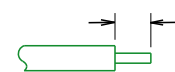
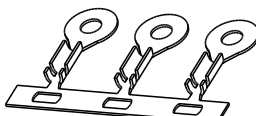
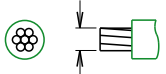
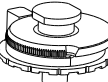
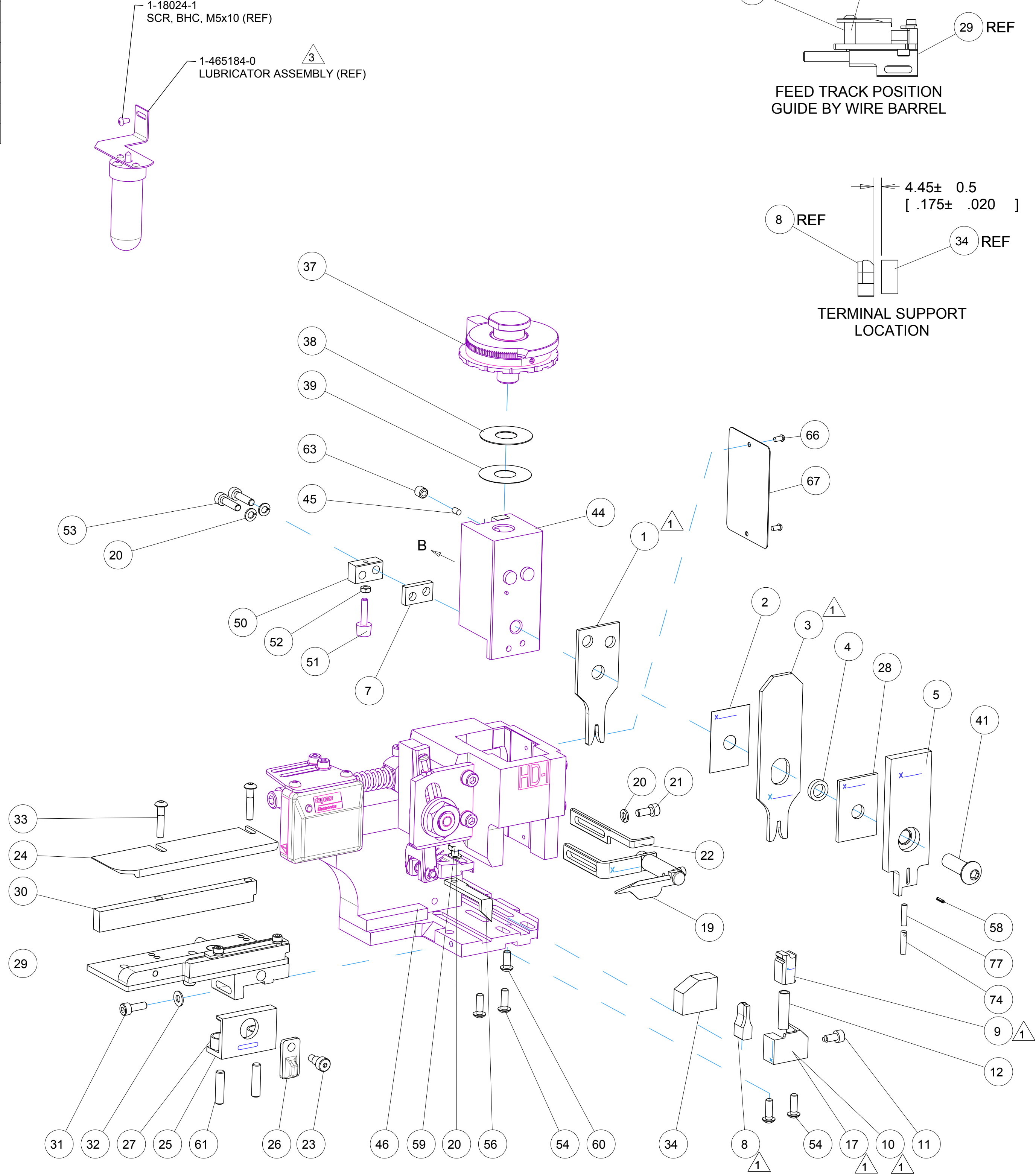


8				7			
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PART NUMBER		REV	TERMINATOR	FEED TYPE	DESCRIPTION		
1528715 -1		C	LEADMAKER	MECH POST FEED	CUTS CARRIER		
1528715 -2		C	BENCH	MECH PRE FEED	CUTS CARRIER		
1528715 -6		C	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER		
7- 1528715 -1	C	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS			
7- 1528715 -2	C	BENCH	MECH PRE FEED	-2 AND SPARE PARTS			
7- 1528715 -6	C	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS			
7- 1528715 -7	B	-	-	SPARE PARTS KIT			

