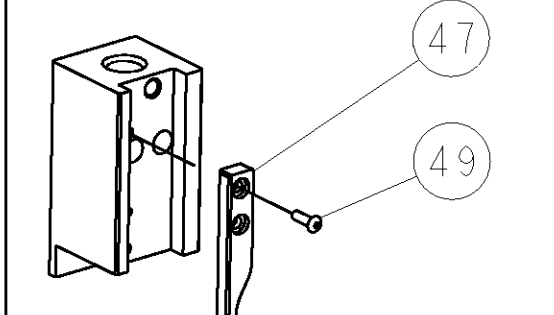
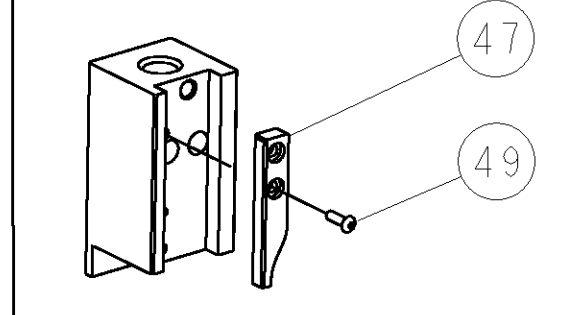
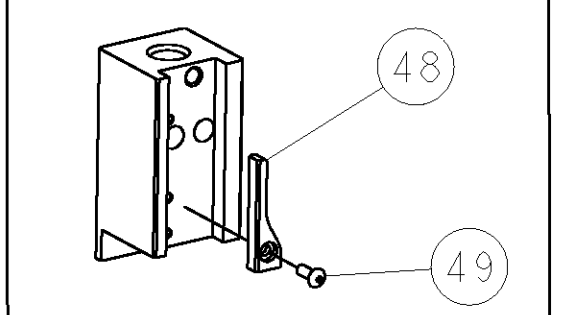
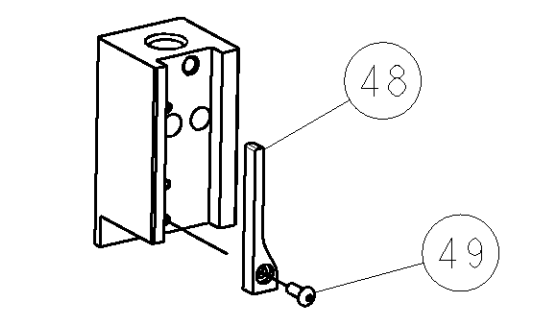


