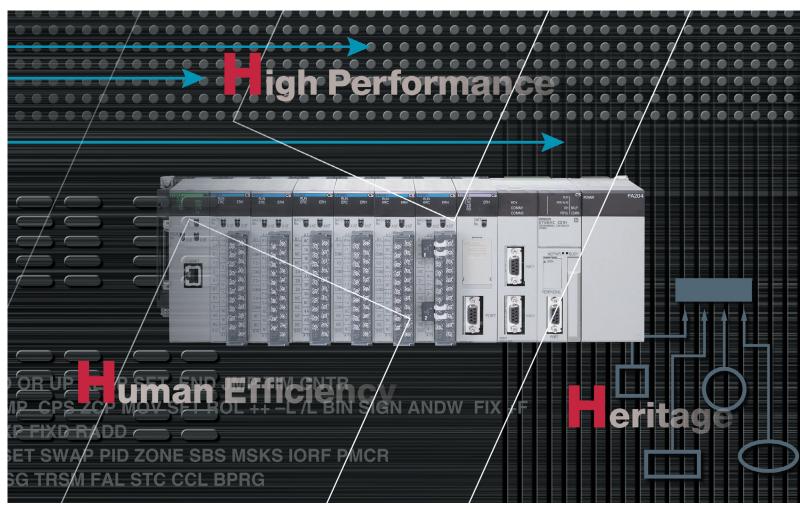


From Machine Control to Information Management -Multiple-application Controllers with a Wide Range of Functions



Note: Do not use this document to operate the Unit.

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OMRON

The popular SYSMAC CS1 is better than ever — finely tuned to allow new levels of control.



The current climate of ever-intensifying competition has created a large number of different needs for manufacturing industries around the world. To meet these needs, OMRON has made further improvements to its SYSMAC CS1 PLCs, which have been used successfully in thousands of systems, to deliver even greater performance. With an "H" for Hyper Controller, the new PLCs boast the highest standards in performance, functionality, and expandability.

igh Performance

In order to create facilites that have the production capability to withstand sudden changes in demand, or to create machinery that is easily distinguished from that created by market competitors, a top-speed controller that can deliver the performance required to support these needs is required. The SYSMAC CS1 PLCs have been equipped with the highest I/O responsiveness and data control functionality to significantly reduce processing time and to control machinery movement with greater precision.

uman Efficiency

In order to allow easier development of complex programs, in addition to an integrated Windows-based development environment, the new PLCs are equipped with a variety of instructions. Structured programming functionality has been improved to allow programs to be reused with greater efficiency and thereby reduce labor requirements and cut costs.



The know-how that our customers have accumulated through the years forms the core of their competitive strength. At OMRON, we believe in enhancing this know-how to the utmost. The key to doing this is 100% upward compatibility. CS1 PLCs allow existing Units and programs to be used without any changes.

Programmable Controllers are abbreviated as "PLC" in this catalog. The term "personal computers" is fully written out, and not abbreviated.



SYSMAC CS1H PROGRAMMABLE CONTROLLER

MCPWR B

.....

Unit versions have been introduced to control differences in functions featured by CPU Units that are the result of version upgrades.

The unit version is marked on the nameplates of products subject to version control, as shown in the

OMRON CS1H-CPU67H CPU UNIT

Unit version

Use the improved SYSMAC CS1 PLCs to scale advanced systems to the optimum size.

have a mode where instruction

improvements in overall speed.

• LD Instruction Processing Speed:

2 Times Faster

8 Times Faster

20 ns

• Subroutine Processing Speed:

Previous CS1

model

New CS1

Previous CS1

model

New CS1

Programs consisting

17.6 Times Faster

🗍 2.1 us

ultrahigh speed

Previous CS

model

New CS1

models

execution and peripheral processing are

processed in parallel, enabling balanced

20 ns

of a high-speed RISC chip enable high-speed processing at the CPU.

• OUT Instruction Processing Speed:

ent of a special LSI to execute instructions and use

mainly of basic instructions are processed at

40 ns

170 ns

The evolution of the SYSMAC CS1 is accelerating advances in the production site.

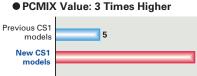
Faster Instruction Execution and Faster Overall Performance the industry. Also, the new models

In addition to further improvements to the instruction execution engine, which is the core of overall PLC performance, the high-speed RISC chip has been upgraded to realize the fastest instruction execution performance in

Common Processing: 1.6 Times Faster



The figures above are for high-speed, general-purpose PLCs with



The PCMIX is the average number of instructions that can be executed in 1 μ s and expresses the over execution performance of the ladder program. This unit was conceived to allow comparing the performance of PLCs from different manufacturers using a

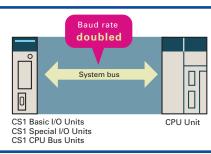
• Cycle Time: 2.5 to 4.8 Times Shorter le time for 128 inputs and 128 outputs



With normal I/O refresh, 1-ms pulses are not lost even for large-capacity (e.g., 30-Kstep) programs. This allows use in applications requiring a high working accuracy, such as molding equipment.

System Bus Baud Rate Doubled

The data transfer rate between the CPU Unit and certain Units has been doubled to further improve total system performance.

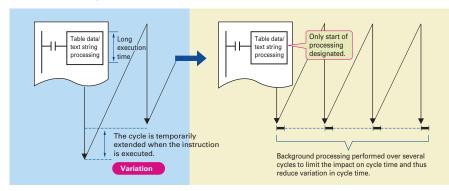


Cycle time overhead due to program structuring is minimized

Reduced Variation in Cycle Time During Data Processing

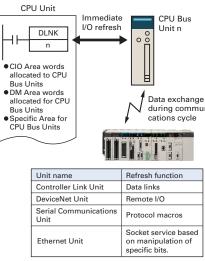
Instructions that require long execution time, such as table data processing instructions and text string processing instructions, are processed over

multiple cycles to minimize variations in cycle time and maintain stable I/O response

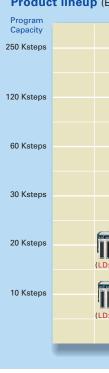


Improved Refresh Performance for Data Links, **Remote I/O Communications, and Protocol Macros**

In the past, I/O refresh processing with the CPU Bus Unit only occurred during I/O refresh after instructions were



executed. With the new CS1, however, I/O can be refreshed immediately by using the DLNK instruction. Immediate refreshing for processes peculiar to the CPU Bus Unit, such as for data links and DeviceNet remote I/O communications, and for allocated CIO Area/DM Area words when instructions are executed, means greater refresh responsiveness for CPU Bus Units.



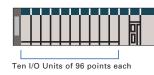
Greater Component Control Power

Large Capacity CPU Units for

The CS1 CPU Units boast amazing capacity with up to 5,120 I/O points, 250 Ksteps of programming, 448 Kwords of data memory (including expanded data memory) and 4,096 timers/counters each. With a large programming capacity, CS1 PLCs are not only ideal for large-scale systems but easily handle value-added applications and other advanced data processing.

Control Up to 960 Points with Units Mounted to the CPU Rack

The CS1 provides a high level of space efficiency. As many as 960 I/O points can be controlled by simply mounting ten Basic I/O Units, with 96 I/O points each, to the CPU Rack. Alternatively, as many as 80 analog I/O points can be used by mounting five Analog Input Units and five Analog Output Units.





Five Analog Output Five Analog Input Units of Units of 8 points each 8 points each

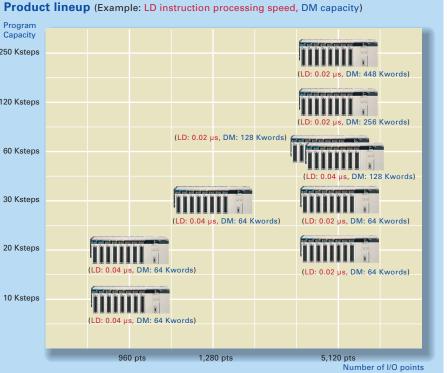
Two Series of Expansion Racks Up to 50 m Long for Long-distance Expansion with Up to 72 Units and 7 Racks

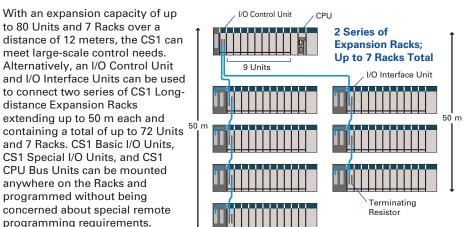
to 80 Units and 7 Racks over a distance of 12 meters, the CS1 can meet large-scale control needs. Alternatively, an I/O Control Unit and I/O Interface Units can be used to connect two series of CS1 Longdistance Expansion Racks extending up to 50 m each and containing a total of up to 72 Units and 7 Racks. CS1 Basic I/O Units, CS1 Special I/O Units, and CS1 CPU Bus Units can be mounted anywhere on the Racks and programmed without being concerned about special remote programming requirements. Note: C200H Units cannot be mounted on the Long-distance Expansion Racks.



Wide Lineup Makes It Easy to **Build the Optimum System**

A total of nine CPU Unit models provide for a wide range of applications, from small-scale systems to large. The lineup also includes Memory Cards, Serial Communications Boards, and a wide selection of Special I/O Units that can be used with any CPU Units to flexibly build the system that meets the requirements.





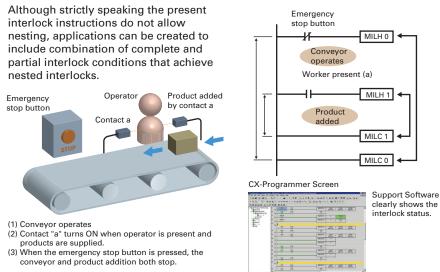
Equipped with functions demanded by the suit a variety of applications.

production site to

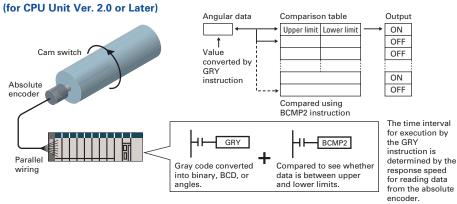
The evolution of the SYSMAC CS1 is accelerating advances in the production site.



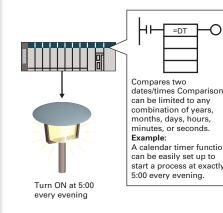
Nested Interlocks (for CPU Unit Ver. 2.0 or Later)



Easy Cam Switch Control with Ladder Instructions

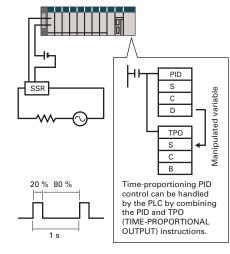


Easy Calendar Timer Function (for CPU Unit Ver. 2.0 or Later)



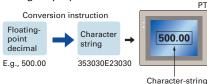
TIME-PROPORTIONAL OUTPUT (TPO) Instruction

(for CPU Unit Ver. 2.0 or Later)



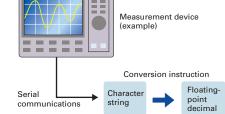
Convert Between Floating-point Decimal and Character Strings

The new CS1 can convert floating-point decimal (real numbers) to character strings (ASCII) for display on a PT (operator interface). The data can be displayed on the PT as a characterstring display element.