CRIMP DATA		TE TERMINAL		TE CRIMP SPECS	
TERMINAL NAME: .070 SERIES TAB CONTACT					
CRIMP	SIZE	TYPE	RANGE		
WIRE	2.29 [.090 IN]	F	>1.50mm ² -2.50mm ² 		
INSUL	2.44 [.096 IN]	F	2.50-3.00 [.098-.118 IN] 		
WIRE STRIP LENGTH 3.50 [.138 IN] 		APPL INSTRUCTIONS 408-8322 & 408-8490 			
TERMINAL APPL SPEC		114-20057 - - -		FEED 11.89 [.468 IN] 	
TERMINALS APPLIED 					
282379		-	-	-	
-		-	-	-	
-		-	-	-	
-		-	-	-	
-		-	-	-	
-		-	-	-	
WIRE SIZE 		CRIMP HEIGHT * 		REF SETTING 	
2.50mm ²		1.85 ± 0.03 [.073 ± .001 IN]		C3	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
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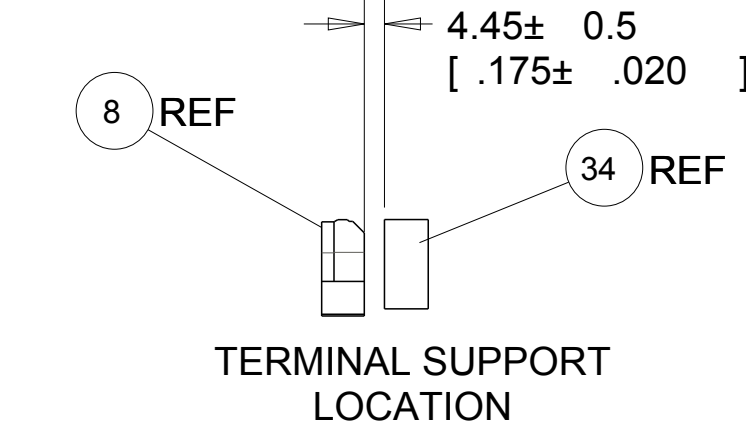
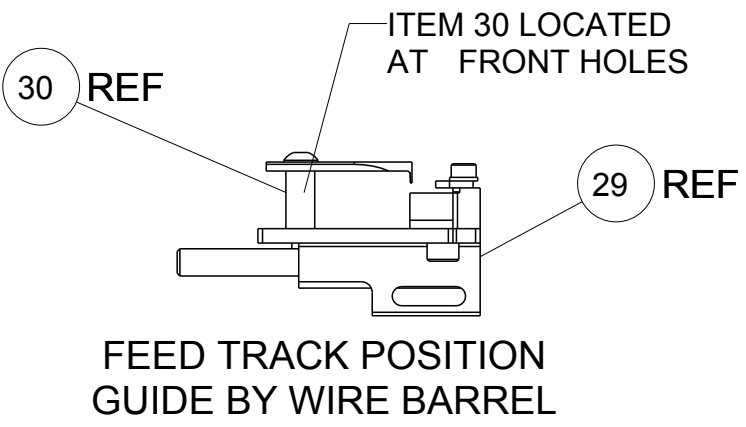
- 1 RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3 CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 5 WIRE AND INSULATION RANGE STATED ARE THOSE OF THE TERMINAL.

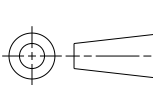
VIEW B ROTATED 180°			
POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE



*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	1	1	1	1	1	1	1-22278-0	SPRING, COMPRESSION	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	1	1	1	1	1	1	854769-1	HOLDER, INS	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO