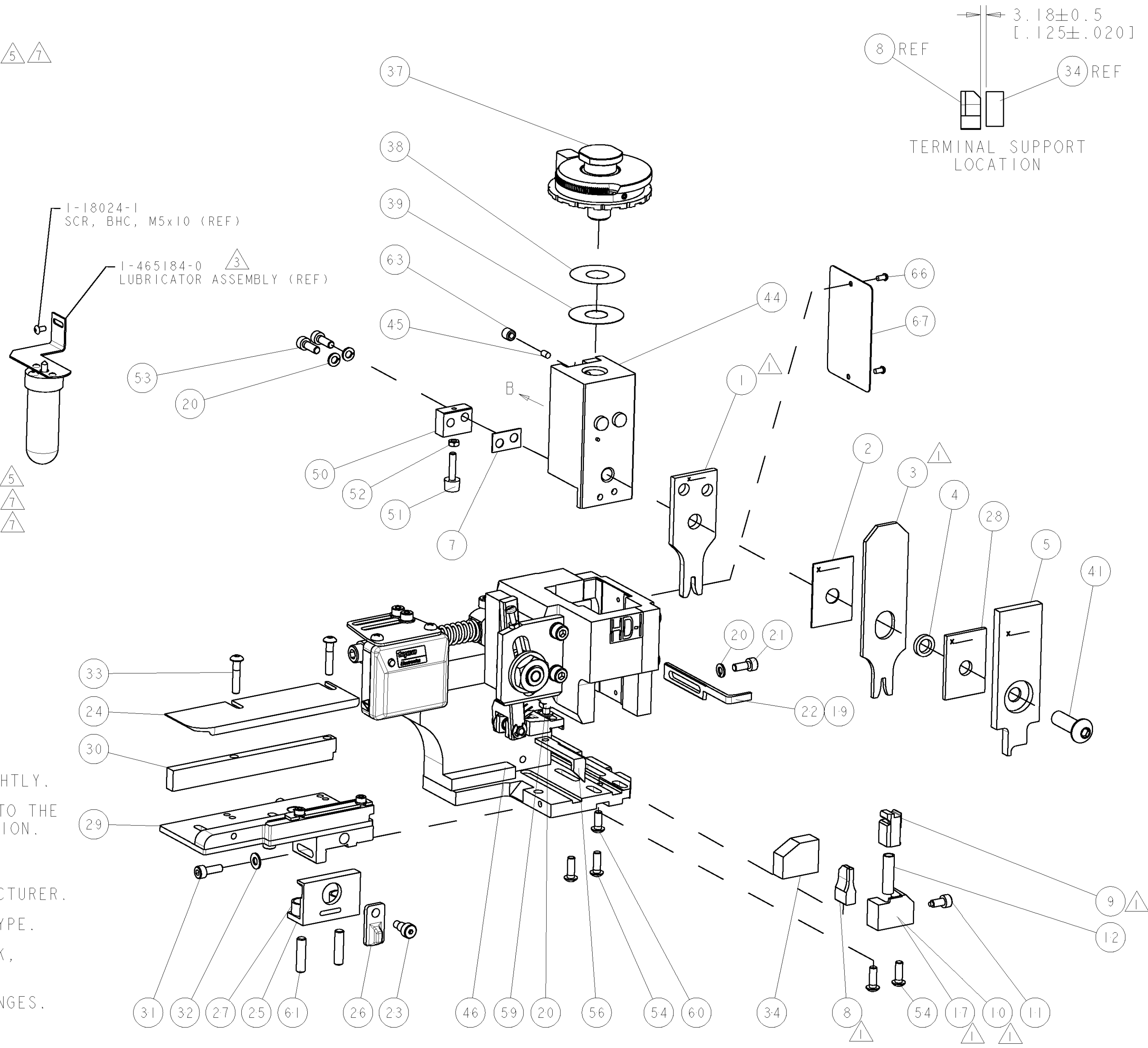
8			7		
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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION	
1528781-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER	
1528781-2	A	BENCH	MECH PRE FEED	CUTS CARRIER	
1528781-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER	
7-1528781-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS	
7-1528781-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS	
7-1528781-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS	
7-1528781-7	A	-	-	SPARE PARTS KIT	

CRIMP DATA SUMITOMO TERMINAL SUMI/TYCO CRIMP SPECS				5	7
TERMINAL NAME: 2.3mm SL SERIES RECEPTACLE					
CRIMP	SIZE	TYPE	RANGE		
WIRE	2.36 [1.093 IN]	F	2.00mm ²	8	
INSUL	2.79 [1.110 IN]	F	2.60-2.70 [1.102-1.106 IN]	8	6
WIRE STRIP LENGTH 5.00-5.50 [1.197-1.217 IN]		APPL INSTRUCTIONS 408-8322 & 408-8490			
TERMINAL SEWS DATA SHT		-	FEED		
APPL SPEC 8240-4942		-	12.57 [1.495 IN]		
TERMINALS APPLIED					
TYCO TERM PN	MANUF TERM PN	-	-		
1949307-1	8240-4942	-	-		
-	-	-	-		
-	-	-	-		
-	-	-	-		
WIRE SIZE	CRIMP HEIGHT	REF SETTING			
2.00mm ²	1.70 ±0.05 [1.067 ±.002 IN]	C 6		5	
1.00mm ² +1.00mm ²	1.70 ±0.05 [1.067 ±.002 IN]	C 6		7	
0.75mm ² +0.75mm ²	1.55 ±0.05 [1.061 ±.002 IN]	D 8		7	
-	-	-			
-	-	-			
-	-	-			
-	-	-			
-	-	-			
-	-	-			