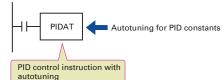
PT 500.00

display element



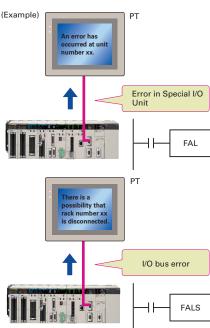
PID Autotuning

The new CS1 can autotune PID constants with a PID control instruction. The limit cycle method is used for autotuning, so the tuning is completed quickly. This is particularly effective for multiple-loop PID control.



Error Status Generation for Debugging

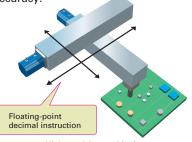
A specified error status can be simulated by executing the diagnostic instructions (FAL/FALS). With the new CS1, debugging is simple for applications that display messages on a PT or other display device based on the error status of the CPU Unit.



character strings read from measurement devices by serial communications to floating-point decimal data for use in data processing.

with XY Tables

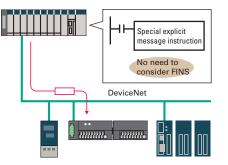
The new CS1 has many doubleprecision processing instructions for floating-point decimal operations, enabling positioning with greater accuracy.



High-precision positioning

Easy Reading of Maintenance Data via DeviceNet

(for CPU Unit Ver. 2.0 or Later) The addition of special explicit message instructions makes it easy to send explicit messages without having to consider FINS commands. Transferring data among PLCs with explicit messages is also simplified.

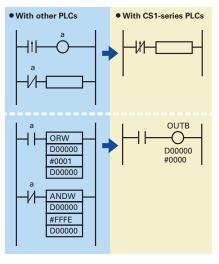


The new CS1 can convert ASCII

Highly Accurate Positioning

Simpler Ladder Programs

Ladder programs that use a lot of basic instructions can be simplified using differentiation instructions LD NOT. AND NOT, and OR NOT, and instructions that access bits in the DM and EM Areas.



Binary Set Values for Timer/Counter Instructions

The SV for a timer or counter instruction can be specified using either BCD or binary. Using binary SV enables longer timers and higher-value counters.

Examples: Timer/Counter Instructions TIM (BCD): 0 to 999.0 s TIMX(550) (binary) 0 to 6553.5 s CNT (BCD): 0 to 999 counts

CNTX(546) (binary) 0 to 65,535 counts **Applicable Timer/Counter Instructions**

TIMER: TIMX(550) COUNTER: CNTX(546) HIGH-SPEED TIMER: TIMHX(551) ONE-MS TIMER: TMHHX(552) ACCUMULATIVE TIMER: TTIMX(555) LONG TIMER: TIMLX(553) MULTI-OUTPUT TIMER: MTIMX(554) **REVERSIBLE COUNTER: CNTRX(548)** RESET TIMER/COUNTER: CNRX(547)

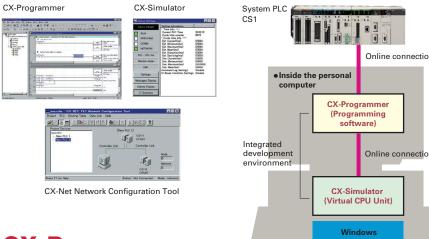
Easier and more efficient design, developmen t, and maintenance with Windows-based software and middleware.

The evolution of the SYSMAC CS1 is accelerating advances in the production site.



Improved Support Software for an Integrated Windows-based Development Environment

More efficient design and development using the CX-Programmer for programming and network configuration, and CX-Simulator for operation simulation.



CX-Programmer

OMRON FB Library <u>NEW</u>

The OMRON FB library provides function blocks for setting SPs, reading PVs, and reading/writing RUN/STOP status and other Temperature Controller parameters. The programmer simply pastes function blocks from the OMRON FB Library into the ladder program. The desired functions can be utilized simply by inputting the Temperature Controller unit number and address.

• What is the OMRON FB Library?

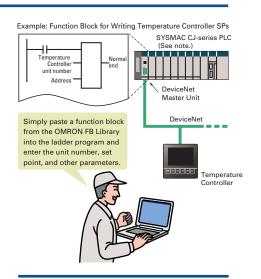
The OMRON FB Library is a set of functional objects for ladder programming for OMRON CS/CJ-series PLCs. By incorporating the OMRON function blocks provided by OMRON into a ladder program, the program interface for different control devices is easily completed. This reduces the number of working hours required for program development and, at the same time, improves product quality through

The Structured Text (ST) <u>NEW</u> Language Enables Trigonometric **Functions and other Arithmetic**

Processes (Unit Ver. 3.0 or later)

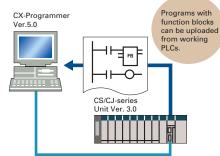
In addition to ladder programming, function block logic can be written in ST, which conforms to IEC61131-3. With ST, arithmetic processing is also possible, including processing of absolute values, square roots, logarithms, and trigonometric functions (SIN, COS, and TAN). Processing difficult to achieve in ladder programs becomes easy to write.





NEW **Recovery Possible by Uploading Function Blocks** from Working PLC (Unit Ver. 3.0 or later)

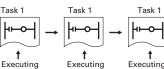
Programs with function blocks can be uploaded from CPU Units, just like normal programs, without the need for additional memory, such as a Memory Card.



Enhanced Efficiency for Program Development Teams (for CPU Unit Ver. 2.0 or Later)

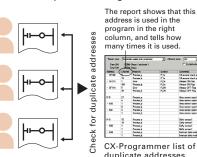
Multiple programmers will enjoy better efficiency when working on task-based programs, thanks to automatic checking for address duplication among tasks, downloading and uploading in task units, and easy monitoring of task operating status.

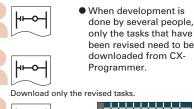
• The execution status of each task can be monitored with CX-Programmer to improve debugging efficiency.





• Checking for address duplication among tasks developed by multiple programmers is automatically executed with the cross reference report of CX-Programmer





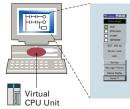
Copy and Paste between Spreadsheets and Symbol Tables

You can use your favorite spreadsheet application to prepare an allocation table with symbol names, addresses, and I/O comments, then copy and paste it into a symbol table, and also do the reverse. This greatly improves programming productivity.

CX-Simulator

Programs Can Be Executed, Monitored, and Debugged without an Actual PLC

The CX-Simulator Software simulates ladder execution of the new CS1 CPU Unit on a computer. Online functions, such as monitoring of I/O bit status, monitoring of I/O memory present values, forced set/reset, differential monitoring, data tracing, and online editing, can be performed by connecting to the virtual CPU Unit on the computer from the CX-Programmer using the CX-Simulator. This reduces the total lead time to machine or system startup.



Data Logging On-site and Operation Verification in the Office

Sequential data from I/O memory in the actual PLC can be obtained and saved as a data recreation file (CSV format). On-site PLC ladder execution can be recreated on a computer by inputting

Middleware to Support PLC-centered System Construction

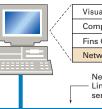
10 accord clack po Always CR Flag Always CR Flag Always OFF Flag Always CFF Flag

Area server aponiel Area server aponiel Area server aponiel Area server aponiel Area server aponiel

Safty sanasi Safty sanasi Safty sanasi Safty sanasi Bafty sanasi Nanaga das read

SYSMAC Compolet: Accessing the CS1 with **Visual Basic**

Use SYSMAC Compolet for communications with OMRON PLCs to greatly reduce development time of user applications for CS1 I/O memory read and write, forced set/reset, and FINS message communications using Visual Basic.





8

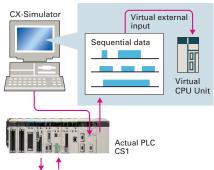
CX-Simulator

System status

setting window

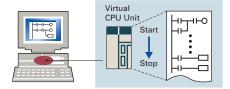
Debugging console

this data to the CX-Simulator as virtual external input data



Comprehensive Debugging Functions Including Ladder Step Execution and Break Points

The new CS1 has comprehensive debugging functions, including ladder step execution (execution by instruction), start point settings, break point setting, I/O break conditions, and scan execution. This enables more detailed debugging without using an actual PLC. Interrupt tasks can be simulated, enabling more realistic debugging.



Easy development of user applications for communications with the new CS1.

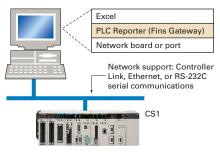
al Basic user application
polet
Gateway
vork board or port

Network support: Controller Link, Ethernet, or RS-232C serial communications



PLC Reporter 32: Add-on Software for Accessing the New CS1 Using Excel

Use PLC Reporter 32 to automatically collect specific CS1 I/O memory data into Excel 97 or Excel 2000 cells without special programming, Basically, a system can be constructed with a computer, PLC Reporter 32, Excel, and a host link cable. The cost of constructing a monitoring system can thus be greatly reduced.



Further improvements to communications f unctions. Seamless networks increase production site transparency.

The evolution of the SYSMAC CS1 is accelerating advances in the production site.



The Solution for Communicating across Network Levels

The SYSMAC CS1 enables FINS message communications across a maximum of eight levels (See note) (using CX-Programmer Ver. 4.0 or higher) in comparison with three levels in previous OMRON systems Expansion up to eight levels lets you build a seamless communications system for sending FINS messages across multiple levels of Ethernet and Controller Link networks. Note: For CPU Unit Ver. 2.0 or later.

A Wide Range of Systems, from Small-scale to Large

OMRON offers a full lineup of reliable PLCs including the "flagship" CS1 Series, and ranging from the smallscale CQM1H to the large-scale CV Series. The CS1 Series meets the needs not only of small-scale to large-scale systems, but of distributed systems as well. This allows the construction of the optimum system for the scale and applications of the production site.

Flexible System Building **Based on the DeviceNet**

The CS1 Series supports the worldwide multivendor bus standard, DeviceNet. Component connections in a multivendor environment are greatly enhanced by connecting to up to 64 nodes for a wide range of FA applications, and by device profiles and configurator tools that ensure high reliability and easy maintenance. Production systems can be configured even more flexibly by incorporating products such as the MULTIPLE I/O TERMINAL.

Functions for Better Ethernet Support

Ethernet is becoming an increasingly important standard for information networks. Up to eight socket interfaces for TCP/IP and UDP/IP are supported, in addition to FINS messages, FTP file transfers, and mail notification, so that production management can now be organically linked with the production site.

