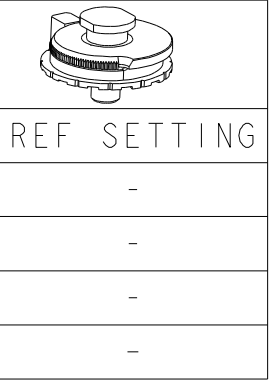
8			7		
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20			20		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855289-1	B	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER
1855289-2	A	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER
1855289-3	A	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER
7-1855289-7	A	-	-	-	SPARE PARTS

- △1 RECOMMENDED SPARE PARTS
- △2 GREASE LIGHTLY
- △3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △4 INSTALL ITEMS 101, 102, & 119 ON SIDE OF STRIPPER ON APPL HOUSING USING ITEM 21.
- △5 FOR LARGE INSULATION DIAMETER PER TERMINAL MANUFACTURER .043-.067[1.09-1.70mm].

* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



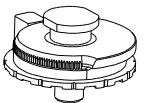
TERMINAL NAME: KK® Crimp Terminal					
TE P/N	MOLEX P/N	MOLEX TERMINAL - MOLEX CRIMP SPECS			
286698-1	08-50-0113				
286698-2	08-55-0101	CRIMP HEIGHT		WIRE SIZE	
286698-3	08-56-0109	SEE CRIMP HEIGHTS TABLES ON SHEET 2			
286698-4	08-52-0101				
286698-5	08-65-0815				
286698-6	08-65-0813				
286698-7	97-00-0444	CRIMP	SIZE	TYPE	RANGE
1949741-1	08-70-0048				
1949741-2	08-70-0064	WIRE	.054 [1.37mm]	F	SEE SHEET 2
-	-	INSUL	.077 [1.96mm]	F	SEE SHEET 2
WIRE STRIP LENGTH 100 - 125 [2.54-3.18mm]	TERM APPL SPEC NONE	FEED 900 [5.08mm]	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