- 1 RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3 CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 5 ALL CRIMP DATA SUPPLIED BY THE TERMINAL MANUFACTURER.
- 6 APPLICATOR DESIGNED TO APPLY AVSS INSULATION TYPE.
- 7 CRIMP HEIGHTS CALCULATED BY TYCO ELECTRONICS UK, BASED ON TERMINAL MANUFACTURER'S CRIMP WIDTH.
- 8 WIRE & INSULATION RANGES SHOWN ARE TERMINAL RANGES. INS. RANGE FOR DOUBLE WIRE APPLICATION IS:- 2 X 2.00mm DIAMETER MAX.

* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

VIEW B ROTATED 180°			
POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE
			



-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

SET UP GAGE
458637-3

LOC	DIST	REVISONS			
A	66	P	LTR	DESCRIPTION	DATE
		A		SEE ECO-07-009622	24APR2007

-	-	-	-	-	-	-	-	-	73
-	-	-	-	-	-	-	-	-	72
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	-	-	68
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCREW, DRIVE	66
-	-	-	-	-	-	-	-	-	65
-	-	-	-	-	-	-	-	-	64
-	1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	-	-	-	-	-	-	-	-	62
-	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
-	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60
-	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59
-	-	-	-	-	-	-	-	-	58
-	-	-	-	-	-	-	-	-	57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54
-	2	2	2	2	2	2	1-18023-2	SCR, SKT HD CAP M4 X 12.0	53
-	1	1	1	1	1	1	18030-1	NUT, HEX, REG M3	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49
-	-	1	-	-	1	-	1338675-1	CAM, UNIVERSAL PRE FEED	48
-	1	-	1	1	-	1	1338676-1	CAM, UNIVERSAL POST-FEED	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	-	-	-	-	-	-	-	-	43
-	-	-	-	-	-	-	-	-	42
-	1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41
-	-	-	-	-	-	-	-	-	40
-	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	1	469367-4	SHIM	38
-	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	-	-	-	-	-	-	-	-	36
-	-	-	-	-	-	-	-	-	35
-	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	32
-	1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31
-	1	1	1	1	1	1	1-1320908-5	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY	29
-	1	1	1	1	1	1	2-455888-2	SPACER, CRIMPER	28
-	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21
-	4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
-	-	-	-	-	-	-	-	-	18
-	1	-	-	1	-	-	1338684-1	SHEAR HOLDER, FRONT	17
-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	1	1	454276-1	FLOATING SHEAR, FRONT	9
1	2	2	2	1	1	1	3-1633139-6	ANVIL, COMBINATION	8
-	1	1	1	1	1	1	2-240641-1	SPACER	7
-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	238011-4	BLOCK, CRIMPER SPACER	4
1	2	2	2	1	1	1	6-456134-5	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	1	1	455888-6	SPACER, CRIMPER	2
1	2	2	2	1	1	1	6-1673600-3	CRIMPER, WIRE	1

-77 -76 -72 -71 -6 -2 -1							PART NO		DESCRIPTION				ITEM NO							
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DIMENSIONS: mm [IN] 							TOLERANCES UNLESS OTHERWISE SPECIFIED: 9 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±					DWN L LOETHOUSE		JSMAR2007						
												CHG -		tyco Electronics		Tyco Electronics Harrisburg, PA 17105-3608				
MATERIAL -							FINISH -					APVD M CLIFFORD		JSMAR2007		NAME				
												PRODUCT SPEC -		APPLICATION SPEC See Table		FINE ADJUST SIDE FEED HDI APPLICATOR -				
CUSTOMER DRAWING							WEIGHT -					SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO		
												A		00779		C=1528781		-		
												SCALE		3:5		SHEET		OF	REV	A

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Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

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