SCADA software

CS1

• Fast large-volume data

exchange
 No variations in data

Peripheral services

independent from

cycle time.

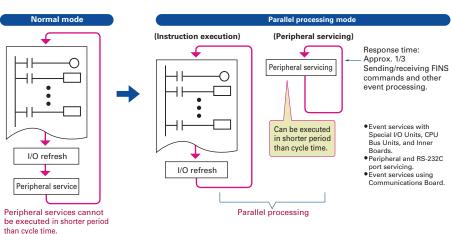
Cvcle time

exchange timing

High Event Responsiveness and High-speed Instruction Execution

The new CS1 has an operating mode that allows parallel processing for program execution and peripheral services. This has the following benefits.

- Fast exchange with host computers of large amounts of data, without dependence on the program capacity of the new CS1.
- Smooth refreshing of data exchanged with SCADA software without variations in timina.
- Cycle time not affected if communications traffic or networks increase when expanding facilities in the future

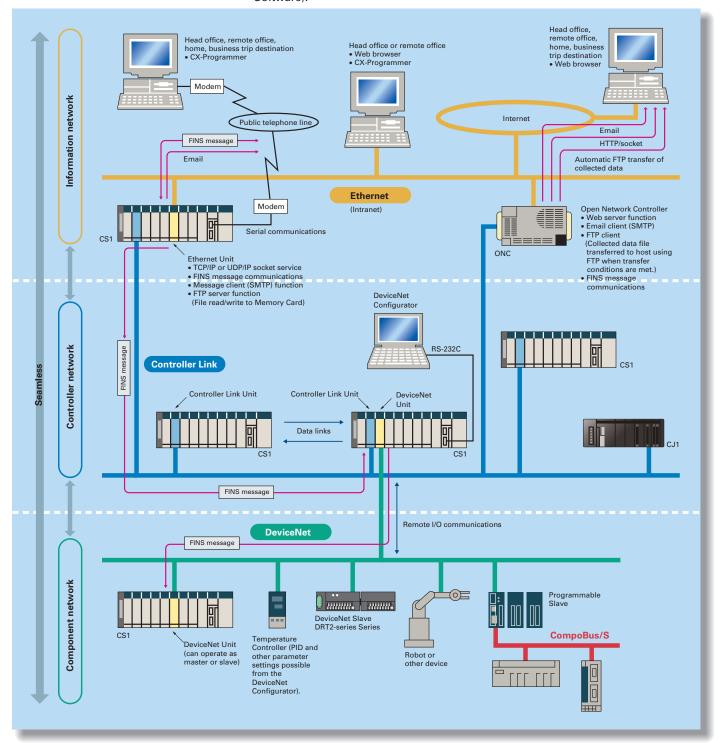


Add a Redundant Optical Ring to Your Controller Link **Communications**

A redundant network configuration will keep communications flowing over the duplicate ring-shaped path in the event of a broken optical fiber, preventing system malfunction.



monitoring from a Web browser with a user-defined Web application (using Web Tool Kit). It is also possible to automatically collect data on a Memory Card mounted to an ONC and automatically transfer data to the host PLC (using Data Collection/Distribution Software).



Connecting via an ONC enables remote

Construction of systems in multivendor env ironments simplified with protocol macros.

The evolution of the SYSMAC CS1 is accelerating advances in the production site.



Truly Seamless Incorporation of OMRON Components and Other Devices into Networks

When the CPU Unit (Ver. 3.0 or later) or Serial Communications Board or Serial Communications Unit (Ver. 1.2 or later) receive a FINS command containing a CompoWay/F command (see note 1) via network or serial communications, the command is automatically converted to a protocol suitable for the message and forwarded using serial communications.

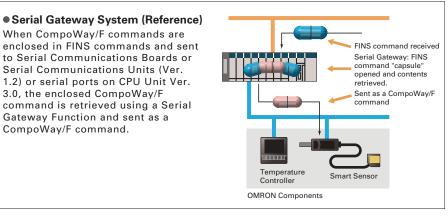
 CompoWay/F (See note 2.) Host Link FINS ications Boards or (Possible only with Serial Cor Serial Communications Units Ver. 1.2 or later)



Note 1: FINS Abbreviation for Factory Interface Network Service. A

command system for message services common to OMRON networks. FINS commands can be sent across up to 8 network levels, including serial communications paths using a serial gateway. (Possible only with CS/CJ-series CPU Unit Ver. 2.0 or later 1

Note 2: CompoWay/F CompoWay/F is an integrated communications protocol used for OMRON general-purpose serial communications. It is used by Temperature Controllers, Digital Panel Meters, Timer/Counters, Smart Sensors, Cam Positioners, Safety Controllers, etc. (as of July 2004)



More Ports for Even More **Serial Device Connections**

Serial Communications Units (Ver.

3.0, the enclosed CompoWay/F

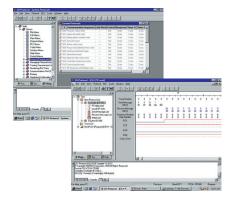
Gateway Function and sent as a

CompoWay/F command

Protocol macros make it easy to create serial communications protocols (communications frames, error checks, retries, error processing, etc.) to match those of remote communications devices. Multiple ports are provided for this function. Each PLC supports up to 16 Serial Communications Units (32 ports total) and one Serial Communications Board (with 2 ports). This makes it possible to connect up to 34 devices with serial communications at a speed of 38.4 Kbps. Message length has been increased from 256 to 1,000 bytes to give communications more power than ever before.

Windows-based Software **Simplifies Serial Device** Connections

Protocol macros for Serial Communications Units and Boards can be created using the CX-Protocol, thus enabling message tracing and greatly reducing the time involved in connecting various serial devices.



Enhanced Protocol Macro NEW **Functionality**

cations Units/Boards with Ver. 1.2 or later)

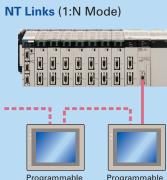
- Baud rate increased from 38,400 bps to 57,600 bps for faster communications.
- Standard system protocol added for greater connectability with components and PLCs. •CompoWay/F Master Host Link Master functions •Mitsubishi Computer Link Master

Wide Range of Applicable **Protocols Allows for High** Value-added Programs

The CS1 Series supports a wide range of serial communications protocols, such as Host Link, no-protocol, NT Link, peripheral bus, and more. These allow for high value-added programs such as MMI, communications, and data processing.

The Fastest Communications in the Industry with **High-speed NT Links**

Combine with one of the NS Series Programmable Terminals (NS8, NS10, or NS12) to enable connecting Highspeed NT Links, Using NT Link terminology together with a communications speed of 115 Kbps provides high-speed response.



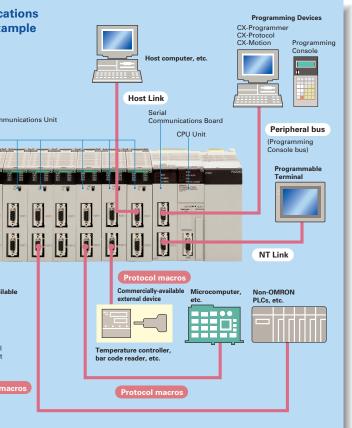
PLC-to-PT connection in NT Link (1:N mode) com can be either one-to-one or one-to-many

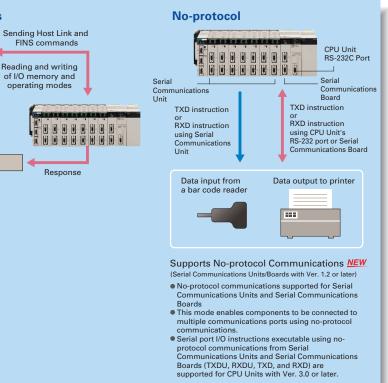
Serial Communications Configuration Example





Host Links Device





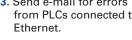
Advanced management and resource inheri tance providing powerful support for maintenance and operation.

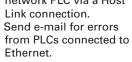
The evolution of the SYSMAC CS1 is accelerating advances in the production site.



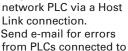


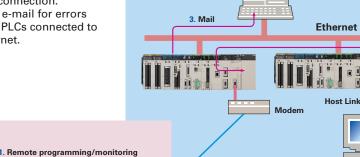
- 1. Program or monitor a remote PLC via a modem connection.
- 2. Program or monitor a Link connection. **3.** Send e-mail for errors





via modem (See note.)

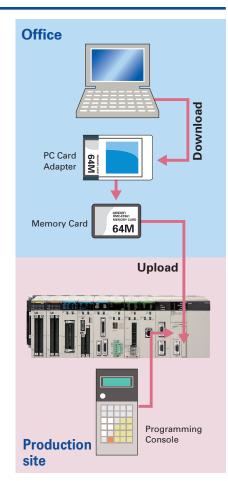




Memory Cards for Data File Management

ote: The same kind of programming and mor erformed via normal Host Link is possible.

User programs, I/O memory, or system parameters can be converted to Windows-based files and stored in Memory Cards or in EM file memory in the CPU Unit. It is also possible to automatically read the user program and other data from the Memory Card to the CPU Unit at startup, replacing ROM operation. Change programs onsite using only a Memory Card and Programming Console, or use Memory Cards to store symbol tables or I/O comments. Connecting a Programming Device allows monitoring operations with ladder programs with comments. It is also possible to save and read data such as DM data to a Memory Card during operation, and the Memory Cards are ideal for operations such as saving quality data and reading recipes.



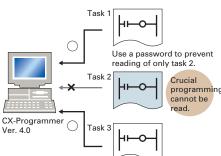
Host Linl

2. Remote program

ing via Host Link

Boost Program Security by Keeping Part of It Hidden (for CPU Unit Ver. 2.0 or Later)

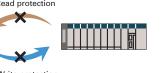
You can prevent access to special tasks by requiring the user to have a password to read them.



This allows you to hide crucial parts of the program.

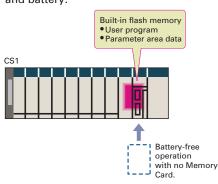
By applying write protection, you can also prevent a user from inadvertently writing over the hidden part of the program. This provides additional protection for your program.





Internal Flash Memory-based Battery-free Operation

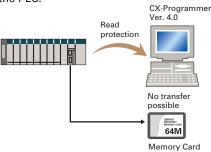
Flash memory (non-volatile memory) is built into the new CS1's CPU Unit. User programs and system parameters (e.g., PC Setup and data link tables) are automatically saved to this flash memory. This means that the new CS1 can operate without a Memory Card and battery.



NEW CX-Programmer Ver. 5.0 or higher required.

from PLCs (for CPU Unit Ver. 2.0 or Later)

In addition to applying read protection functions to the user program area and tasks, you can also protect against the transfer of user programs to a Memory Card. This prevents leaks of proprietary information by completely protecting against the reading of programs inside the PLC.