SET UP GAGE 458637-3							LOC	DIST	REVISIONS				
							A	66	P	LTR	DESCRIPTION	DATE	DWN
									A	SEE ECO-06-024781	26OCT2006	MC	MC
									B	SEE ECR-06-028236	04DEC2006	LJL	MC
									C	ECR-10-001649	22JAN2010	MY	GB
-	-	-	-	-	-	-	-	-	-	-	-	-	73
-	-	-	-	-	-	-	-	-	-	-	-	-	72
-	1	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	-	-	-	71
-	-	-	-	-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	-	-	-	-	-	-	68
-	1	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	-	-	-	67
-	2	2	2	2	2	2	2	21017-2	SCREW, DRIVE	-	-	-	66
-	-	-	-	-	-	-	-	-	-	-	-	-	65
-	-	-	-	-	-	-	-	-	-	-	-	-	64
-	1	1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	-	-	-	63
-	-	-	-	-	-	-	-	-	-	-	-	-	62
-	2	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	-	-	-	61
-	1	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	-	-	-	60
-	1	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	-	-	-	59
-	1	1	1	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	-	-	-	58
-	-	-	-	-	-	-	-	-	-	-	-	-	57
-	1	1	1	1	1	1	1	1338685-1	PAWL, FEED	-	-	-	56
-	-	-	-	-	-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	-	-	-	54
-	2	2	2	2	2	2	2	1-18023-3	SCR, SKT HD CAP M4 X 16.0	-	-	-	53
-	1	1	1	1	1	1	1	18030-1	NUT, HEX, REG M3	-	-	-	52
-	1	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	-	-	-	51
-	1	1	1	1	1	1	1	690753-2	SPACER, TONKER	-	-	-	50
-	1	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	-	-	-	49
-	-	1	-	-	1	-	-	1338675-1	CAM, UNIVERSAL PRE FEED	-	-	-	48
-	1	-	1	1	-	1	-	1338676-1	CAM, UNIVERSAL POST-FEED	-	-	-	47
-	1	1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	-	-	-	46
-	1	1	1	1	1	1	1	690191-1	PLUG,NYLON	-	-	-	45
-	1	1	1	1	1	1	1	1333257-1	RAM	-	-	-	44
-	-	-	-	-	-	-	-	-	-	-	-	-	43
-	-	-	-	-	-	-	-	-	-	-	-	-	42
-	1	1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	-	-	-	41
-	-	-	-	-	-	-	-	-	-	-	-	-	40
-	1	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY	-	-	-	39
-	1	1	1	1	1	1	1	469367-9	SHIM	-	-	-	38
-	1	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD ASSEMBLY	-	-	-	37
-	-	-	-	-	-	-	-	-	-	-	-	-	36
-	-	-	-	-	-	-	-	-	-	-	-	-	35
-	1	1	1	1	1	1	1	2-1320934-2	SUPPORT, TERMINAL	-	-	-	34
-	2	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	-	-	-	33
-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	-	-	-	32
-	1	1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	-	-	-	31
-	1	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	-	-	-	30
-	1	1	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY	-	-	-	29
-	1	1	1	1	1	1	1	1-455888-9	SPACER, CRIMPER	-	-	-	28
-	2	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	-	-	-	27
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	-	-	-	26
-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	-	-	-	25
-	1	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	-	-	-	24
-	1	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	-	-	-	23
-	1	-	1	1	-	1	-	690472-2	STRIPPER	-	-	-	22
-	1	1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	-	-	-	21
-	4	4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	-	-	-	20
-	-	1	-	-	1	-	-	1424364-1	STRIPPER/ WIRE STOP ASSY	-	-	-	19
-	-	-	-	-	-	-	-	-	-	-	-	-	18
-	1	-	-	1	-	-	-	1338684-1	SHEAR HOLDER, FRONT	-	-	-	17
-	-	-	-	-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	-	-	-	12
-	-	1	1	1	1	1	1	356885-4	STOP, SHEAR	-	-	-	11
-	-	1	1	-	1	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT	-	-	-	10
-	1	1	1	1	1	1	1	462006-1	FLOATING SHEAR, FRONT	-	-	-	9
1	2	2	2	1	1	1	1	1-1633132-3	ANVIL, COMBINATION .090	-	-	-	8
-	1	1	1	1	1	1	1	2-240641-4	SPACER	-	-	-	7
-	-	-	-	-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	1	1-854772-4	DEPRESSOR, SHEAR	-	-	-	5
-	1	1	1	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	-	-	-	4
1	2	2	2	1	1	1	1	1424909-3	CRIMPER, INSULATION F	-	-	-	3
-	1	1	1	1	1	1	1	455888-1	SPACER, CRIMPER	-	-	-	2
1	2	2	2	1	1	1	1	1333297-1	CRIMPER, WIRE PREMIUM	-	-	-	1
-77	-76	-72	-71	-6	-2	-1	-1	PART NO	DESCRIPTION				ITEM NO
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DIMENSIONS: mm (IN)		TOLERANCES UNLESS OTHERWISE SPECIFIED:					APVD: M.CLIFFORD PRODUCT SPEC	NAME:	FINE ADJUST SIDE FEED HDI APPLICATOR				
		0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.01					APPLICATION SPEC See Table	SIZE: A1	CAGE CODE: 00779	DRAWING NO: C-1528715	RESTRICTED TO:		
MATERIAL: -		FINISH: -					WEIGHT: -	SCALE: 3.5 SHEET 1 OF 1 REV C					
CUSTOMER DRAWING													

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Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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