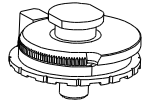
4	-	1	1	-	1-22281-8	SPRING, COMPRESSION	12
	-	42	21	42	IN	27319-4	11
5	-	-	REF	-	692655-6	TUBING, POLY-FLO, NATURAL	11
	-	1	1	1	-	AIR FEED VALVE ASSEMBLY	11
	-	-	REF	-	461062-1	FEED FINGER ASSEMBLY	11
3	-	-	REF	-	455749-1	GUARD WINDOW	11
3	-	REF	-	-	679532-1	INSERT, GUARD	11
	-	1	1	1	-	SCR, SKT HD CAP 3/8-16 X 1.000	11
	-	1	1	1	-	MOUNT, FEED BRACKET	11
	-	1	1	1	-	WASHER, SPRG LOCK, REG 3/8	10
	-	1	-	1	-	AIR FEED VALVE ASSEMBLY	10
	-	-	REF	-	24024-2	VALVE, SHUT OFF	10
	-	-	1	-	692655-5	AIR FEED VALVE ASSEMBLY	10
	-	1	1	1	-	ASSEMBLY, AIR FEED	10
	-	2	2	2	-	SCR, SKT HD CAP 10-32 X 1.000	10
4	-	1	1	1	-	CLAMP, CABLE, BLACK	10
4	-	1	-	1	-	INSERT, COUPLING	10
	-	2	2	2	-	SCR, BTN SKT HD CAP 8-32 X .375	98
	-	1	1	1	-	FRONT STRIP GUIDE	96
	-	2	2	2	-	SCR, SKT HD CAP 4-40 X .375	95
	-	1	1	1	-	SCR, SKT HD CAP 10-32 X 2.500	93
	-	1	1	1	-	SCR, SKT HD CAP 8-32 X .500	88
	-	1	1	1	-	SPACER, CRIMPER	82
	-	2	2	2	-	SCR, BTN SKT HD CAP 4-40 X .375	79
	-	1	1	1	-	FENCE	78
	-	1	1	1	-	SF APPL INST 408-8040	72
	-	1	1	1	-	GENERAL INSTRUCTION PKG	71
	-	2	2	2	-	WASHER, SPRG LOCK, REG NO 4	68
	-	1	1	1	-	PLATE, IDENTIFICATION	67
	-	2	2	2	-	SCREW, DRIVE	66
	-	1	1	1	-	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	2	2	2	-	SCR, SET, CUP POINT 10-32 X .750	61
	-	1	1	1	-	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	-	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	-	FEED PAWL	56
	-	2	2	2	-	SCR, SKT HD CAP 8-32 X .875	53
	-	1	1	1	-	HOLDER, SLUG BLADE	50
	-	1	1	1	-	APPL., BASIC AIR FEED SUB ASSY	46
	-	1	1	1	-	PLUG, NYLON	45
	-	1	1	1	-	RAM, SIDE FEED	44
	-	1	1	1	-	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	1	1	1	-	SHIM SUB-ASSY	39
	-	1	1	1	-	SHIM	38
	-	1	1	1	-	FINE ADJUST HEAD ASSEMBLY	37
	-	2	2	2	-	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	3	3	3	-	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	-	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	-	SPACER, STRIP GUIDE	30
	-	1	1	1	-	PLATE, STRIP GUIDE	29
	-	2	2	2	-	SPRING, COMPRESSION	27
	-	1	1	1	-	LEVER, DRAG RELEASE	26
	-	1	1	1	-	DRAG, SPECIAL	25
	-	1	1	1	-	STRIP GUIDE	24
	-	1	1	1	-	SCR, SHLD, SLOT HD, 3/16 DIA	23
	-	1	1	1	-	SCR, SKT HD CAP 8-32 X .500	21
	-	2	2	2	-	WASHER, SPRG LOCK, REG NO 8	20
	-	1	1	1	-	STRIPPER, SPECIAL	19
1	-	1	1	1	-	PLATE, REAR SHEAR	15
	-	-	-	-	...	-	13
	-	-	-	-	...	-	12
1	-	1	1	1	-	BLADE, SLUG	10
	-	-	-	-	...	-	9
1	1	1	1	1	-	ANVIL, SPECIAL	8
	-	-	-	-	...	-	7
	-	-	-	-	...	-	6
	-	1	1	1	-	SPACER	5
	-	1	1	1	-	BLOCK, FL CRIMPER SPACER	4
1	1	1	1	1	-	CRIMPER, INSULATION F	3
	-	1	1	1	-	SPACER, CRIMPER	2
1	1	1	1	1	-	CRIMPER, WIRE PREMIUM	1

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66		-	SEE SHEET 1	-	-	-

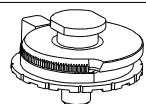
TERMINAL NAME: KK® Crimp Terminal					
TE P/N	MOLEX P/N	MOLEX TERMINAL - MOLEX CRIMP SPECS			
286698-1	08-50-0113				
286698-2	08-55-0101	CRIMP HEIGHT		WIRE SIZE	REF SETTING
286698-3	08-56-0109	.032±.001[0.81±0.03mm]		22AWG or 0.35mm ²	B8
-	-	.030±.001[0.76±0.03mm]		24AWG or 0.20mm ²	C2
-	-	.029±.001[0.74±0.03mm]		26AWG or 0.12mm ²	C2
-	-	.028±.001[0.71±0.03mm]		28AWG or 0.08mm ²	C4
-	-	.027±.001[0.69±0.03mm]		30AWG or 0.05mm ²	C6
-	-	CRIMP	SIZE	TYPE	RANGE
-	-				
-	-	WIRE	.054 [1.37mm]	F	30-22AWG[0.05-0.35mm ²]
-	-	INSUL	.077 [1.96mm]	F	∅.043-.062[1.09-1.57mm]
WIRE STRIP LENGTH .100 - .125 [2.54-3.18mm]	TERM APPL SPEC NONE	FEED .900 [5.08mm]	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