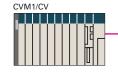


Easy Replacement of Existing Models

Programs designed for existing models (C200HX/HG/HE, CVM1, or CV-series PLCs) using the CX-Programmer can be converted for use with the new CS1. The following functions are available to make the conversion to the new CS1 even easier

- convert programs designed for the CVM1/CV that include internal I/O memory addresses.
- and ZCPL) instructions





Store All I/O Comments, Symbol Names, Rung Comments, NEW and Other Information in CPU Unit Comment Memory (Unit Ver. 3.0 or later)

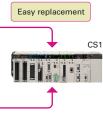
When downloading projects, the Memory Card, EM file memory, or comment memory (in the CPU Unit's flash memory) can be selected as the transfer destination for I/O comments, symbol names, rung comments, and other data. This enables data such as I/O comments, symbol names, and rung comments to be stored in the CPU



Prevent Information Leaks

• CV-CS address conversion instruction to

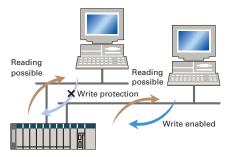
C200HX/HG/HE: Region comparison (ZCP)



Write Protection from a Specific Node over the Network

(for CPU Unit Ver. 2.0 or Later)

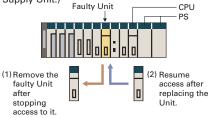
You can now stop specific nodes from writing over the network.By preventing unintentionally writes to the PLC while monitoring data over the network, you can prevent potential problems.



Replace Malfunctioning Units without Turning OFF the Power (Online Unit Replacement)

When an I/O Unit, a Special I/O Unit, or a CPU Bus Unit is malfunctioning, it is now possible to replace the faulty Unit while the system continues operating. This is particularly effective for systems that cannot be stopped when a problem has occurred in another part of the system.

(This function requires a CS1D-CPU S CPU Unit, a CS1D-BC082 or CS1D-Bl092 Backplane, and a CS1D-PA207R or CS1D-PD024 Power Supply Unit.)



Unit's internal comment memory when a Memory Card or EM file memory are both not available. (PLC models: CS/CJseries with unit version 3.0 or later only.)

Machine performance improved with high-speed, high-precision motion control.

The evolution of the SYSMAC CS1 is accelerating advances in the production site.

Position Control Units

Two Types of Outputs and Control of 1, 2, or 4 Axes

Select from 1-axis, 2-axis, and 4-axis models with either open-collector output or line-driver output to suit a number of different applications.

A Variety of Positioning **Functions**

There are 2 operating modes: direct operation (position, speed, acceleration, and deceleration data specified from the ladder program), which is effective for setting target positions and speeds immediately or during operation, and memory operation, where fixed patterns are stored beforehand in the Unit and used for operation. There are also a variety of positioning functions, such as interrupt feeding, which is effective for feeder control, and forced interrupt, which is useful in emergencies.

Advanced Motion Control Units

Easy System Construction

Up to 30 physical axes and two virtual axes, making a total of 32, can be controlled, and the servo interface is handled by high-speed servo communications (MECHATROLINK-II, a registered trademark of Yaskawa Electric Corporation). This makes it possible to control multiple axes with less wiring.

Easy Data Control

High-speed servo communications lets you read programs and parameter settings from CX-Programmer on a PC. You can also read and track the operating status of parameter settings inside the Servo Driver.

Easy Motion Control

Motion control, including positioning, synchronizing (electronic gears, electronic cams, tracking), speed, and torque control, can all be handled by the CS1.

Eight motion tasks can be used for simultaneous motion program execution.

Motion Control Units

Easy Programming with G Language and Multitasking

The Motion Control Units use G language to ensure easy programming. The Units have a large programming capacity of up to 100 programs and 2,000 program blocks, and allow independent operation of 4 tasks.

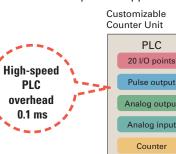
High-speed Interlocks

Interrupt programs can be executed from the motion control program using D codes (interrupt codes). Easy, fast interlocks ensure greater production efficiency.

Customizable Counter Units

A Whole New Concept

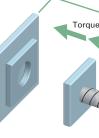
A high-speed PLC with 20 I/O points, a 2-axis high-speed counter, and 2 pulse or analog outputs have all been combined into 1 Unit. The Customizable Counter Units allow easy execution of complicated applications.

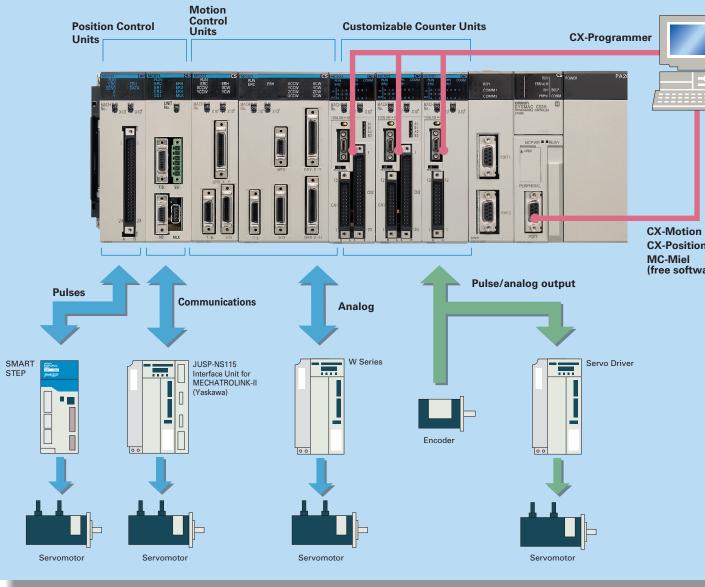


Easy Control for Bending and Pressing

It is possible to switch between speed control and torque control from the ladder program, enabling bending operation for metals and pressing for bonding. operation

Torque Sensor





CS1W-HCA22

Positio

Analog input Servo Driver

Torque

Sneed

Synchronous Control with Electronic Cam

Counter input and pulse output that previously could only be connected via a CPU Unit can now both be handled by the same Unit. The built-in high-speed PLC enables synchronous control of, for example, electronic cams. The cam curve that determines the relationship between counter input and pulse output can be defined freely using the line-segment approximation function from the ladder program.

Design Costs Reduced by Modularization

Ladder programs and I/O instructions to be re-used or shared by designers can be transferred from the main CPU Unit to the Units, allowing "modularization" that helps to reduce design costs. Up to 96 Units can be used, enabling easy system expansion in the future.

Motion Applications with High-speed Response

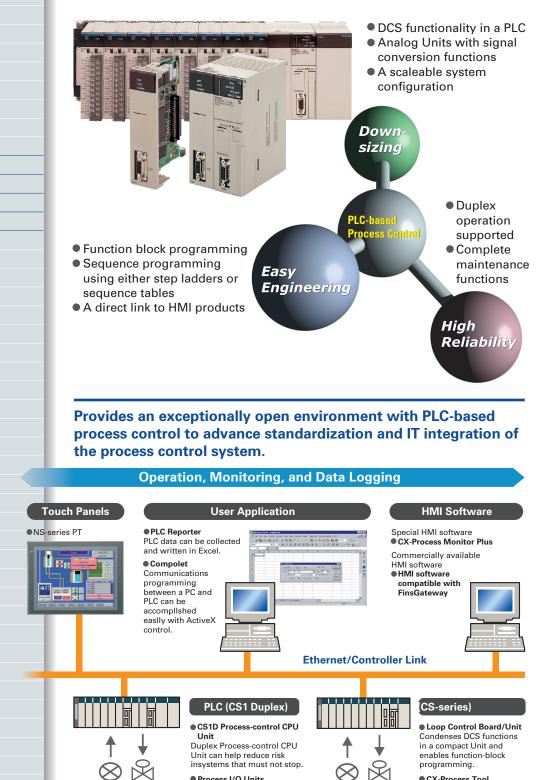
A wide range of interrupt functions and superior response performance enable motion applications requiring highspeed response using pulse I/O.

CX-Position (free software)

Smart Process Control OMRON PLC-based Process Control brings

Major Innovations to Process Automation

The evolution of the SYSMAC CS1 accelerates DCS downsizing



 \bigotimes

CX-Process Tool

Function blocks can be

pasted into windows and

graphic programming can be performed by arranging blocks with the mouse.

Process I/O Units

signal conversion

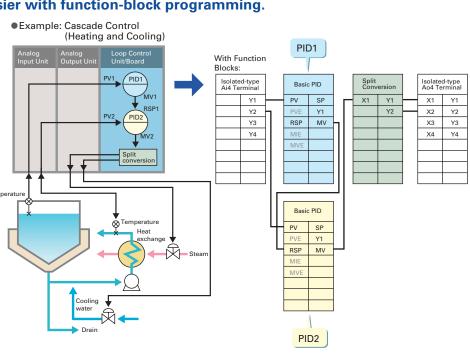
Analog I/O Units are available

for diverse functions such as

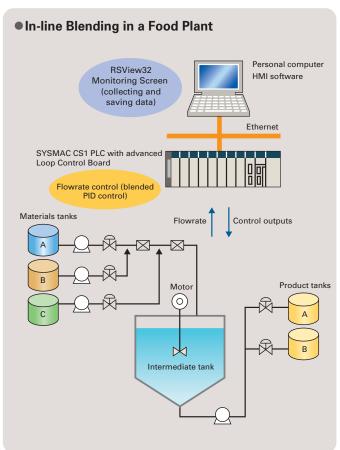
Isolators, power supplies, and

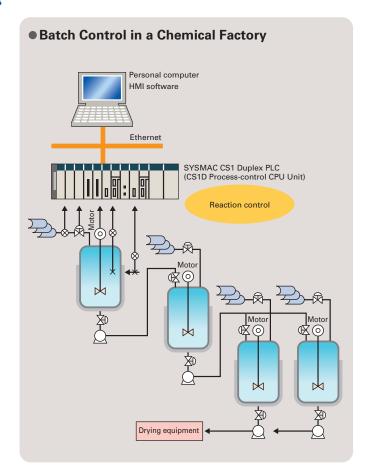
Diversified Loop Control is even easier to use. Programming becomes even easier with function-block programming.

Packed with complete DCS functionality, the LCBs/LCUs are programmed with function blocks designed specifically for process control. Similar to preparing a flow sheet, function blocks are pasted and connections made using a graphic interface. A wide array of control methods, from basic PID control to cascade and feed-forward control, are possible.

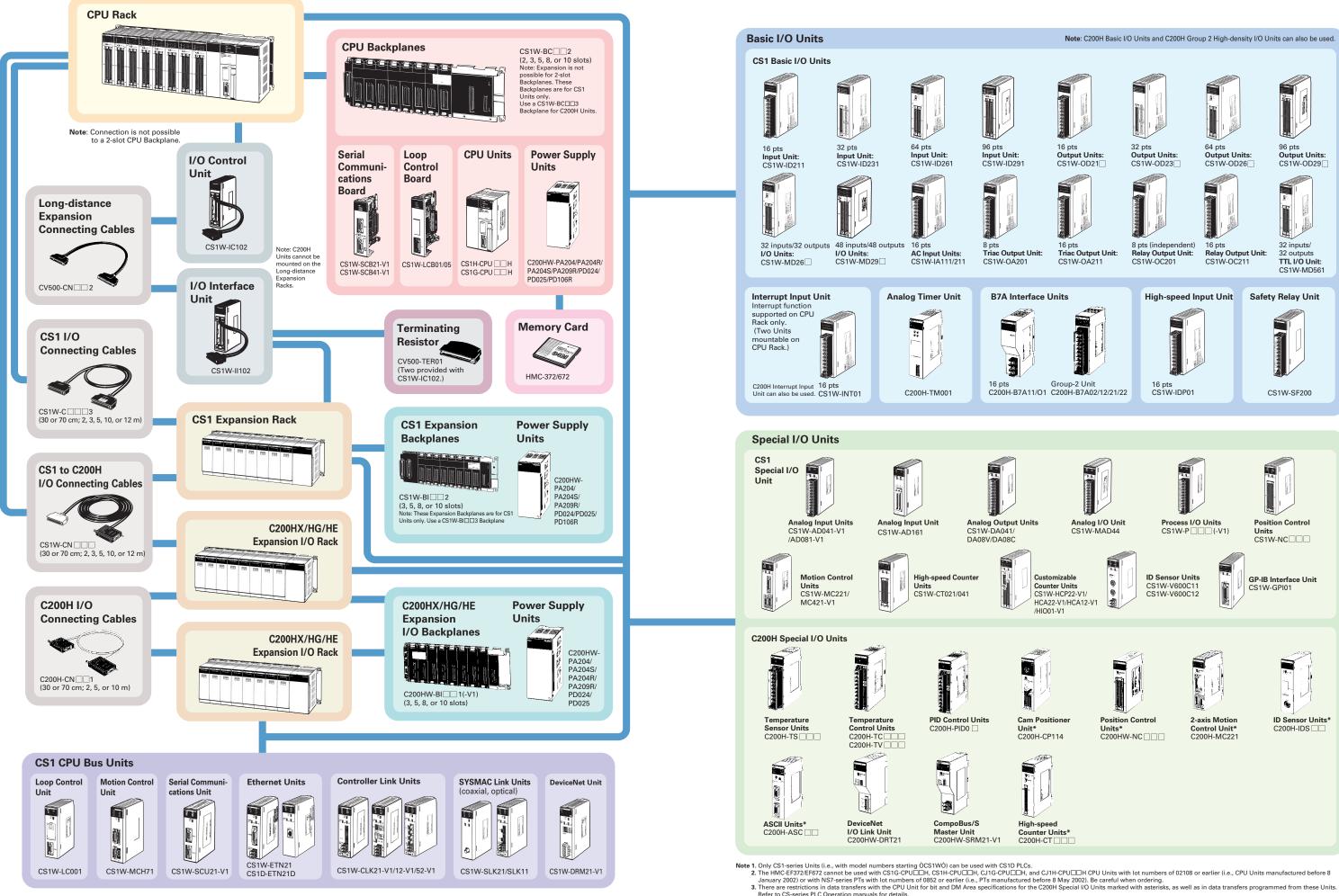


PLC-based Process Control Application Examples





A Complete Lineup of Units for Optimum C ontrol.



Specifications by Model

ltem	Specifications								
Model	CS1H-CPU67H CS1D-CPU67S	CS1H-CPU66H	CS1H-CPU65H CS1D-CPU65S	CS1H-CPU64H	CS1H-CPU63H	CS1G-CPU45H	CS1G-CPU44H CS1D-CPU44S	CS1G-CPU43H	CS1G-CPU42H CS1D-CPU42S
No. of I/O points	5,120 (No. of Expansion Racks: 7) 5,120 (No. of Expansion Racks: 7) Racks: 3)							ansion Racks: 2)	
Program capacity	250 Ksteps	120 Ksteps	60 Ksteps	30 Ksteps	20 Ksteps	60 Ksteps	30 Ksteps	20 Ksteps	10 Ksteps
DM Area					32	kW			
EM Area	32 kW x 13 banks	32 kW x 7 banks	32 kW x 3 banks	32 kW x 1 bank	32 kW x 1 bank	32 kW x 3 banks	32 kW x 1 bank	32 kW x 1 bank	32 kW x 1 bank
LD instruction time		20 ns 40 ns							
Control	Stored program method								
I/O control	Both cyclic scan method and on-demand mode can be used.								
Programming language	Ladder diagram								
Instruction length	1 to 7 steps/instruction								
No. of instructions	Approx. 400								
No. of tasks	288 (256 shared with interrupt tasks)								
Interrupt types		Scheduled interrupts, I/O interrupts, power OFF interrupt, and external I/O interrupts (interrupts from Inner Boards and CPU Bus Units).							
Internal communi- cations port	1 peripheral port and 1 RS-232C port								
Mountable optional products	Memory Cards, Inner Boards (e.g., Serial Communications Boards)								
Main functions	Parallel peripheral service processing, constant (minimum) cycle time, cycle time monitoring, input time constant settings, debugging (online edit, error simulation, forced set and reset, data trace, differential monitoring, etc.), program protection, diagnostic check, error history, clock, power OFF detection delay time, remote programming and monitoring, eight-level communications, etc. (See note.)								

Note: CPU Unit must be Unit Ver. 2.0 or later for 8 levels of communications (Pre-Ver. 2.0 CPU Units allow communications over three network levels).

Name	Model			Specifications		International standards		
	CS1H-CPU67H	5,120 I/O points	250 Ksteps	448 Kwords of data (DM: 32 Kw	ords, EM: 32 Kwords x 13 banks)			
	CS1H-CPU66H	5,120 I/O points	120 Ksteps	256 Kwords of data (DM: 32 Kw	ords, EM: 32 Kwords x 7 banks)	1		
	CS1H-CPU65H	5,120 I/O points	60 Ksteps	128 Kwords of data (DM: 32 Kw	ords, EM: 32 Kwords x 3 banks)	1		
	CS1H-CPU64H	5,120 I/O points	30 Ksteps	64 Kwords of data (DM: 32 Kwo	ords, EM: 32 Kwords x 1 bank)	1		
CPU Units	CS1H-CPU63H	5,120 I/O points	20 Ksteps	64 Kwords of data (DM: 32 Kwo	ords, EM: 32 Kwords x 1 bank)	UC1, N, L, CE		
	CS1G-CPU45H	5,120 I/O points	60 Ksteps	128 Kwords of data (DM: 32 Kw	ords, EM: 32 Kwords x 3 banks)	1		
	CS1G-CPU44H	1,280 I/O points	30 Ksteps	64 Kwords of data (DM: 32 Kwo	ords, EM: 32 Kwords x 1 bank)	-		
	CS1G-CPU43H	960 I/O points	20 Ksteps	64 Kwords of data (DM: 32 Kwo	ords, EM: 32 Kwords x 1 bank)	1		
	CS1G-CPU42H	960 I/O points	10 Ksteps	64 Kwords of data (DM: 32 Kwo	ords, EM: 32 Kwords x 1 bank)	1		
	CS1D-CPU67S	5,120 I/O points	250 Ksteps	448 Kwords of data (DM: 32 Kw	ords, EM: 32 Kwords x 13 banks)			
CPU Unit	CS1D-CPU65S	5,120 I/O points	60 Ksteps	128 Kwords of data (DM: 32 Kw	ords, EM: 32 Kwords x 3 banks)			
(with on-line replacement capability)	CS1D-CPU44S	1,280 I/O points	30 Ksteps	64 Kwords of data (DM: 32 Kwo	ords, EM: 32 Kwords x 1 bank)	UC1, N, L, CE		
capability)	CS1D-CPU42S	960 I/O points	10 Ksteps	64 Kwords of data (DM: 32 Kwo		-		
	CS1W-BC023	2 slots (Expansion I/O						
	CS1W-BC033	3 slots		· · · · ·				
CPU Backplanes	CS1W-BC053	5 slots				U, C, N, L, CE		
	CS1W-BC083	8 slots						
	CS1W-BC103	10 slots				-		
	CS1W-BC022	2 slots (Expansion I/O	Units cannot be o	connected.)				
	CS1W-BC032	3 slots				-		
CPU Backplanes	CS1W-BC052	5 slots						
(for CS1 Units only)	CS1W-BC082	8 slots						
	CS1W-BC102	10 slots						
CS1D CPU Backplane (with on-line replacement capability)	CS1D-BC082S	8 slots (use together v	with the CS1D-CPU	J□□S)		UC1, N, CE, L		
,	CS1W-BI033	3 slots						
	CS1W-BI053	5 slots				-		
Expansion Backplanes	CS1W-BI083	8 slots				U, C, N, L, CE		
	CS1W-BI103	10 slots				-		
	CS1W-BI032	3 slots						
CS1 Expansion	CS1W-BI052	5 slots				– – U, C, N, CE		
Backplanes (for CS1 Units only)	CS1W-BI082	8 slots						
	CS1W-BI102	10 slots				-		
CS1D Expansion Backplane (with on-line replacement capability)	CS1D-BI092	9 slots (use together v	UC1, N, L, CE					
	C200HW-PA204	100 to 120 VAC/200 to	240 VAC; Output	capacity: 5 VDC at 4.6 A, 26 VDC at	t 0.625 A, total 30 W max.			
	C200HW-PA204S	100 to 120 VAC/200 to 240	VAC (with 24 VDC, 0	1.8-A service power supply); Output capa	acity: 5 VDC at 4.6 A, 26 VDC at 0.625 A, total 30 W max.	U, C, N, L, CE		
	C200HW-PA204R				at 4.6 A, 26 VDC at 0.625 A, total 30 W max.	U, C		
Power Supply Units	C200HW-PA209R				at 9 A, 26 VDC at 1.3 A, total 45 W max.	U, C, N, L, CE		
	C200HW-PD024	24 VDC; Output capacity: 5 VDC at 4.6 A, 26 VDC at 0.625 A, total 30 W max.				UC1, N, L, CE		
	C200HW-PD025	24 VDC, Output capac	UC1, L (approval pending), N, C					
	C200HW-PD106R		,	, 26 VDC at 1.0 A, total 30 W max.		UC		
CS1D Power Supply	CS1D-PA207R	100 to 120 V AC/200 to 240 V, 50/60 Hz (RUN output), output capacity: 5 V DC at 7 A, 26 V DC at 1.3 A, total 35 W max. (for both Duplex-CPU Systems and Single-CPU Systems)			UC1, N, L, CE			
Unit (with on-line replacement capability)	CS1D-PD024				both Duplex-CPU Systems and Single-CPU Systems)	UC1, CE, N, L		
replacement capability)	CS1D-PD025				ooth Duplex-CPU Systems and Single-CPU Systems)	UC1, L (approval pending), N, C		
I/O Control Unit	CS1W-IC102		·	12 m (50 m max.). (With 2 termina				
I/O Interface Unit	CS1W-II102	For long distance exp				- U, C, CE		
	HMC-EF372	Flash memory, 30 Mb	0	x				
Memory Cards	HMC-EF672	Flash memory, 64 Mb	,			L, CE		
.,	HMC-AP001	-		on personal computer)		CE		
Sorial Communications	CS1W-SCB21-V1	Two RS-232C ports						
Serial Communications Boards	CS1W-SCB21-V1	One RS-232C port and	d one RS-422/485 i	port		U, C, N, L, CE		
	CS1W-JCB01			stment and operation blocks				
			ioraaning botti aaju	structure and operation blocks	CPU Unit Inner Board for CS1 Series	UC1, N, CE		
Loop Control Board			including both adju	ustment and operation blocks	CI O Officialities board for COT Series	001, N, CL		
Loop Control Board	CS1W-LCB05 CQM1-PR001-E			ustment and operation blocks				