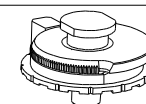
TERMINAL NAME: KK® Crimp Terminal					
TE P/N	MOLEX P/N	MOLEX TERMINAL - MOLEX CRIMP SPECS			
1949741-1	08-70-0048				
1949741-2	08-70-0064	CRIMP HEIGHT		WIRE SIZE	REF SETTING
-	-	.032±.001[0.81±0.03mm]		22AWG or 0.35mm ²	B8
-	-	.030±.001[0.76±0.03mm]		24AWG or 0.20mm ²	C2
-	-	.028±.001[0.71±0.03mm]		26AWG or 0.12mm ²	C4
-	-	.027±.001[0.69±0.03mm]		28AWG or 0.08mm ²	C6
-	-	CRIMP	SIZE	TYPE	RANGE
-	-				
-	-	WIRE	.054 [1.37mm]	F	28-22AWG[0.08-0.35mm ²]
-	-	INSUL	.077 [1.96mm]	F	∅.047-.067[1.20-1.70mm]
WIRE STRIP LENGTH .100 - .125 [2.54-3.18mm]	TERM APPL SPEC NONE	FEED .900 [5.08mm]	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



TERMINAL NAME: KK® Crimp Terminal					
TE P/N	MOLEX P/N	MOLEX TERMINAL - MOLEX CRIMP SPECS			
286698-4	08-52-0101				
286698-5	08-65-0815	CRIMP HEIGHT		WIRE SIZE	REF SETTING
286698-6	08-65-0813	.032±.001[0.81±0.03mm]		22AWG or 0.35mm ²	B8
286698-9	08-70-0046	.030±.001[0.76±0.03mm]		24AWG or 0.20mm ²	C2
I-286698-0	08-52-0118	.028±.001[0.71±0.03mm]		26AWG or 0.12mm ²	C4
I-286698-1	08-52-0121	.027±.001[0.69±0.03mm]		28AWG or 0.08mm ²	C6
I-286698-2	08-50-0321	.0255±.0005[0.645±0.015]		30AWG or 0.05mm ²	C9
I-286698-3	08-65-0804	CRIMP	SIZE	TYPE	RANGE
I-286698-4	08-65-0801				
I-286698-5	08-65-0811	WIRE	.054 [1.37mm]	F	30-22AWG[0.05-0.35mm ²]
I-286698-6	08-65-0817	INSUL	.077 [1.96mm]	F	∅.043-.062[1.09-1.57mm]
I-286698-7	40-07-0815				
I-286698-8	97-00-0920				
WIRE STRIP LENGTH .100 - .125 [2.54-3.18mm]	TERM APPL SPEC NONE	FEED .900 [5.08mm]	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



TERMINAL NAME: KK® Crimp Terminal					
TE P/N	MOLEX P/N	MOLEX TERMINAL - MOLEX CRIMP SPECS			
286698-7	97-00-0444				
-	-	CRIMP HEIGHT		WIRE SIZE	REF SETTING
-	-	.032±.001[0.81±0.03mm]		22AWG or 0.35mm ²	B8
-	-	.030±.001[0.76±0.03mm]		24AWG or 0.20mm ²	C2
-	-	.028±.001[0.71±0.03mm]		26AWG or 0.12mm ²	C4
-	-	.027±.001[0.69±0.03mm]		28AWG or 0.08mm ²	C6
-	-	.0255±.0005[0.645±0.015]		30AWG or 0.05mm ²	C9
-	-	CRIMP	SIZE	TYPE	RANGE
-	-				
-	-	WIRE	.054 [1.37mm]	F	30-22AWG[0.05-0.35mm ²]
-	-	INSUL	.077 [1.96mm]	F	∅.043-.062[1.09-1.57mm]
WIRE STRIP LENGTH .100 - .125 [2.54-3.18mm]	TERM APPL SPEC NONE	FEED .900 [5.08mm]	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



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DIMENSIONS: INCHES		CHK T. ELBIN 16JAN2008	NAME FINE ADJUST SIDE FEED HDM APPLICATOR	
		APVD N. DEMING 16JAN2008	SIZE CAGE CODE DRAWING NO RESTRICTED TO	
		PRODUCT SPEC APPLICATION SPEC WEIGHT	A 00779 C=1855289 -	
MATERIAL -	FINISH -	CUSTOMER DRAWING		SCALE 3:5
		SHEET 2		OF 2
		REV B1		

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