Support Software

	Product name	Model	Specifications		
CX-One FA integrated Tool Package		CX-ONE-AL01C-E	One license	CX-One is a package that integrates the Support Software for OMRON PLCs and components. CX-On	
		CX-ONE-AL03C-E	Three licenses	operates on the following OS	
		CX-ONE-AL10C-E	Ten licenses	 OS: Windows 98SE, Me, NT4.0 (service Pack 6a), 2000 (Service Pack 3 or higher), or XP. CX-One includes CX-Programmer Ver. 6, CX-Simulator Ver. 1, CX-Protocol Ver. 1, CX-Motio Ver. 2, CX-Position Ver. 2, CX-Process Tool Ver. 4 For details, refer to the CX-One Catalog (Cat. No. R134). 	
				CX-Programmer, CX-Simulator, CX-Protocol, CX-Motion, CX-Position, and CX-Process ordered individually using the following model numbers.	
		WS02-CXPC1-E-V6	One license		
	CX-Programmer Ver. 6.	WS02-CXPC1-E03-V6	Three licenses	PLC programming software OS: Windows 98SE, Me, NT4.0 (Service Pack 6a), 2000 (Service Pack 3 or higher), or XP	
		WS02-CXPC1-E10-V6	Ten licenses		
	CX-Simulator Ver. 1.	WS02-SIMC1-E	One license	Ladder program simulation software Support Software for Windows. OS: Windows 98SE, Me, NT4.0 (Service Pack 6a), 2000 (Service Pack 3 or higher), or XP	
CX-Protocol Ver. 1.	WS02-PSTC1-E	One license	Software to create protocol macros OS: Windows 98SE, Me, NT4.0 (Service Pack 6a), 2000 (Service Pack 3 or higher), or XP		
	CX-Motion Ver. 2.	WS02-MCTC1-EV2	One license	Motion Control Unit support software OS: Windows 98SE, Me, NT4.0 (Service Pack 6a), 2000 (Service Pack 3 or higher), or XP	
	CX-Position Ver. 2.	WS02-NCTC1-EV2	One license	Position Control Unit support software OS: Windows 98SE, Me, NT4.0 (Service Pack 6a), 2000 (Service Pack 3 or higher), or XP	
		WS02-LCTC1-EV4	One license		
	CX-Process Tool Ver. 4.	WS02-LCTC1-EV4L03	Three licenses	Loop Controller programming software OS: Windows 98SE. Me. NT4.0 (Service Pack 6a). 2000 (Service Pack 3 or higher). or XP	
		WS02-LCTC1-EV4L10	Ten licenses		
CX-Process Monitor Plus WS02-LCMC1-E		Loop Control Board, Unit Monitoring Software OS: Windows 2000, NT4.0			
	t Software for I/O Unit	WS02-PUTC1-E		Settings Software 5, 98, NT4.0, 2000	
DeviceNet Configurator Software WS02-CFDC1-E		WS02-CFDC1-E	DeviceNet Configuration Software OS: Windows 95, 98, Me, NT4.0, 2000, XP		

Windows2000/XP

Windows98/Me/2000/XP

Windows98/Me/2000/XP Windows2000/XP

nternational standards

UC1, N, L, CE

U, C, N, L, CE

UC1, N, L, CE

UC, N, L, CE

UC1, N, L, CE

UC1, N, L, CE

U, C, N, CE

UC1, N, L, CE

UC, N, L, CE

UC1, N, L, CE

U, C, N, L, CE

UC, N, L, CE

UC1, N, L, CE

U, C, N, L, CE

UC, N, L, CE

C200H and C200HW Basic I/O Units can be used in addition to the above Units.

U, C, CE

Middleware

Product name	Model	Specifications		
SYSMAC Compolet Version 2003	SCPL-SYSFL-2003E	Software for communications with OMRON PLCs		
	SDKY-95HLK-E97	Simple Data Collection Software (host link version)		
PLC Reporter 32	SDKY-95MLT-E97	Simple Data Collection Software (multi-network version		
FinsGateway Version 2003	SFGW-RT-2003	Communications Middleware		

CS1-series Basic I/O Units

Classification	Name	Model	Specifications
		CS1W-ID211	7 mA, 24 VDC, 16 inputs
Input Units	DC Input Unit	CS1W-ID231	6 mA, 24 VDC, 32 inputs
	Domparonia	CS1W-ID261	6 mA, 24 VDC, 64 inputs
		CS1W-ID291	Approx. 5 mA, 24 VDC, 96 inputs
	AC Input Unit	CS1W-IA111	100 to 120 VAC, 100 to 120 VDC, 16 inputs
	AC Input Onit	CS1W-IA211	200 to 240 VAC, 16 inputs
	Interrupt Input Unit	CS1W-INT01	7 mA, 24 VDC, 16 inputs
	High-speed Input Unit	CS1W-IDP01	7 mA, 24 VDC, 16 inputs
	Safety Relay Unit	CS1W-SF200	24 VDC, 1 word/2 word shared input, 4 commons
	Delay Contract Onterna Ulaite	CS1W-OC201	2 A, 250 VAC, 2 A, 24 VDC, 0.1 A, 120 VDC max., independent contacts, 8 outputs
	Relay Contact Output Units	CS1W-0C211	2 A, 250 VAC, 2 A, 24 VDC, 0.1 A, 120 VDC max., 16 outputs
	Transistor Output Unit	CS1W-0D211	0.5 A, 12 to 24 VDC, 16 sinking outputs
		CS1W-0D212	0.5 A, 24 VDC, 16 sourcing outputs, with load short-circuit protection and alarm function
		CS1W-OD231	0.5 A, 12 to 24 VDC, 32 sinking outputs
Output Units		CS1W-OD232	0.5 A, 24 VDC, 32 sourcing outputs, with load short-circuit protection and alarm function
		CS1W-OD261	0.3 A, 12 to 24 VDC, 64 sinking outputs
		CS1W-OD262	0.3 A, 24 VDC, 64 sourcing outputs, with load short-circuit protection and alarm function
		CS1W-OD291	0.1 A, 12 to 24 VDC, 96 sinking outputs
		CS1W-OD292	0.1 A, 12 to 24 VDC, 96 sourcing outputs
	Triac Output Unit	CS1W-OA201	1.2 A, 250 VAC max., 8 outputs.
		CS1W-0A211	0.5 A, 250 VAC max., 16 outputs.
		CS1W-MD261	6 mA, 24 VDC, 32 inputs/ 0.3 A, 12 to 24 VDC, 32 sourcing outputs
	Mixed I/O Units DC Input/Transistor Outputs	CS1W-MD262	6 mA, 24 VDC, 32 inputs/0.3 A, 24 VDC, 32 sourcing outputs, with load short-circuit protection and alarm function
I/O Units	Units	CS1W-MD291	Approx. 5 mA, 24 VDC, 48 inputs/ 0.1 A, 12 to 24 VDC, 48 sinking outputs
		CS1W-MD292	Approx. 5 mA, 24 VDC, 48 inputs/ 0.1 A, 12 to 24 VDC, 48 sourcing outputs
	TTL I/O Unit	CS1W-MD561	5 VDC, 32 inputs, 32 outputs

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Special I/O Units

Control Units	C200H-TC001 C200H-TC003 C200H-TC102 C200H-TC102 C200H-TC103 C200H-PID01 C200H-PID02 C200H-PID03 C200H-P114 C200H-ASC11 C200H-ASC21 C200H-ASC21 C200H-ASC31 CS1W-AD041-V1 CS1W-AD081-V1 CS1W-DA08V CS1W-DA08C CS1W-DA08C	Thermocouple input, feed-forward PID or ON/OFF transistor output Thermocouple input, feed-forward PID or ON/OFF voltage output Thermocouple input, feed-forward PID or ON/OFF voltage output Platinum-resistance thermometer input, feed-forward PID or ON/OFF voltage output Platinum-resistance thermometer input, feed-forward PID or ON/OFF voltage output Platinum-resistance thermometer input, feed-forward PID or ON/OFF voltage output Voltage input/current input, feed-forward PID or ON/OFF voltage output Voltage input/current input, feed-forward PID or ON/OFF voltage output Voltage input/current input, feed-forward PID or ON/OFF current output Valtage input/current input, feed-forward PID or ON/OFF current output Valtage input/current input, feed-forward PID or ON/OFF current output Valtage input/current input, feed-forward PID or ON/OFF current output 48 cam outputs (16 external outputs/2 internal outputs) Resolver response time: 200 µs max. (5 KHz) 200 Kbytes RAM, 2 RS-232C ports 200 Kbytes RAM, 1 RS-232C port, 1 RS-422A/485 port 200 Kbytes RAM, 2 RS-232C port, 1 RS-422A/485 port 200 Kbytes RAM, 2 RS-232C port, 1 NS-422C port for terminal 4 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 16 inputs	U, C, CE U, C U, C, CE UC1, N, CE UC1, CE UC1, N, CE	
nits or Unit Units t Units t Units it solated Thermocouple Input (high resolution)	C200H-TC003 C200H-TC101 C200H-TC102 C200H-PID01 C200H-PID02 C200H-PID03 C200H-PID03 C200H-ASC11 C200H-ASC11 C200H-ASC21 C200H-ASC31 C31W-AD041-V1 CS1W-AD081-V1 CS1W-AD161 CS1W-DA041 CS1W-DA041 CS1W-DA08V CS1W-DA08C	Thermocouple input, feed-forward PID or ON/OFF current output Platinum-resistance thermometer input, feed-forward PID or ON/OFF voltage output Platinum-resistance thermometer input, feed-forward PID or ON/OFF voltage output Platinum-resistance thermometer input, feed-forward PID or ON/OFF current output Voltage input/current input, feed-forward PID or ON/OFF transistor output Voltage input/current input, feed-forward PID or ON/OFF voltage output Voltage input/current input, feed-forward PID or ON/OFF voltage output Voltage input/current input, feed-forward PID or ON/OFF voltage output Voltage input/current input, feed-forward PID or ON/OFF current output Valtage input/current input, feed-forward PID or ON/OFF current output Voltage input/current input, feed-forward PID or ON/OFF current output Valtage input/current input, feed-forward PID or ON/OFF current output Valtage input/current input, feed-forward PID or ON/OFF current output Valtage input/current input, feed-forward PID or ON/OFF current output 48 cam outputs (16 external outputs) Resolver response time: 200 µs max. (5 KHz) 200 Kbytes RAM, 2 RS-232C ports 200 Kbytes RAM, 2 RS-232C ports, 1 RS-422A/485 port 200 Kbytes RAM, 2 RS-232C ports, 1 RS-232C port for terminal 4 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000	U, C U, C, CE UC1, N, CE UC1, CE	
nits or Unit Units t Units t Units it solated Thermocouple Input (high resolution)	C200H-TC101 C200H-TC102 C200H-TC103 C200H-PID01 C200H-PID02 C200H-PID03 C200H-CP114 C200H-ASC11 C200H-ASC21 C200H-ASC31 C200H-ASC31 CS1W-AD041-V1 CS1W-AD081-V1 CS1W-AD161 CS1W-DA041 CS1W-DA041 CS1W-DA08V CS1W-DA08C	Platinum-resistance thermometer input, feed-forward PID or ON/OFF transistor output Platinum-resistance thermometer input, feed-forward PID or ON/OFF voltage output Platinum-resistance thermometer input, feed-forward PID or ON/OFF current output Voltage input/current input, feed-forward PID or ON/OFF transistor output Voltage input/current input, feed-forward PID or ON/OFF transistor output Voltage input/current input, feed-forward PID or ON/OFF voltage output Voltage input/current input, feed-forward PID or ON/OFF voltage output Voltage input/current input, feed-forward PID or ON/OFF voltage output Voltage input/current input, feed-forward PID or ON/OFF current output 48 cam outputs (16 external outputs) Resolver response time: 200 µs max. (5 KHz) 200 Kbytes RAM, 2 RS-232C ports 200 Kbytes RAM, 2 RS-232C ports, 1 RS-422A/485 port 200 Kbytes RAM, 2 RS-232C ports, 1 RS-422A/485 port 200 Kbytes RAM, 2 NS-232C ports, 1 RS-422A/485 port 200 Kbytes RAM, 2 NS-232C ports, 1 RS-422A/485 port 200 Kbytes RAM, 2 NS-232C ports, 1 NS-422A/485 port 200 Kbytes RAM, 2 NS-232C ports, 1 NS-422A/485 port 200 Kbytes NAM, 2 NS-232C ports, 1 NS-422A/485 port 200 Kbytes NAM, 2 NS-232C ports, 1 NS-422A/485 port 200 Kbytes NAM, 2 NS-232C ports, 1 NS-422A/485 port 200 Kbytes NAM, 2 NS-232C ports, 1 NS-422A	U, C U, C, CE UC1, N, CE UC1, CE	
t Units t Units it solated Thermocouple Input (high resolution)	C200H-TC102 C200H-TC103 C200H-PID01 C200H-PID02 C200H-PID03 C200H-CP114 C200H-ASC11 C200H-ASC21 C200H-ASC31 CS1W-AD041-V1 CS1W-AD081-V1 CS1W-AD161 CS1W-DA041 CS1W-DA041 CS1W-DA08V CS1W-DA08C	Platinum-resistance thermometer input, feed-forward PID or ON/OFF voltage output Platinum-resistance thermometer input, feed-forward PID or ON/OFF current output Voltage input/current input, feed-forward PID or ON/OFF transistor output Voltage input/current input, feed-forward PID or ON/OFF voltage output Voltage input/current input, feed-forward PID or ON/OFF voltage output Voltage input/current input, feed-forward PID or ON/OFF voltage output Voltage input/current input, feed-forward PID or ON/OFF current output 48 cam outputs (16 external outputs/32 internal outputs) Resolver response time: 200 µ smx. (5 KHz) 200 Kbytes RAM, 2 RS-232C ports 200 Kbytes RAM, 2 RS-232C ports, 1 RS-422A/485 port 200 Kbytes RAM, 2 RS-232C ports, 1 RS-432C port for terminal 4 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 16 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/8000 (connector models) 4 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000	U, C U, C, CE UC1, N, CE UC1, CE	
t Units t Units it solated Thermocouple Input (high resolution)	C200H-TC103 C200H-PID01 C200H-PID02 C200H-PID03 C200H-CP114 C200H-ASC11 C200H-ASC21 C200H-ASC31 CS1W-AD041-V1 CS1W-AD081-V1 CS1W-AD161 CS1W-DA041 CS1W-DA041 CS1W-DA08V CS1W-DA08C	Platinum-resistance thermometer input, feed-forward PID or ON/OFF current output Voltage input/current input, feed-forward PID or ON/OFF transistor output Voltage input/current input, feed-forward PID or ON/OFF voltage output Voltage input/current input, feed-forward PID or ON/OFF voltage output Voltage input/current input, feed-forward PID or ON/OFF current output 48 cam outputs (16 external outputs/32 internal outputs) Resolver response time: 200 µs max. (5 KHz) 200 Kbytes RAM, 2 RS-232C ports 200 Kbytes RAM, 2 RS-232C ports, 1 RS-2422A/485 port 200 Kbytes RAM, 2 RS-232C ports, 1 RS-232C port for terminal 4 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/8000 (connector models) 4 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000	U, C U, C, CE UC1, N, CE UC1, CE	
t Units t Units it solated Thermocouple Input (high resolution)	C200H-PID01 C200H-PID02 C200H-PID03 C200H-CP114 C200H-ASC11 C200H-ASC21 C200H-ASC31 CS1W-AD041-V1 CS1W-AD081-V1 CS1W-AD161 CS1W-DA041 CS1W-DA08V CS1W-DA08C	Voltage input/current input, feed-forward PID or ON/OFF transistor output Voltage input/current input, feed-forward PID or ON/OFF voltage output Voltage input/current input, feed-forward PID or ON/OFF current output 48 cam outputs (16 external outputs/32 internal outputs) Resolver response time: 200 µs max. (5 KHz) 200 Kbytes RAM, 2 RS-232C ports 200 Kbytes RAM, 1 RS-232C port, 1 RS-422A/485 port 200 Kbytes RAM, 2 RS-232C port, 1 RS-432C port for terminal 4 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/8000 (connector models) 4 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000	U, C, CE UC1, N, CE UC1, CE	
t Units t Units it solated Thermocouple Input (high resolution)	C200H-PID02 C200H-PID03 C200H-CP114 C200H-ASC11 C200H-ASC21 C200H-ASC31 CS1W-AD041-V1 CS1W-AD081-V1 CS1W-AD161 CS1W-DA041 CS1W-DA041 CS1W-DA08V CS1W-DA08C	Voltage input/current input, feed-forward PID or ON/OFF voltage output Voltage input/current input, feed-forward PID or ON/OFF current output 48 cam outputs (16 external outputs/32 internal outputs) Resolver response time: 200 µs max. (5 KHz) 200 Kbytes RAM, 2 RS-232C ports 200 Kbytes RAM, 1 RS-232C port, 1 RS-422A/485 port 200 Kbytes RAM, 2 RS-232C port, 1 RS-4322C port for terminal 4 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 16 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 4 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000	U, C, CE UC1, N, CE UC1, CE	
t Units t Units it solated Thermocouple Input (high resolution)	C200H-PID03 C200H-CP114 C200H-ASC11 C200H-ASC21 C200H-ASC31 CS1W-AD041-V1 CS1W-AD081-V1 CS1W-AD161 CS1W-DA041 CS1W-DA08V CS1W-DA08C	Voltage input/current input, feed-forward PID or ON/OFF current output 48 cam outputs (16 external outputs/32 internal outputs) Resolver response time: 200 µs max. (5 KHz) 200 Kbytes RAM, 2 RS-232C ports 200 Kbytes RAM, 1 RS-232C port, 1 RS-422A/485 port 200 Kbytes RAM, 2 RS-232C ports, 1 RS-322C port for terminal 4 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/8000 (connector models) 4 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/8000 (connector models) 4 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000	U, C, CE UC1, N, CE UC1, CE	
Units t Units it solated Thermocouple Input (high resolution)	C200H-CP114 C200H-ASC11 C200H-ASC21 C200H-ASC31 CS1W-AD041-V1 CS1W-AD081-V1 CS1W-AD161 CS1W-DA041 CS1W-DA041 CS1W-DA08V CS1W-DA08C	48 cam outputs (16 external outputs/32 internal outputs) Resolver response time: 200 µs max. (5 KHz) 200 Kbytes RAM, 2 RS-232C ports 200 Kbytes RAM, 1 RS-232C port, 1 RS-422A/485 port 200 Kbytes RAM, 2 RS-232C ports, 1 RS-232C port for terminal 4 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 16 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/8000 (connector models) 4 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000	U, C, CE UC1, N, CE UC1, CE	
Units t Units it solated Thermocouple Input (high resolution)	C200H-ASC11 C200H-ASC21 C200H-ASC31 CS1W-AD041-V1 CS1W-AD081-V1 CS1W-AD161 CS1W-DA041 CS1W-DA04V CS1W-DA08C	Resolver response time: 200 µs max. (5 KHz) 200 Kbytes RAM, 2 RS-232C ports 200 Kbytes RAM, 1 RS-232C port, 1 RS-422A/485 port 200 Kbytes RAM, 2 RS-232C port, 1 RS-322C port for terminal 4 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 16 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/8000 (connector models) 4 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000	U, C, CE UC1, N, CE UC1, CE	
t Units it solated Thermocouple Input (high resolution)	C200H-ASC21 C200H-ASC31 CS1W-AD041-V1 CS1W-AD081-V1 CS1W-AD161 CS1W-DA041 CS1W-DA04V CS1W-DA08C	200 Kbytes RAM, 1 RS-232C port, 1 RS-422A/485 port 200 Kbytes RAM, 2 RS-232C ports, 1 RS-232C port for terminal 4 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 16 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 16 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/8000 (connector models) 4 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000	UC1, N, CE UC1, CE	
t Units it solated Thermocouple Input (high resolution)	C200H-ASC31 CS1W-AD041-V1 CS1W-AD081-V1 CS1W-AD161 CS1W-DA041 CS1W-DA08V CS1W-DA08C	200 Kbytes RAM, 2 RS-232C ports, 1 RS-232C port for terminal 4 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 16 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 16 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/8000 (connector models) 4 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000	UC1, N, CE UC1, CE	
t Units it solated Thermocouple Input (high resolution)	CS1W-AD041-V1 CS1W-AD081-V1 CS1W-AD161 CS1W-DA041 CS1W-DA08V CS1W-DA08C	4 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 16 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/8000 (connector models) 4 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000	UC1, CE	
t Units it solated Thermocouple Input (high resolution)	CS1W-AD081-V1 CS1W-AD161 CS1W-DA041 CS1W-DA08V CS1W-DA08C	8 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 16 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/8000 (connector models) 4 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000	UC1, CE	
t Units it solated Thermocouple Input (high resolution)	CS1W-AD161 CS1W-DA041 CS1W-DA08V CS1W-DA08C	16 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/8000 (connector models) 4 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, resolution of 1/4000	UC1, CE	
t Units it solated Thermocouple Input (high resolution)	CS1W-DA041 CS1W-DA08V CS1W-DA08C	16 inputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/8000 (connector models) 4 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA, resolution of 1/4000 8 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, resolution of 1/4000		
it solated Thermocouple Input (high resolution)	CS1W-DA08V CS1W-DA08C	8 outputs, 1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, resolution of 1/4000	UC1, N, CE	
it solated Thermocouple Input (high resolution)	CS1W-DA08C			
it solated Thermocouple Input (high resolution)				
solated Thermocouple Input (high resolution)	CS1W-MAD44	8 outputs, 4 to 20 mA, resolution of 1/4000	U, C, N, CE	
solated Thermocouple Input (high resolution)		4 inputs (4 to 20 mA, 1 to 5 V), 4 outputs (1 to 5 V, 0 to 10 V, etc.)	U, C, N, L, CE	
	CS1W-PTS11	4 inputs, B, E, J, K, N, R, S, T, U, Wre5-26, PL II, ±100 to 100 mV		
high resolution)	CS1W-PTS12	4 inputs, Pt100 Ω (JIS, IEC), JPt100 Ω, Ni508.4 Ω	UC1, CE, N UC1, CE	
solated DC Input (high resolution)	CS1W-PDC11	4 inputs, 4 to 20 mA, 0 to 20 mA, 0 to 10 V, 0 to 5 V, ±5 V, 1 to 5 V, 0 to 1.25 V, ±1.25 V		
	_			
		-		
DC Input (100 mV)		· ·		
ounter Units -			UC, CE	
			110.05	
e Units		Supports Master Mode/Slave Mode	UC, CE	
ol Units				
_		1-axis pulse train open collector output		
-		2-axis pulse train open collector output	U, C, CE	
rol Units		4-axis pulse train open collector output		
	CS1W-NC233	2-axis pulse train line driver output		
		4-axis pulse train line driver output		
ID Sensor Unit DeviceNet I/O Link Unit		For V600 RFID System, 1 Head	U, CE	
		For V600 RFID System, 2 Heads	0, 02	
		DeviceNet remote I/O slave	U, C, N, CE	
Master Unit	C200HW-SRM21-V1	CompoBus/S remote I/O	U, C, N, L, CE	
	CS1W-HCA12-V1	1-axis pulse input, 1 analog input, 2 analog outputs, 12 DC inputs, 8 transistor outputs		
Counter Units	CS1W-HCP22-V1	2-axis pulse input, 2-axis pulse output, 12 DC inputs, 8 transistor outputs		
Customizable Counter Units		2-axis pulse input, 2 analog outputs, 12 DC inputs, 8 transistor outputs	– U, C, CE	
	In the second se	colated Thermocouple Input economical type) CS1W-PTS51 NEW conomical type) CS1W-PTS55 CS1W-PTS55 colated Resistance Thermometer Input economical type) CS1W-PTS55 NEW colated DC Input (economical type) CS1W-PTS55 NEW colated Thermocouple Input CS1W-PDC55 NEW colated Thermocouple Input CS1W-PTS02 CS1W-PTS02 colated Thermocouple Input CS1W-PTS02 CS1W-PTS03 colated Thermoreature Resistance Input (Ni508.4 ½) CS1W-PTS01 CS1W-PTS03 colated Two-wire Transmitter Input CS1W-PTS01 CS1W-PDC01 colated Pulse Input CS1W-PDC01 CS1W-PMV01 colated Control Output CS1W-PMV02 CS1W-PMV02 cower Transducer Input CS1W-PTR02 CS1W-PTR02 control Output CS1W-PTR01 CS1W-MC211 columer Units CS1W-MC221 CS1W-NC213 columer CS1W-NC213 CS1W-NC213 columer CS1W-NC233 CS1W-NC233 columer CS1W-NC233 CS1W-NC33 columits CS1W-NC33	colated Thermocouple Input CS1W-PTSS1 Minuts, R, S, K, J, T, L, B consonnial type) Binputs, R, S, K, J, T, L, B Binputs, R, S, K, J, T, L, B colated Resistance Thermometer Input CS1W-PTSS2 Binputs, R, S, K, J, T, L, B colated Resistance Thermometer Input CS1W-PTSS6 Binputs, R, S, K, J, T, L, B colated DC Input (economical type) CS1W-PTSS6 Binputs, A to 20 mA, 0 to 10, V, 0 to 5 V, 10 S V colated Platinum-resistance Thermometer Input CS1W-PTS05 4 inputs, R100 Ω, P1100 Ω colated Platinum-resistance Thermometer Input CS1W-PTS03 4 inputs, A to 20 mA, 1 to 5 V, 0 to 5 V, ±5 V, 0 to 10 V, ±10 V colated Presentinum-resistance Thermometer Input CS1W-PTS03 4 inputs, 4 to 20 mA, 1 to 5 V colated Drive-wire Transmitter Input CS1W-PTS01 4 inputs, 4 to 20 mA, 1 to 5 V, 0 to 10 V, ±10 V colated Control Output CS1W-PTS01 4 unputs, 0 to 1 mA, 1 to 5 V colated Control Output CS1W-PTR01 8 inputs, 0 to 1 mA, ±1 mA C Input (100 mV) CS1W-PTR01 8 inputs, 0 to 1 mA, ±1 mA C Input (100 mV) CS1W-PTR02 2 vaxis pulse input, 500 Kops C Input (100 mV) CS1W-CT041 4 vaxis pulse input, 500 Kops	

C200H and C200HW Special I/O Units can be used in addition to the above Units.

CPU Bus Units

Name	Model	Specifications	International standards	
Motion Control Unit	CS1W-MCH71	MECHATROLINK II; Real axes: 30; Virtual axes: 2; Special motion control language	UC1, CE	
	CS1W-CLK21-V1	Wired	UC1, N, L, CE	
Controller Link Units	CS1W-CLK12-V1	Optical ring (H-PCF cable)		
	CS1W-CLK52-V1	Optical ring (GI cable)	UC1, CE	
SYSMAC LINK Units	CS1W-SLK21	Coaxial (5C-2V cable)		
SYSMAC LINK UNItS	CS1W-SLK11	Optical (H-PCF cable)	U, C, N, CE	
Serial Communications Unit	CS1W-SCU21-V1	Two RS-232C ports		
	CS1W-ENT01	10 Base-5 (FINS communications, socket service, FTP server, email notification)	UC1, N, L, CE	
Ethernet Units	CS1W-ENT11	10 Base-T (FINS communications, socket service, FTP server, email notification)		
	CS1W-ETN21	100 Base-TX		
FL-net Units	CS1W-FLN02	FL-net (OPCN-2) Ver. 2 specifications, 10 Base-5		
	CS1W-FLN12	FL-net (OPCN-2) Ver. 2 specifications, 10 Base-T	UC1, CE	
	CS1W-FLN22	FL-net (OPCN-2) Ver. 2 specifications, 100 Base-TX		
DeviceNet Unit	CS1W-DRM21-V1	DeviceNet remote I/O master	U, C, CE, L	
Loop Control Unit	CS1W-LC001	Control loops: 32 max., No. of operations: 250 max.	U, C, N, CE	

Peripheral Devices

Name	Model	Specifications	International standards	
Programmable Slaves	CPM2C-S100C-DRT	SYSMAC CPU2C CPU Unit, controller function built-in 6 inputs, 4 outputs (sinking)		
	CPM2C-S110C-DRT	SYSMAC CPU2C CPU Unit, controller function built-in 6 inputs, 4 outputs (sinking)	U, C, CE	
Open Network Controllers	ITNC-EIS01-CST	Basic model (with CS1 bus interface)		
(See notes 1, 2, and 3.)	ITNC-EIX01-CST	Expansion model (with CS1 bus interface)		
CS1 Pulse Interface Board (See note 4.)	ITBC-CST01	PCI board		
CS1 Pulse Interface Cables	ITBC-CN001-CST	1 m		
	ITBC-CN005-CST	5 m	—	
	ITBC-CN012-CST	12 m		
	3G8F7-CLK21-EV1	Wired for PCI bus		
Controller Link Support Boards	3G8F7-CLK12-EV1	Optical ring for PCI bus (H-PCF cable)	CE	
	3G8F7-CLK52-EV1	Optical ring for PCI bus (GI cable)		
	CS1W-RPT01	Wire-to-wire		
Controller Link Repeater Units	CS1W-RPT02	Wire-to-optical (H-PCF cable)	UC1, CE	
	CS1W-RPT03	Wire-to-optical (GI cable)		
Controller Link Relay Terminal Block	CJ1W-TB101	Wired (set of 5)	_	
SVSMAC LINK Support Beards	3G8F7-SLK21-E	Coaxial for PCI bus (5C-2V cable)	CE	
SYSMAC LINK Support Boards	3G8F7-SLK11-E	Optical for PCI bus (H-PCF cable)	UE	

Note 1: The Open Network Controller is the same as the Open Network Controller for DeviceNet except that the DeviceNet section has been converted to a CS1 bus interface. 2: Inquire when developing user applications for the Open Network Controller (with CS1 bus interface). 3: All optional software for the Open Network Controller can be used. 4: Inquire regarding the Windows driver for the CS1 bus interface board. 5: The CS1W-CLK12-V1 and CS1W-CLK52-V1 manufactured on June 1, 2003 or later from lot number 030602 or later support automatic 1:N data links and changing data link tables during operation. 6: Controller Link Support Boards with a "-V1" suffix now support automatic 1:N data links, changing data link tables during operation, and connection to up to 62 wired nodes.

International Standards

As of May 31, 2005, the designated products conform to UL, CSA, cULus, cUL, NK, Lloyd's standards, and EC Directives. (U: UL, U1: UL (Class I Division 2 Hazardous Area Certification), C: CSA, UC: cULus, UC1: cULus (Class I Division 2 Hazardous Area Certification), CU: cUL, N: NK, L: Lloyd's, CE: EC Directives)
 Consult your OMRON representative for details on operating condition.

MEMO.

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Application Considerations

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